

# The analysis of alcohol content in hand sanitisers (in the Durban region) using gas chromatography-mass spectrometry during the COVID-19 pandemic

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## ABSTRACT

The COVID-19 pandemic has resulted in an unprecedented surge in the demand for alcohol-based hand sanitisers (ABHS). The Centre for Disease Control (CDC) and World Health Organisation (WHO) recommend alcohol, i.e., isopropanol or ethanol, at a 60–95% concentration in ABHS for sufficient antiviral protection. Consumers need to be vigilant of substandard hand sanitisers being marketed to the public. The frequent exposure of microorganisms to alcohol concentrations below the recommended range for infection prevention may lead to resistant mutations, and above the range may be ineffective. Therefore, this study aimed to verify the stated alcohol content in hand sanitisers from their respective labels. We analysed 50 hand sanitiser samples available to our region in Durban, KwaZulu-Natal, South Africa, using a Shimadzu GC-MS-QP2010 Ultra equipped with a Zebtron ZB-wax capillary column. The hand sanitisers analysed had a range of 44–93% alcohol content. The data from our study also revealed that 32% (16) of hand sanitisers did not adhere to the stated alcohol indicated on their labels. 16% (8) contained >80% and 12% (6) contained <60%, while 6% (3) of the ABHS contained 1-propanol and ethyl acetate as contaminants, respectively. This study clearly emphasises manufacturers' exploitation of the pandemic and the need for stricter guidelines and regulations for consistency amongst ABHS manufacturers. The public should also be more alert to the % alcohol stated (ideal range 60–80%) on the sanitizer bottle and note one needs to rub their hands together until it feels dry.

## KEYWORDS

alcohol-content, ethanol, gas chromatography-mass spectrometry, hand sanitiser, 2-propanol (isopropanol)

## INTRODUCTION

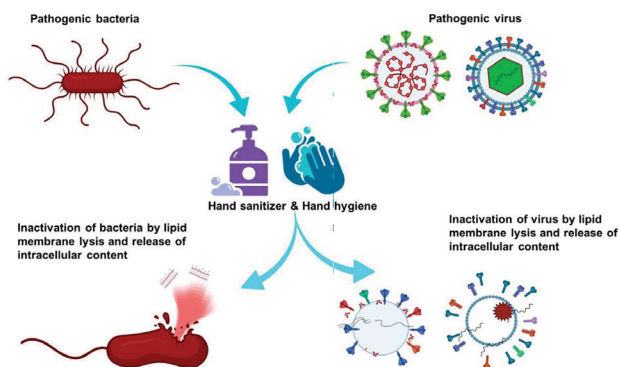
The novel severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2) has resulted in the COVID-19 pandemic, which has caused unprecedented challenges to the health care systems globally.<sup>1</sup> According to the Worldometer stats released on the 14 December 2021 there were 271 379 514 cumulative COVID-19 estimated cases and approximately 5 332 977 deaths globally.<sup>2</sup> As of 14 December 2021, South Africa had 3 180 785 COVID-19 estimated cases and approximately 90 148 deaths.<sup>2</sup> Respiratory viruses can spread through various routes, including physical contact with infected patients, interaction with contaminated surfaces, and airborne transmission.<sup>3</sup> Hands are easily contaminated by microorganisms found in droplets from sneezes, coughs, or direct contact with airborne pathogens.<sup>4</sup> As a result, hand hygiene is critical during this pandemic because it can be used as an infection control approach to reduce COVID-19 transmission, both directly and indirectly.<sup>4</sup> The current measures set in place to minimize COVID-19 transmission are preventative and supportive.<sup>1</sup> One of the fundamental strategies for reducing transmission and contaminating pathogens is hand hygiene.<sup>1,5</sup> Washing hands regularly is one of the measures used to reduce the spread of COVID-19.<sup>6</sup> However, if soap and water are not available, hand sanitisers provide a suitable alternative since they are readily available, highly versatile, and have a quick and effective application.<sup>5</sup> Currently, there is a global surge in the usage of hand sanitisers as a result of the COVID-19 pandemic.<sup>7,8</sup> These hand sanitisers can be placed into non-alcohol-based hand sanitisers (NABHS) and ABHS.<sup>1,5</sup> The main components of accepted alcohol-based hand sanitisers are isopropanol, ethanol, or a mixture of the alcohol as mentioned above.<sup>9–12</sup>

According to the WHO and CDC, the ABHSs should contain approximately 60–95% alcohol.<sup>1,4,9,13</sup> The inactivation of viruses

using alcohol is illustrated in Figure 1. Ideally, commercially available hand sanitisers should comply with the range above to provide effective antimicrobial activity. These hand sanitisers should also be manufactured using good manufacturing practices (GMP) standards.<sup>9</sup> A South African Health Products Regulatory Authority (SAHPRA) license is not required for hand sanitisers since they do not contain substances listed in the Medicines and Related Substances Act, 1965 (Act 101 of 1965). Hand sanitisers are, however regulated under the foodstuffs, cosmetics, and disinfectants Act 54 of 1972 as amended (FCD Act), which aims to control the importation of food, disinfectants, and cosmetics as well as control the manufacturing and sale thereof. As such, alcohol-based hand sanitisers must comply with the South African National Standards (SANS) 289 and 490 as well as the Legal Metrology Act 9 of 2014.<sup>14</sup> This act aims to provide the necessary maintenance and administration of legal metrology technical regulations to protect public health, the environment and also promote fair trade. However, none of these Acts have stipulated regulations that define the amount or type of alcohol as per the WHO/CDC recommendation or the manufacturing conditions of hand sanitisers. Due to the crisis of COVID-19, the demand for sanitisers is skyrocketing; however, these products remain unregulated and unregistered manufacturers produce large volumes for consumption. Consumers are currently unprotected from 'fake' sanitisers, and there is no evidence that these hand sanitisers contain safe ingredients in the required concentrations.<sup>8</sup>

