

## A Linear Programming Approach to Construction Method Selection

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### ABSTRACT

*This paper deals with the development of a model for selecting an optimal construction method from the several possible alternative methods available on a project, based on the linear programming technique. The model is aimed at achieving a most effective and efficient utilisation of an organisation's resources. Its capability of being used to undertake sensitivity analysis, further enhances its usefulness as an invaluable tool for construction planning.*

*A numerical example, based on data collected on a "real life" project was used to assess the feasibility of the developed model. The conclusion was drawn that the model was an invaluable aid in the speedy and objective selection of reliable construction methods for optimum results, provided the input data were accurate and reliable.*

### KEYWORDS:

*Linear Programming; Model; Construction Project; Method Selection; Sensitivity Analysis.*

### INTRODUCTION

The successful implementation of a construction project requires the undertaking of several varying activities at specific times using specified methods of construction. Each activity, could theoretically, be carried out in a countless number of ways, using a variety of resource combinations. Each resource combination would have associated with it a time and a cost element. A project planner is therefore invariably faced with the task of identifying an appropriate method - from the myriad of possible methods - of undertaking each activity that constitutes a project.

Even though the method selection activity is one of the key functions that must be efficiently undertaken by construction contracting organisations wish-

ing to remain competitive and indeed survive, investigations undertaken on the subject within 51 large construction organisations in Nigeria indicated a surprisingly lackadaisical approach to the performance of the function. (7) When the 51 respondents in the organisations included in the study were asked whether they would describe their current procedures of construction method selection as "subjective" or "objective", all the respondents opted for the "subjective" label. The Chambers Twentieth Century Dictionary definition of "objective" as "uncoloured by one's own sensations or emotions" was used for the exercise. The general consensus among the respondents was that their suggested methods for the activities constituting their projects were invariably based on previously accumulated experiences on similar projects, or on intuition.

It is most unsatisfactory to rely too heavily on past experience when planning for building activities, since many new factors would have to be acknowledged and taken into consideration in the method selection process for each new project. Besides, the process should be capable of taking a global view of the problem by taking into consideration such factors as the overall resources available to the contractor, the alternative methods that could be used on the project for each activity, the effect of current decisions on activities of projects that would be running concurrently with the project under consideration, and so forth.

Other major drawbacks of the present "subjective" method of construction method selection are its inability to:

- i. base the decision making process on clearly identifiable, quantifiable and stated project objective(s) which may be the minimisation of construction time or cost; maximising the use of scarce and/or expensive resources, and so forth;
- ii. speedily provide answers for important "what if" questions. The ability to under-



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take such sensitivity analysis is now a "sine qua non" for any efficient and reliable decision making model.

In order to overcome the above stated drawbacks of the present "subjective" method of construction method selection, a model based on an "objective" system of construction method selection is being proposed for the construction industry. The system is based on the linear programming technique, because the technique is capable of handling the major problems that have been associated with the present "subjective" model mentioned above, namely; the resource constraint factor, the clearly stated and quantifiable objective factor, and the capability for undertaking sensitivity analysis factor.

This paper reports the outcome of a project undertaken to develop a more efficient model for construction method selection based on the linear programming technique.

#### A DESCRIPTION OF THE MODEL.

One of the major tasks in using the linear programming technique is the formulation of the problem in the linear programming format. This involves the identification of the variables to be used in the model, the determination of the constraints and the co-efficients for the variables and lastly the formulation of the objective function.

In the model being proposed in this paper, the various alternative methods for carrying out the activities that constitute a project are represented by the variable  $X$ . Figure 1 depicts the format for the model. The various essential features of the model will be explained by reference to Figure 1.

The rows of the model are divided into five main sections: Section A contains information necessary for identifying and working on the activity under consideration. The WORK SECTION identifies each activity with one of the work sections in the Standard Method of Measurement. The ACTIVITY DESCRIPTION sub-row of section A gives an exact description of the activity being considered. The QUANTITY sub-row will indicate the quantity of the item under consideration. The number of possible ways in which any particular activity could be carried out within the organisation, is shown as the ALTERNATIVE PROCESS NUMBERS FOR EACH ACTIVITY. The gang composition to carry out each activity, together with each gang output figure is depicted against GANG COMPOSITION

and GANG OUTPUT items respectively.

Section B assigns variable names  $X_1, X_2, X_3, \dots, X_n$  to each of the methods that will be used in the model. Section C will list the name of each of the resources, together with its all-in rate, that will be required to solve the model. Section D is a repetition of the activities listed in the ACTIVITY DESCRIPTION row of section A. The last section, E, contains the OBJECTIVE FUNCTION. This is the function whose value we are aiming at either maximising or minimising.

The columns of the model are divided into four major sections, namely; section W, section X, section Y and section Z. Section W of row section A gives the descriptive definitions of the input items for the model. Section X of row section A contains the basic input data that will be used for deriving the technology co-efficients as well as the co-efficient of the objective function for the model. Section Y is the RELATIONAL OPERATORS COLUMN. Each row of this column in section C and D will have at least one of the following relational operators:

- " $\geq$ " indicating a greater than or equal to relationship.
- " $\leq$ " indicating a less than or equal to relationship.
- " $=$ " indicating an equal relationship.

The extreme right hand side of column of the model, depicted in section Z as the RIGHT HAND SIDE CO-EFFICIENT column. The figures in this column give the limits of the resources to be used in the model.

The model described above can be put in the general linear programming form thus:

Find a vector  $(X_1, X_2, X_3, \dots, X_n)$  that minimises (or maximises) the linear objective function  $F(X)$ , where

$$F(X) = C_1X_1 + C_2X_2 + C_3X_3 + \dots + C_nX_n$$

Subject to the linear constraints:

$$A_{11}X_1 + A_{12}X_2 + A_{13}X_3 + \dots + A_{1n}X_n = B_1$$

$$A_{21}X_1 + A_{22}X_2 + A_{23}X_3 + \dots + A_{2n}X_n = B_2$$

Week Begined	ACTIVITY DESCRIPTION	QUANTITY	ALTERNATIVE PROCESS NUMBERS FOR EACH ACTIVITY										GANG COMPOSITION	GANG OUTPUT	VARIABLES	RESOURCES	RIGHT HAND SIDE	RELATIONAL SIGN	CD-EFFICIENCY													
			1	2	3	4	5	6	7	8	9	10								11	12	13	14	15	16	17	18	19	20	21	22	23
			x <sub>1</sub>	x <sub>2</sub>	x <sub>3</sub>	x <sub>4</sub>	x <sub>5</sub>	x <sub>6</sub>	x <sub>7</sub>	x <sub>8</sub>	x <sub>9</sub>	x <sub>10</sub>	x <sub>11</sub>	x <sub>12</sub>	x <sub>13</sub>	x <sub>14</sub>	x <sub>15</sub>	x <sub>16</sub>	x <sub>17</sub>	x <sub>18</sub>	x <sub>19</sub>	x <sub>20</sub>	x <sub>21</sub>	x <sub>22</sub>	x <sub>23</sub>	x <sub>24</sub>	x <sub>25</sub>	x <sub>26</sub>	x <sub>27</sub>	x <sub>28</sub>	x <sub>29</sub>	x <sub>30</sub>
			CONSTRAINTS																													
			ACTIVITY DISJUNCTION																													
			OBJECTIVE FUNCTION																													

FIGURE 1 : Format for the Linear Programming Model

$$A_{11}X_1 + A_{12}X_2 + A_{13}X_3 + \dots + A_{1n}X_n + \dots + A_{m1}X_1 + \dots + A_{mn}X_n = B_m$$

where  $A_{ij}$  are the input-output coefficients;

$C_{ij}$  are the cost (or profit) coefficients;

and  $B_i$  are the capacity levels.