Another concern is that exposure to low alcohol levels in ABHS can increase alcohol tolerance, virulence, and pathogenicity of microorganisms evident in *Enterococcus faecium*<sup>15</sup> and *Acinetobacter baumannii* mutants found in hospitals.<sup>16</sup> These nosocomial microorganisms are also associated with multi-drug resistance.<sup>15,17</sup> Bacteria acquire alcohol tolerance from gene mutations if coupled with extensive drug resistance this will create booms of robust nosocomial

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**Figure 1:** Illustrates the inactivation of bacteria and viruses after using alcohol-based hand sanitizers<sup>4</sup> (open access)

infections and eventually result in the formation of ‘superbugs’.<sup>17</sup> This was evident with enterococci since they increased the number of nosocomial enterococcal infections in Europe, Australia, and North America. They are adapting and acquiring resistance to alcohol-based hand sanitizers, the leading cause of sepsis.<sup>18, 19</sup> Additionally, the frequent exposure of microorganisms to alcohol concentrations below the recommended range for infection prevention may lead to resistant mutations.<sup>20</sup> The U.S. food and drug administration (FDA) has recently recalled numerous hand sanitizers with immediate effect due to possible methanol contamination.<sup>10</sup> Recent studies conducted by Puleng et al. 2021,<sup>21</sup> Beradi et al. 2021,<sup>13</sup> Timothy et al. 2021<sup>22</sup> and de Bruin and Korsten 2020<sup>8</sup> have indicated safety and health concerns regarding hand sanitizers. Another recent study (that was published while our work was under review) conducted by Yusuf 2021 discovered that majority of the commercially available ABHS products (in the Pretoria region) were sub-standard according to WHO recommendations ( $80\pm 5\%$ )<sup>23</sup> for local production of hand rubs.

The rationale of our study is firstly to investigate the amount of the key active ingredients (ethanol or isopropanol) present within the hand sanitizers using gas chromatography mass spectrometric (GC-MS). Secondly, verify the labels (alcohol content and or other ingredients) of commercially available hand sanitizers as part of a public awareness campaign to determine if the sanitizers meet the aforementioned WHO and CDC requirements to fully inactivate the corona virus.

## MATERIALS AND METHODS

### Chemicals and GC column

HPLC grade ethanol, isopropanol and acetonitrile were purchased from Merck (Germany). Ultrapure water was obtained from WaterPro PS Polishing Systems (Labconco, USA). 2 mL HPLC glass vials and caps were purchased from Agilent (USA).

### Preparation of calibration standards

Stock solutions (10% v/v) of ethanol and isopropanol were prepared, with acetonitrile used as an internal standard (IS); 1 mL of the analyte and 200  $\mu$ L of the IS were added to a 10 mL volumetric flask which was made up to the mark using H<sub>2</sub>O. Ethanol and isopropanol calibration standards were prepared from 0.01–4%, respectively with a 2% internal standard (acetonitrile). Samples were capped and vortexed. All samples were injected in triplicate ( $n = 3$ ).

### Sample preparation

The samples were acquired from public sites and commercially available stores in Durban, South Africa. The sample preparations were conducted according to a similar method from an Agilent application note based on GC of hand sanitizers<sup>12</sup>. Accordingly, 2 mL

HPLC glass vials (Agilent, USA) were utilized, 25  $\mu$ L of each analyte was added, followed by 200  $\mu$ L of acetonitrile (IS) and 775  $\mu$ L of H<sub>2</sub>O. The samples were all vortexed prior to GC analysis. All samples were injected in triplicate ( $n = 3$ ).

### Gas Chromatography-mass spectrometry (GC-MS) detection conditions

GC-MS was utilised to analyse and quantify alcohol content in hand sanitizers. A GC-MS-QP2010 Ultra (Shimadzu, Japan) equipped with a MS detector and an AOC-20i auto injector (Shimadzu, Japan) coupled to an Edwards E2M1.5 Rotary Vacuum Pump (Edwards, United Kingdom). A Zebron ZB-wax capillary GC column (Phenomenex, USA) was used for GC analysis with the following dimensions 30 m in length, 0.25 mm internal diameter, and a 0.25  $\mu$ m film thickness. Helium baseline 5.0 was used as a carrier gas (Afrox, South Africa) at a column flow rate of 0.96 mL min<sup>-1</sup> and total flow of 23 mL min<sup>-1</sup>. The ion source temperature was 200 °C; the interface temperature and injection port temperature were both 250 °C. The acquisition mode was set on scan and the ionization mode was standard electron impact ionisation (SEI). The column oven was initially held at a temperature of 50 °C for five minutes thereafter it was increased to 230 °C at a ramping rate of 30 °C min<sup>-1</sup> and held at that temperature for 3 minutes. The total run time was 14 minutes. The injection volumes were 0.2  $\mu$ L utilising a 10  $\mu$ L syringe (Shimadzu, Japan) which was injected into a split/spitless injector. The injection mode was split injection with a split ratio of 20:1 and a split liner with the following dimensions: 3.5 mm internal diameter, 5 mm in width and 95 mm in length containing a plug of wool. The GC analytical parameters are displayed in Table 1.

### Data acquisition and quantitation

The quantitation and data acquisition were conducted using the GCMS solution version 4.45 software. A correlation coefficient ( $r^2$ ) of greater than 0.999 was obtained for both the ethanol and the isopropanol calibration curves.

### Data analysis

Results were analysed on Microsoft® Excel®. All ABHS samples were analysed in triplicate ( $n = 3$ ), and the data were represented as the mean  $\pm$  relative standard deviation (RSD).

## RESULTS AND DISCUSSION

The fundamental and accepted constituents in hand sanitizers are ethanol and isopropanol.<sup>24</sup> GC is recommended by U.S pharmacopeia to ascertain alcohol concentrations since GC provides qualitative and quantitative analysis of the respective alcohols.<sup>24</sup> To ensure the efficacy of hand sanitizers supplied to consumers, the concentrations of the aforementioned alcohols must comply with their commercial labels and WHO as well as CDC recommended alcohol requirements

**Table 1:** Summary of the instrument parameters employed for analysis of ethanol and isopropanol on the Shimadzu QP2010 Ultra GC-MS

Parameters of a Shimadzu QP2010 Ultra GC-MS	
S/SL inlet	250 °C, split ratio 20:1
Injection volume	2 $\mu$ L
Carrier gas	Helium
Column flow rate	0.96 mL min <sup>-1</sup>
Oven	50 °C (5 min), 30 °C/min to 230 °C (3 min)
MS	Ionization mode; SEI, acquisition mode; scan
Column	Zebron ZB-wax capillary, dimensions; 30 m in length, 0.25 mm internal diameter and a 0.25 $\mu$ m film thickness
Inlet liner	Split liner: 3.5 mm internal diameter, 5 mm in width and 95 mm in length containing a plug of wool

(60–95%).<sup>1,13,25</sup> It should be noted that other impurities or alcohols (that are deemed toxic if ingested) can be present in hand sanitisers, resulting in substandard ABHS.<sup>24</sup> As such, this study determined the alcohol content in 50 commercial ABHS. The samples represent sanitisers found in Durban, South Africa, either from a commercial source or provided at a mall/shop entrance which has become a mandatory requirement before entry. Calibration curves of ethanol and isopropanol using acetonitrile as the internal standard were conducted on a Zebtron ZB-wax capillary GC column. The limits of detection (LODs) for ethanol and isopropanol on the GC were both 0.001% and the limits of quantitation (LOQs) were 0.01%, respectively. The calibration curves concentrations ranged from 0.01%–4% (v/v) Figures 2 and 3).

The form in which hand sanitisers are administered also affects its efficiency in killing the Coronavirus.<sup>11</sup> Alcohol based hand rubs are found in three forms foam, liquid or gel according to the WHO, an alcohol based hand rub must contain alcohol in order to either suppress or inactivate the growth of microorganisms.<sup>25</sup> Eight hand sanitiser samples were manufactured according to the following regulations and guidelines; WHO guidelines and ISO 9001:2015 (Sample 20), SANS 490 and SANS 51276 (sample 25), SANS 5261 for zero bacterial growth (samples 44, 46, 48), WHO and CDC guidelines of recommended 60% ethanol (samples 9, 42). Sample 5 indicated it was food grade approved on its label, and its bacterial efficacy was tested whereby it was capable of killing 99.99% of bacteria in one minute. The samples specifications are displayed in Figure 4 and Table S1 in the supplementary section.

The ABHS comprised of 22 gel and 28 liquid-based hand sanitisers, of which three contained isopropanol and 46 contained ethanol as the key active ingredient, while one contained 1-propanol. Sixteen of the ABHS did not comply with the indicated alcohol percentages on their labels (refer to Figure 4, Figures S1–S4 and Table S1).

The results from this study indicated that the liquid ABHS had a range of 49–93%, and the gel ABHS had approximately 44–87%. A study conducted by Gunter et al., 2010<sup>21</sup> indicated that liquid-based hand sanitisers were more effective than foam and gel-based hand sanitisers since they require short application times (<30 seconds). Gel applications were slow compared to liquid-based hand sanitisers.<sup>11,26</sup>

The GC results indicated that Sample 23 (gel based hand sanitiser) had only 44% alcohol content. This is of great concern since it is well below the required range for infection control. This was also observed in a study conducted by Berardi et al., 2020, whereby gels contained approximately 40% alcohol and these ABHS should be used for cosmetic use only and not as a biocide.<sup>13</sup>