The above scenario completes the theoretical description of the model. A numerical example will now be used to fully explain and demonstrate the formulation, provide solutions and interpret the outputs from the model. Perhaps that might be the simplest way of demonstrating the application of the model to "real-life" problems.

### A NUMERICAL EXAMPLE OF THE MODEL

Input data for the model were provided by a medium-sized construction company based in Jos, Nigeria. The project used was one for the construction of twelve two-storey blocks of flats for a big manufacturing company. The contract was based on drawings, bills of quantities and specifications.

Three senior company staff members were mandated by the company's management to fully cooperate with the author in the exercise. The participating staff members consisted of the estimator, the site manager for the project and the chief planning engineer.

A list of 56 items was randomly selected from the activities making up the project for inclusion in the exercise. The list of items together with copies of the blank charts shown in Figures 2 and 3, was despatched to each of the three participants in the exercise, for each to provide the required data. Figure 2 needed no accompanying instructions to guide the three participants in completing the charts; Figure 3 however was sent with an explanatory note spelling out what was required from them.

In Figure 3, the column under TYPE OF RESOURCE was to be used to list the labour and plant resources that were to be used on the project, and which have been included in their method statements. The TOTAL QUANTITY OF RESOURCE AVAILABLE FOR DEPLOYMENT ON THE PROJECT

column was to be used to indicate the total amount of each resource available for deployment on the project. The column headed PERIOD OF DEPLOYMENT was to be used to indicate the period of time that each resource would be available for deployment on the project.

On closely scrutinizing the returned completed forms, it was noticed that significant differences existed among the resource combinations and thus resource outputs being proposed for each of the activities, by each of the three participants. Equally large differences were noticed in the figures sub-

S/No.	Activity Description	Quantity	Resource (Gang) Composition	Resource (Gang) Output per day	Description of Method

Fig. 2: Blank Method Statement Chart.

S/No.	Type of Resource	Total Quantity of Resource Available for Deployment on the Project	Period of Deployment	Remark

Fig. 3: Blank Overall Resource Deployment Chart.



mitted on the resource availability charts. The question clearly therefore was:

"Which method do you select from amongst the three submitted by each of the participants for each activity?"

There must indeed be a sound basis for selecting any one method for each of the activities included in the exercise. Again, the fact that large differences existed in the figures submitted by each of them on the overall resource availability chart indicated that none of them was aware of the right amounts of resources available to the contractor's organisation for undertaking the project. One therefore wonders how any serious method selection activity could be undertaken with those involved in the selection process having no clear idea about the amount of the various resources available for undertaking the activities constituting a project.

Normally, in a building construction organisation, the final method selection activity is undertaken by a senior management team within the organisation. The three participants were therefore constituted into such a team to select an appropriate method for each of the activities on the activity list. The task was accomplished for each listed activity often after very protracted and heated arguments; for each participant wanted his suggested method to be the selected one for inclusion in the final or "pooled" method study document. One could therefore see clearly the problems that a building construction organisation normally faces when undertaking that aspect of its work. The importance and the need for the development of an objective method or model for undertaking the task therefore became all too glaring.

Figure 4 shows the complete information that resulted from the above-mentioned exercises.

Method No. 1 contains details of the method agreed upon by the team for undertaking an activity, while Method No. 2, Method No. 3 and Method No. 4 contain details of the suggested methods by the estimator, the site manager and the chief planning engineer respectively. Taking item No. 1 for instance on the chart, which is, "Excavate trench commencing from stripped level and not exceeding 1.50 metres deep", with a total quantity of 78 cubic metres; the pooled suggested method was to use 15 labourers with a total output of 34 cubic metres per day. The time to be taken by the gang to perform a unit amount of work, was therefore 0.24 hour. The estimator's suggested method of using a gang of 8 labourers, with an output of 20 cubic metres

per day, had 0.40 hour as the time for a unit quantity. The site manager suggested using 5 labourers and a 0.25 cubic metre backacter with an output of 43 cubic metres per day, giving 0.19 hour per cubic metre. Finally the chief planning engineer's suggested method of 2 labourers and a 0.25 cubic metre backacter, with an output of 81 cubic metres per day, resulted in a unit quantity output figure of 0.10 hour per cubic metre.