In our study, approximately 68% of commercially available hand sanitisers comply with the aforementioned recommended range of alcohol (60–95%). In contrast, the remainder, 32%, did not adhere to the regulations above and alcohol percent indicated on their respective labels (four were above and six were below the specified amounts, refer to Figure 4 and Table S1). Interestingly, this study found that 16% (4 gel and 4 liquid ABHS) contained >80%. None of the ABHS samples analysed in our study contained more than 95% alcohol, which is

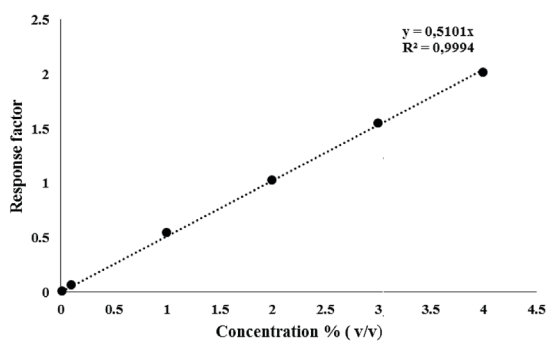


Figure 2: Illustrating calibration curve of ethanol, concentration versus response factor (n = 3)

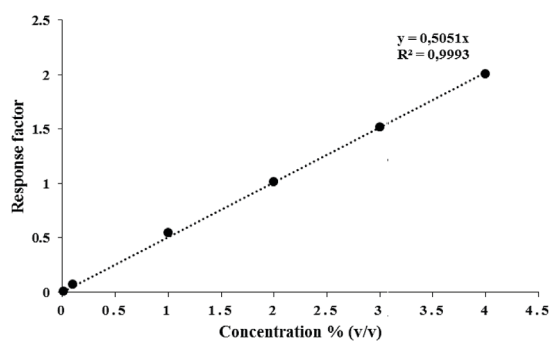


Figure 3: Illustrating calibration curve of isopropanol, concentration versus response factor (n = 3)

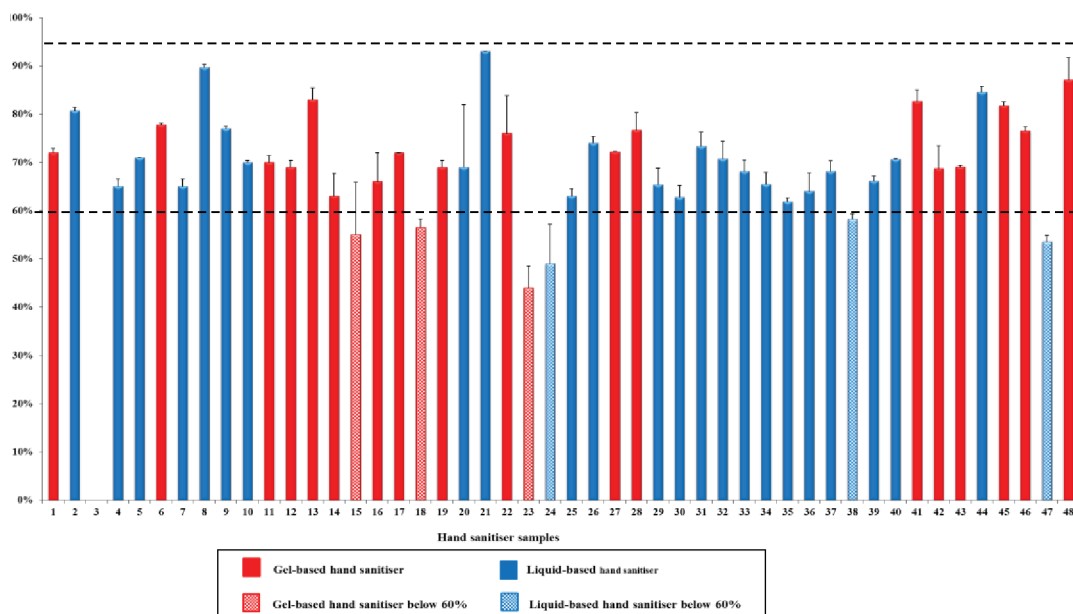


Figure 4: A graph representing the alcohol concentrations for the 50 ABHS with the relative standard deviation (n=3), the red bars represent gel, and the blue bars represent liquid-based hand sanitisers, respectively. The bars with the checkerboard pattern represent ABHS that are below the minimum recommended amount of alcohol (60%)

an imperative finding as above this, would not result in adequate denaturation of the virus. According to a review conducted by Villa and Russo 2021, hand sanitisers require a mixture of water and alcohol as key active ingredients to achieve effective protein denaturation of viruses.<sup>5</sup> It should be noted that if the alcohol concentration >95% and water is excluded from the sanitiser it is not efficacious in killing pathogens since water is required for protein denaturation.<sup>5,22</sup>

Herein this study, the data revealed that 12% (3 gels and 3 liquid ABHS) contained <60%. This is of great concern since a minimum of 60% alcohol is needed to act as a microbicide, virucide, or bactericide.<sup>4,10,11</sup> The CDC also recommends a minimum concentration of 60% alcohol in ABHS. In our results (Figure 4), the general trend is that the samples contained around 60% alcohol. If the alcohol content in hand sanitisers is below the aforementioned requirement, this will limit the growth of pathogens instead of killing them.<sup>10</sup> As such, these conditions allow for the creation of highly virulent ‘superbugs’.<sup>17,20</sup>