A close look at the output figures on the method statement document indicated significant discrepancies in some of them. Taking item No. 1 for instance as an example, the chief planning engineer's daily output figure of 81 cubic metres for 2 labourers and a backacter, is twice as much as the site manager's daily output figure of 43 cubic metres, for 5 labourers and a backacter even though nearly the same resources were being used in both cases. One could easily conclude that the construction organisation did not have a reliable data base for such an important piece of data, and that staff in the organisation used data acquired privately from experience and other private sources.

An investigation carried out by the author to ascertain if the practice was widespread in the industry, was confirmed when 43 out of the 51 construction companies included in the study stated that they did not have reliable output data bases for use within their organisations. Since the resource output figure is a vital and critical piece of data for planning, estimating, controlling purposes, its neglect by construction companies only openly brought to the fore, the levity with which most of the organisations approached the handling of that critical issue in their organisations.

It is to be noted, before we leave the method statement document (Figure 4), that each of the methods included in the document has been denoted as an X variable.

Figure 5 shows an abridged version of the linear programming model, with the necessary input data transferred to it from Figure 4. It could be seen from the bottom part of the model that the objective function being optimised was time: time was to be minimised. Other additional pieces of information included in the chart were a listing of the resources - together with their associated daily all-in rates in Naira, to be used for the project - under the RESOURCE/ACTIVITY column; the various technology co-efficients for the X variables, and the values of the right hand side co-efficients.

ITEM	DESCRIPTION	METHOD NO. 1				METHOD NO. 2				METHOD NO. 3				METHOD NO. 4				
		MANHOURS	LABOURERS	SKILLED LABOURERS	PER M <sup>2</sup>	MANHOURS	LABOURERS	SKILLED LABOURERS	PER M <sup>2</sup>	MANHOURS	LABOURERS	SKILLED LABOURERS	PER M <sup>2</sup>	MANHOURS	LABOURERS	SKILLED LABOURERS	PER M <sup>2</sup>	
1	Excavate earth commencing from ground level and not exceeding 1.50m deep.	10m <sup>2</sup>	11	15 Labourers	14m <sup>2</sup>	0.24hr	11	8 Labourers	10m <sup>2</sup>	0.40hr	12	5 Labourers	10m <sup>2</sup>	0.15hr	14	2 Labourers	10m <sup>2</sup>	0.15hr
2	Excavate pit 4m x 4m x 1.50m deep.	24m <sup>2</sup>	15	5 Labourers	2m <sup>2</sup>	2.70m	16	3 Labourers	3m <sup>2</sup>	1.00hr	17	4 Labourers	10m <sup>2</sup>	2.50hr	18	4 Labourers	5.5m <sup>2</sup>	1
3	Excavate to reduce levels.	8m <sup>2</sup>	19	15 Labourers	1.5m <sup>2</sup>	0.18hr	19	3 Labourers	100m <sup>2</sup>	0.07hr	20	1 Labourer	100m <sup>2</sup>	0.05hr	21	4 Labourers	100m <sup>2</sup>	0.05hr
4	Carriway earth prepared material 300mm thick.	10m <sup>2</sup>	11	5 Labourers	100m <sup>2</sup>	0.04hr	11	2 Labourers	100m <sup>2</sup>	0.04hr	12	3 Labourers	100m <sup>2</sup>	0.10hr	13	4 Labourers	100m <sup>2</sup>	0.10hr
5	Back fill with hardcore wellrammed and compacted to become concrete of 100mm thick layers 200mm thick.	50m <sup>2</sup>	117	5 Labourers	10m <sup>2</sup>	0.04hr	118	10 Labourers	140m <sup>2</sup>	0.02hr	119	2 Labourers	10m <sup>2</sup>	0.12hr	120	10 Labourers	60m <sup>2</sup>	0
6	Plan form concrete of finished size (1:2:4) 100mm aggregate to develop a test strength of not less than 30N/mm <sup>2</sup> at 28 days in slab form depth over 150mm but not over 300mm thick.	12m <sup>2</sup>	20	15 Labourers	30m <sup>2</sup>	0.42hr	22	4 Labourers	14m <sup>2</sup>	0.10hr	23	3 Labourers	16m <sup>2</sup>	0.44hr	24	4 Labourers	33m <sup>2</sup>	0
7	Soil concrete blocks laid and joint in cement mortar (1:4:10) 100mm wide.	10m <sup>2</sup>	22	2 Masons	10m <sup>2</sup>	0.42hr	24	3 Labourers	18m <sup>2</sup>	0.20hr	27	4 Labourers	16m <sup>2</sup>	0.12hr	28	5 Labourers	31m <sup>2</sup>	8
8	Reinforced earth concrete of nominal size (1:2:4) 100mm aggregate to develop a test strength of not less than 30N/mm <sup>2</sup> at 28 days in ground floor slab 100mm thick and finished smooth.	810m <sup>2</sup>	218	15 Labourers	18m <sup>2</sup>	0.44hr	23	5 Labourers	16m <sup>2</sup>	0.12hr	26	5 Labourers	10.5m <sup>2</sup>	0.74hr	29	4 Labourers	8m <sup>2</sup>	2
9	Backfill of brickwork described in super-structure (second storey).	105m <sup>2</sup>	221	4 Labourers	36m <sup>2</sup>	0.6hr	234	1 Labourer	30m <sup>2</sup>	0.2hr	235	3 Labourers	18m <sup>2</sup>	0.2hr	236	5 Labourers	63m <sup>2</sup>	0
10	Ditch in ground floor walls.	114m <sup>2</sup>	237	4 Labourers	36m <sup>2</sup>	0.1hr	238	10 Labourers	32m <sup>2</sup>	0.25hr	239	3 Labourers	45m <sup>2</sup>	0.4	240	5 Labourers	45m <sup>2</sup>	0
11	Wall formwork to vertical sides of columns 300mm girth.	168m <sup>2</sup>	241	1 Labourer	6m <sup>2</sup>	0.73hr	242	1 Labourer	18m <sup>2</sup>	0.42hr	243	1 Labourer	36m <sup>2</sup>	0.22hr	244	2 Labourers	48m <sup>2</sup>	0
12	Wall formwork to horizontal slab at first floor (first floor).	514m <sup>2</sup>	245	3 Labourers	24m <sup>2</sup>	0.24hr	246	3 Labourers	45m <sup>2</sup>	0.15hr	247	3 Labourers	77m <sup>2</sup>	0.10hr	248	4 Labourers	141m <sup>2</sup>	0
13	Wall formwork to sides and ends of horizontal beams 475 girth (first floor).	248m <sup>2</sup>	249	5 Labourers	30m <sup>2</sup>	0.21hr	250	3 Labourers	42m <sup>2</sup>	0.15hr	251	2 Labourers	60m <sup>2</sup>	0.10hr	252	4 Labourers	108m <sup>2</sup>	0
14	Wall formwork to vertical sides of columns 300mm girth (first floor).	30m <sup>2</sup>	253	1 Labourer	6m <sup>2</sup>	1.00hr	254	1 Labourer	18m <sup>2</sup>	0.44hr	255	1 Labourer	36m <sup>2</sup>	1.00hr	256	4 Labourers	75m <sup>2</sup>	0
15	Wall formwork to ring beams.	247m <sup>2</sup>	257	5 Labourers	17m <sup>2</sup>	0.24hr	258	3 Labourers	31m <sup>2</sup>	0.24hr	259	4 Labourers	18m <sup>2</sup>	0.13hr	260	5 Labourers	95m <sup>2</sup>	0
16	Wall formwork to coping walls at floors.	10m <sup>2</sup>	261	3 Labourers	3m <sup>2</sup>	0.82hr	262	3 Labourers	6m <sup>2</sup>	0.50hr	263	1 Labourer	8m <sup>2</sup>	1.00hr	264	5 Labourers	75m <sup>2</sup>	0
17	Add steel reinforcement in column (Ground floor).	882kg	265	5 Labourers	757kg	0.07hr	266	4 steel bars	4827g	0.02hr	267	3 Labourers	757kg	0.07hr	268	2 Labourers	1127kg	0.1
18	Add steel bar reinforcement in slab (First floor).	1328kg	269	5 Labourers	1671kg	0.005hr	270	8 Labourers	1827kg	0.004hr	271	3 Labourers	1070kg	0.006hr	272	4 Labourers	2014kg	0
19	Add steel bar reinforcement in slab (First floor).	1812kg	273	4 Labourers	2354kg	0.003hr	274	4 Labourers	1007kg	0.004hr	275	3 steel bars	718kg	0.01hr	276	2 Labourers	432kg	0.0
20	Add steel bar reinforcement in beam.	1857kg	277	4 Labourers	1620kg	0.005hr	278	4 Labourers	260kg	0.01hr	279	2 Labourers	1557kg	0.007hr	280	4 Labourers	3088kg	0.0
21	Add steel bar reinforcement in column (First floor).	877kg	281	4 Labourers	1123kg	0.014hr	282	4 Labourers	1747kg	0.005hr	283	2 Labourers	1157kg	0.007hr	284	4 Labourers	3000kg	0.0
22	Add steel bar reinforcement in ring beams.	800kg	285	4 Labourers	800kg	0.028hr	286	4 Labourers	877kg	0.008hr	287	4 Labourers	116kg	0.017hr	288	4 Labourers	2000kg	0.1