The US FDA allows ethanol and isopropanol as the key active ingredients for ABHS, and ingredients such as 1-propanol and methanol are classified as toxic.<sup>8b</sup> As such, they recently recalled hand sanitisers based on possible methanol contamination.<sup>8b</sup> Hand sanitiser sample 3 contained neither ethanol nor isopropanol; however it contained 1-propanol, and sample 33 contained trace amounts of 1-propanol (refer to Figures S5–S7). In addition, 1-propanol is a toxic ingredient if ingested.<sup>7b, 8d, 16</sup> It also causes mild central nervous system depression (narcosis) and skin irritation.<sup>8d, 22</sup> Ethyl acetate was present in hand sanitiser sample 24 (refer to Figures S8–S9), a skin irritant; repeated long-term exposure can affect the skin, liver, kidney and cause central nervous system depression.<sup>23</sup> In a toxicology study conducted by Timothy et al., 2021, technical grade ethanol was employed to produce alcohol-based hand rubs; however, Health Canada recalled numerous hand sanitiser products due to ethyl acetate contamination.<sup>17</sup> This is of great concern as these substandard hand sanitisers are harmful to unaware consumers. If consumers are constantly exposed to unregulated alcohol-based products containing toxic contaminants, this will result in adverse secondary toxic effects on our health.<sup>17</sup> However, the public should not misconstrue that all ABHS has false labelling. To avoid substandard ABHS production, higher governing authorities must implement stricter and consistent manufacturing guidelines.

## CONCLUSION

There is currently a paucity of literature on the most effective alcohol concentration in hand sanitisers from governing authorities; there is merely a range stated (60–95%). As such, this study employed a Shimadzu GC-MS-QP2010 Ultra coupled with Zebron ZB-wax capillary GC column to analyze 50 ABHS. Our study also discovered the use of two toxic contaminants (1-propanol and ethyl acetate) in three samples. Consumers must be wary and vigilant regarding the alcohol concentrations in ABHS because substandard products could be marketed to the public. The usage of ABHS with lower alcohol levels is not virucidal and can also result in the development of highly virulent “superbugs” with resistant mutations. Hand sanitiser manufacturers should ideally comply with the alcohol content indicated on their product labels and display which regulations/guidelines were followed during their production process. It is imperative that South Africa implement stricter regulations to eliminate the use of substandard hand sanitisers as long-term exposure can cause deleterious health effects. The public should also be more alert to the % alcohol stated (ideal range 60–80%) on the sanitizer bottle and note one needs to rub their hands together until it feels dry.

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## SUPPLEMENTARY MATERIAL

Supplementary information for this article is provided in the online supplement.

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## **SUPPLEMENTARY MATERIAL TO:**

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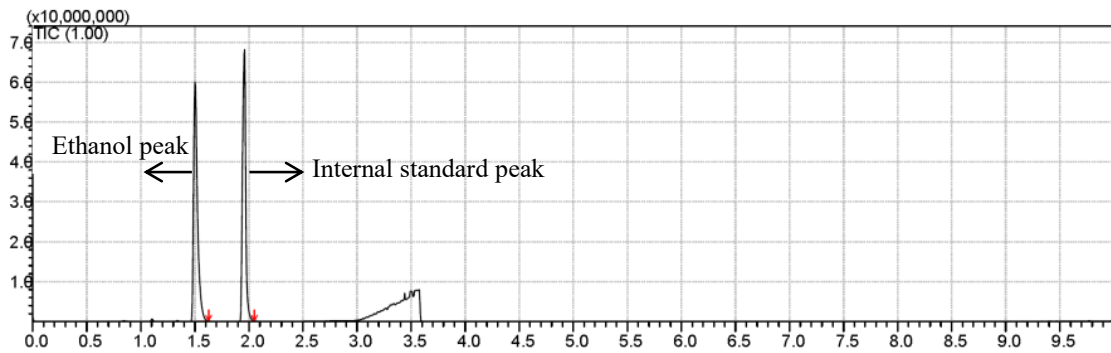
**Table S1:** Illustrating the classification of 50 alcohol based hand sanitisers according to alcohol content, manufacturer and commercial supplier (n=3).