Since the various co-efficient indicated under the X variable columns are so critical to the development of the model, an explanation of how they were derived should be appropriate. The figure of 3.60 (15 labourers x 0.25 hours) for the  $X_1$  variable indicates the total manhours taken by the 15 labourers to carry out 1 unit of trench excavations. Similarly, for variable  $X_2$ , which uses two types of resources (2 labourers and a backacter), the figure 0.95 (5 labourers x 0.19 hour) is indicated against the labourer resource, and 0.19 (1 backacter x 0.19 hour) indicated against the backacter resource under the  $X_2$  variable column. The objective function co-efficient of 0.24 indicated under  $X_1$  is the time taken in hours by the gang of 15 labourers to perform a unit of the operation.

Perhaps it is pertinent to emphasize at this point that the fact that a mathematical programming model involves a single objective function which is to be maximised or minimised, does not imply that problems with multiple objectives cannot be tackled. Various modelling techniques and solution strategies can be applied to such problems. Some involve reducing the model to one with a single objective. Objectives and constraints can often be interchanged. Once a model has been built, it is extremely easy to convert an objective to a constraint or vice versa. Another way of tackling a multiple objective model is through the use of a variant of the linear programming technique known as goal programming. This technique even has facilities for prioritising the goals. The reason it is not presently widely used is the limited availability of computer softwares for solving "real-life" problems.

Continuing our explanation of the technology co-efficients in Figure 5, we find that the intersections of each row and column describing each activity is given a co-efficient of 1. In linear programming problems, this is normally done when dealing with those variables normally described as having generalised upper bounds of 1. This means that the sum of these variables must be 1. The fact that the co-efficient of such variables are ones, is not very important, since scaling can always convert any constants with non-negative co-efficient into this form. What is however important is that, when a number of constants such as the above exist, the variables in them form exclusive sets. A set of variables is said to belong to a generalised upper bound set if it can belong to no others.

The right hand side co-efficient of 194,400 against the labourer resource was arrived at by using the

figure of 45 labourers that the building organisation indicated it had available to be used on the project for a total period of 540 working days. Since the organisation had an 8-hour working day, the total labourer-hours available for the project would be 194,400 hours. Since the number of labourer-hours must not be exceeded, the relational operator linking the manhours to the labourer resource would be the "less than or equal to type". The right hand side co-efficient linking each activity description row would simply be the total quantity or amount of work involved in each item; the relational operator would in each case be the "equal" sign, since the quantity should neither be reduced nor exceeded. Thus, for the first activity on the activity description row, namely; "Trench Excavation", the right hand side co-efficient was put down as 78, which represents the total quantity of 78 cubic metres of trench excavation to be undertaken.

If instead of minimising time, we rather elected to minimise cost, then our objective function co-efficient for each of the X variables would have to be altered to reflect the change in our objective. Thus, as indicated in figure 6, the  $X_1$  co-efficient of 0.24 would now be changed to 4.97 (N1.38 x 3.60 hours), where N1.38 is the all-in daily rate for labourers. The technology co-efficient would however remain the same as for the time optimisation model.

## SOLUTION TO THE MODEL.

The Sciconic Mathematical Programming computer software was used for providing solutions to the linear programming problems formulated in this paper. Abridged versions of the input data for the model with TIME and COST as the objective functions are indicated in Figures 7 and 8 respectively. First, the row variable names were entered followed by the column and the right hand side variables; each with its associated co-efficient. The variable names have been coded to comply with the computer software's specifications of limiting variable names to a maximum of eight characters. Full descriptions of a few selected coded names are given in appendix A.

The computer outputs of the model indicating the selected methods with time and cost as the objective functions are indicated in Figures 9 and 10 respectively. Each output has three columns headed: "COLUMN", "AT" and "ACTIVITY". The variables in the first column indicate those that are in the solution. The second column gives an

WORK SECTION		EXCAVATION AND EARTHWORK				CONWORK AND BLOCKWORK				PLUMBING			
ACTIVITY DESCRIPTION	QUANTITY	NO. EXCAVATION FROM STAKE (BEFORE LEVEL)	EXCAVATION TO (BEFORE LEVEL)	EXCAVATION TO (AFTER LEVEL)	CONCRETE (CY)	CONCRETE (CU YD)	REINFORCING (LBS)	FORMWORK (SQ YD)	FORMWORK (CU YD)	PIPEWORK (LBS)	PIPEWORK (CU YD)	PIPEWORK (LBS)	PIPEWORK (CU YD)
ALTERNATIVE METHODS OF UNDERPAVING EACH ACTIVITY - ALUMINUM	78 M <sup>2</sup>	348 M <sup>2</sup>	81 M <sup>2</sup>	391 M <sup>2</sup>	509 M <sup>2</sup>	33 M <sup>3</sup>	172 M <sup>3</sup>	131 M <sup>3</sup>	1285 M <sup>2</sup>	214 M <sup>2</sup>	168 M <sup>2</sup>	24 No.	24 No.
GANG COMPOSITION													
GANG OUTPUT PER DAY													
VARIABLE NAMES													
RESOURCES / ACTIVITIES													
LABORERS (L)	81.28												
CONCRETE (C)	81.28												
REINFORCING (R)	81.28												
FORMWORK (F)	81.28												
PIPEWORK (P)	81.28												
OBJECTIVE FUNCTION													

FIGURE 5. An Abridged Version of the Linear Programming Model for Optimum Construction Method Selection with the Objective Function of Minimum Cost.