Sample number	Alcohol content indicated on the label (%)	Average Alcohol content from GC+ RSD (%)	Gel or liquid based	Type of alcohol
1	70	72.00±0.98	Gel	Ethanol
2	70	80.67±0.72	Liquid	Ethanol
3	70	1-Propanol	Liquid	1-Propanol
4	70	65.00±1.54	Liquid	Ethanol
5	>70	71.00±0.00	Liquid	Ethanol
6	N/S	77.73± 0.40	Gel	Ethanol
7	70	65.00±1.54	Liquid	Ethanol
8	N/S	89.67%±0.64	Liquid	Ethanol
9	75	77.00±0.49	Liquid	Isopropanol
10	70	70±0.46	Liquid	Ethanol
11	70	70.00±1.43	Gel	Ethanol
12	70	69.00±1.45	Gel	Ethanol
13	70	83.00±2.41	Gel	Ethanol
14	70	63.00±4.76	Gel	Ethanol
15	80	55.00±10.91	Gel	Ethanol
16	60	66.00±6.06	Gel	Ethanol
17	70	72.00±0.00	Gel	Ethanol
18	65	56.49±1.82	Gel	Ethanol
19	72	69.00±1.45	Gel	Ethanol
20	70	69.00±13.04	Liquid	Ethanol
21	80	93.00±0.00	Liquid	Ethanol
22	70	76.00±7.89	Gel	Ethanol
23	N/S	44.00±4.55	Gel	Ethanol
24	70	52.00±1.92	Liquid	Ethanol
25	72	63.00±1.59	Liquid	Ethanol
26	60	74.00±1.35	Liquid	Ethanol
27	70%	72.18± 0.08	Gel	Ethanol
28	70%	76.64± 3.69	Gel	Ethanol
29	70%	65.37± 3.43	Liquid	Ethanol
30	70%	62.76± 2.47	Liquid	Isopropanol
31	70%	73.30± 3.02	Liquid	Ethanol
32	N/S	70.73± 3.62	Liquid	Ethanol
33	70%	68.08± 2.45	Liquid	Ethanol 1-Propanol
34	70%	65.45± 3.95	Liquid	Ethanol
35	70-75%	61.84± 0.81	Liquid	Ethanol
36	N/S	64.01± 3.81	Liquid	Ethanol
37	70%	68.12± 2.21	Liquid	Ethanol
38	70%	58.21± 1.15	Liquid	Ethanol
39	70%	66.10±1.10	Liquid	Ethanol
40	N/S	70.62± 0.12	Liquid	Ethanol
41	70%	82.60± 2.46	Gel	Ethanol
42	60%	68.69± 4.76	Gel	Ethanol
43	N/S	69.01± 0.39	Gel	Ethanol
44	70%	84.56± 1.18	Liquid	Ethanol
45	70%	81.73± 0.89	Gel	Ethanol

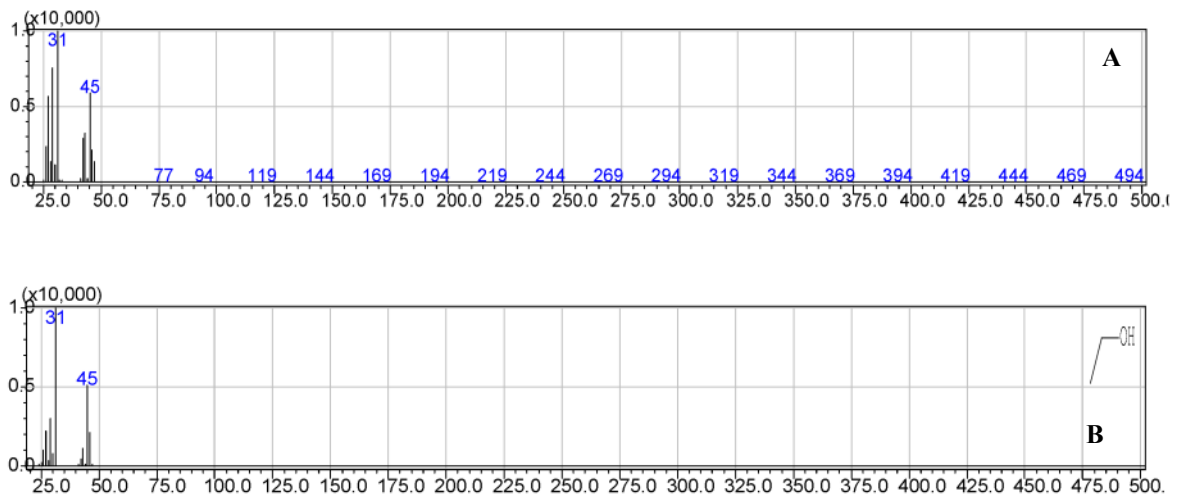
46	70%	76,49± 0.93	Gel	Ethanol
47	70%	53.53± 1.38	Liquid	Ethanol
48	70%	87.11±4.61	Gel	Isopropanol
49	70%	74.95±0.59	Gel	Ethanol
50	70%	72.38± 0.88	Liquid	Ethanol

\*RSD denotes relative standard deviation and N/S is not specified.

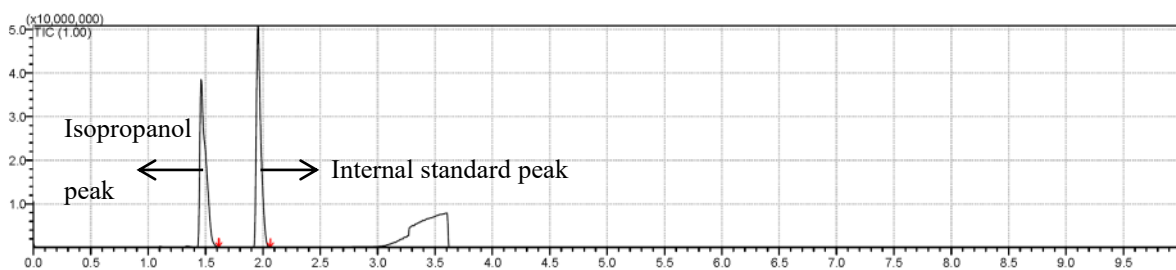




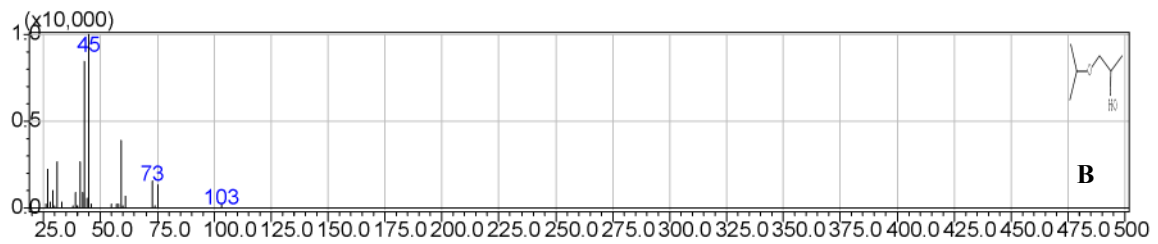
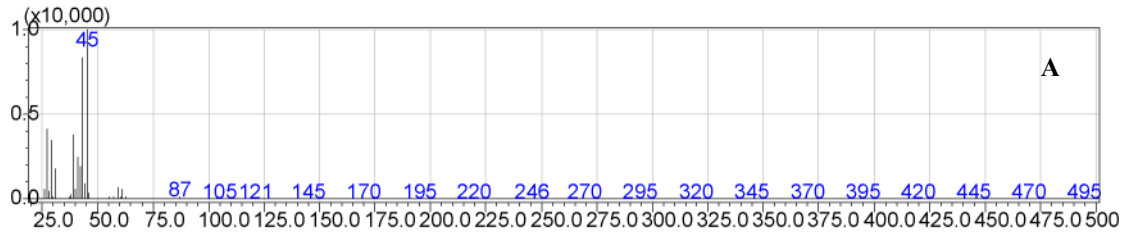
**Figure S1:** Illustrating GC chromatogram of ethanol and the internal standard (acetonitrile).



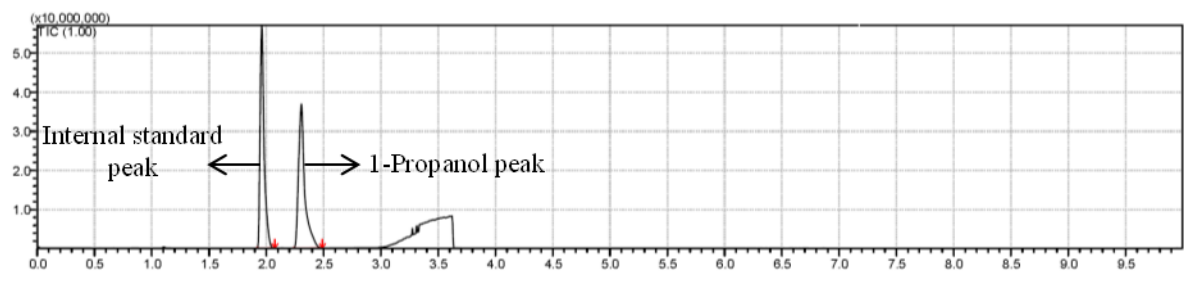
**Figure S2:** Illustrating GC-MS spectrums of A) ethanol from GC library B) ethanol ran from hand sanitisers.



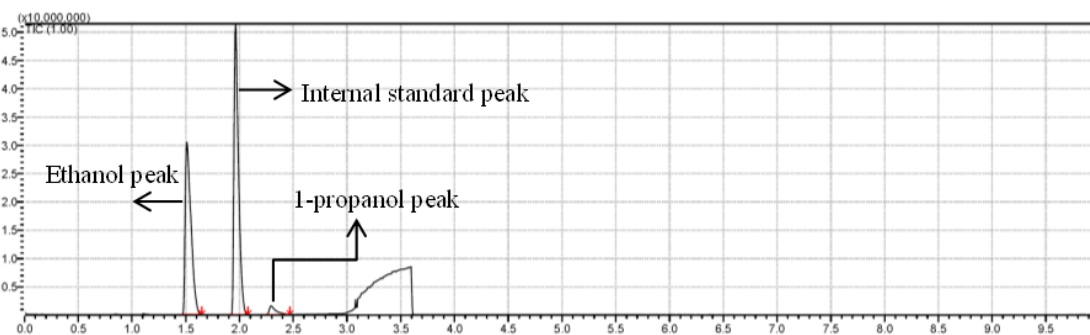
**Figure S3:** Illustrating GC chromatogram of isopropanol and the internal standard (acetonitrile).



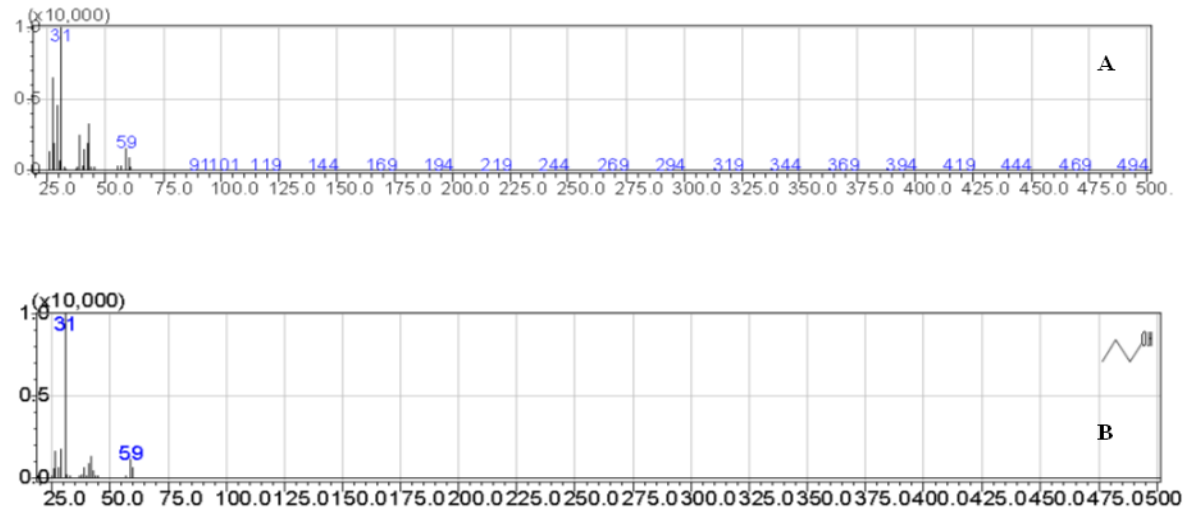
**Figure S4:** Illustrating GC-MS spectrums of A) isopropanol from GC library B) isopropanol ran from hand sanitisers.



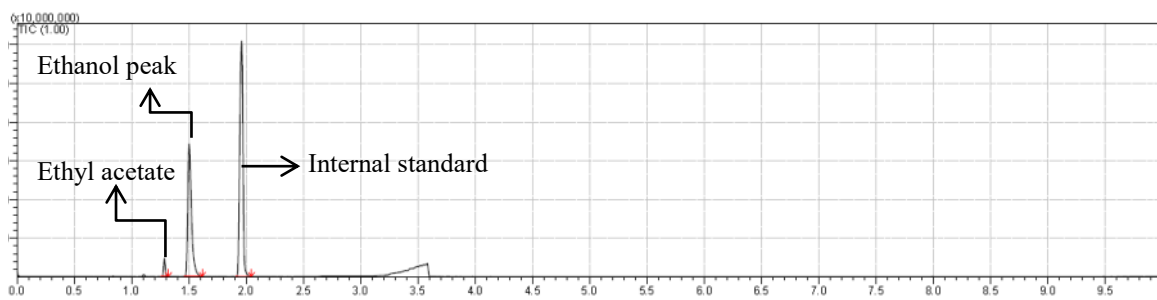
**Figure S5:** Illustrating GC chromatogram hand sanitiser sample 3 and the internal standard.



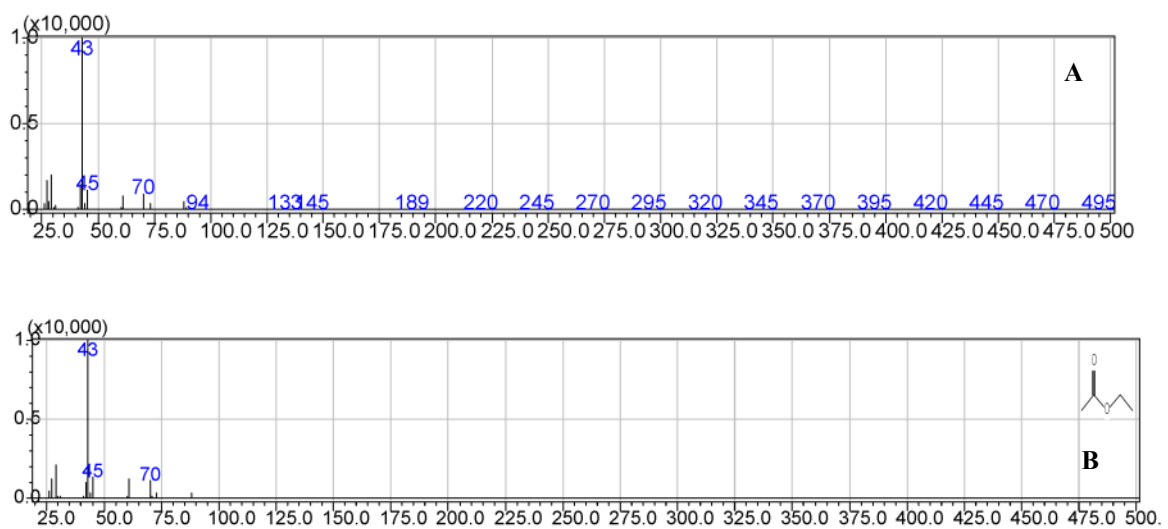
**Figure S6:** Illustrating GC chromatogram hand sanitiser sample 33 and the internal standard.



**Figure S7:** Illustrating GC-MS spectrums of A) 1-propanol from GC library B) 1-propanol ran from hand sanitisers.



**Figure S8:** Illustrating GC chromatogram hand sanitiser sample 24 and the internal standard.



**Figure S9:** Illustrating GC-MS spectrums of A) ethyl acetate from GC library B) ethyl acetate ran from hand sanitisers.