ALL - IN MONTH DATE



NAME	ROWS	DESCRIPTION	VALUE	DESCRIPTION	VALUE
K	1	DELTA	1.00	DELTA	1.00
L	2	LABORER	4.00	LABORER	4.00
L	3	CARPENTER	4.00	CARPENTER	4.00
L	4	STROBELER	1.00	STROBELER	1.00
L	5	MAISON	1.00	MAISON	1.00
L	6	PLUMBER	10.00	PLUMBER	10.00
L	7	PAINTER	5.00	PAINTER	5.00
L	8	GLAZIER	5.00	GLAZIER	5.00
L	9	BELLHOP	5.00	BELLHOP	5.00
L	10	CONCOY	5.00	CONCOY	5.00
L	11	CHAMBERLAIN	5.00	CHAMBERLAIN	5.00
L	12	WATCHMAN	5.00	WATCHMAN	5.00
L	13	TRUCKER	5.00	TRUCKER	5.00
L	14	STEELER	5.00	STEELER	5.00
L	15	ROCKMAN	5.00	ROCKMAN	5.00
L	16	ROLLER	5.00	ROLLER	5.00
L	17	CONCRETE	5.00	CONCRETE	5.00
L	18	WELDER	5.00	WELDER	5.00
L	19	WIREMAN	5.00	WIREMAN	5.00
L	20	PAINTER	5.00	PAINTER	5.00
L	21	ROOFER	5.00	ROOFER	5.00
L	22	CARPENTER	5.00	CARPENTER	5.00
L	23	LABORER	5.00	LABORER	5.00
L	24	LABORER	5.00	LABORER	5.00
L	25	LABORER	5.00	LABORER	5.00
L	26	LABORER	5.00	LABORER	5.00
L	27	LABORER	5.00	LABORER	5.00
L	28	LABORER	5.00	LABORER	5.00
L	29	LABORER	5.00	LABORER	5.00
L	30	LABORER	5.00	LABORER	5.00
L	31	LABORER	5.00	LABORER	5.00
L	32	LABORER	5.00	LABORER	5.00
L	33	LABORER	5.00	LABORER	5.00
L	34	LABORER	5.00	LABORER	5.00
L	35	LABORER	5.00	LABORER	5.00
L	36	LABORER	5.00	LABORER	5.00
L	37	LABORER	5.00	LABORER	5.00
L	38	LABORER	5.00	LABORER	5.00
L	39	LABORER	5.00	LABORER	5.00
L	40	LABORER	5.00	LABORER	5.00
L	41	LABORER	5.00	LABORER	5.00
L	42	LABORER	5.00	LABORER	5.00
L	43	LABORER	5.00	LABORER	5.00
L	44	LABORER	5.00	LABORER	5.00
L	45	LABORER	5.00	LABORER	5.00
L	46	LABORER	5.00	LABORER	5.00
L	47	LABORER	5.00	LABORER	5.00
L	48	LABORER	5.00	LABORER	5.00
L	49	LABORER	5.00	LABORER	5.00
L	50	LABORER	5.00	LABORER	5.00
L	51	LABORER	5.00	LABORER	5.00
L	52	LABORER	5.00	LABORER	5.00
L	53	LABORER	5.00	LABORER	5.00
L	54	LABORER	5.00	LABORER	5.00
L	55	LABORER	5.00	LABORER	5.00
L	56	LABORER	5.00	LABORER	5.00
L	57	LABORER	5.00	LABORER	5.00
L	58	LABORER	5.00	LABORER	5.00
L	59	LABORER	5.00	LABORER	5.00
L	60	LABORER	5.00	LABORER	5.00
L	61	LABORER	5.00	LABORER	5.00
L	62	LABORER	5.00	LABORER	5.00
L	63	LABORER	5.00	LABORER	5.00
L	64	LABORER	5.00	LABORER	5.00
L	65	LABORER	5.00	LABORER	5.00
L	66	LABORER	5.00	LABORER	5.00
L	67	LABORER	5.00	LABORER	5.00
L	68	LABORER	5.00	LABORER	5.00
L	69	LABORER	5.00	LABORER	5.00
L	70	LABORER	5.00	LABORER	5.00
L	71	LABORER	5.00	LABORER	5.00
L	72	LABORER	5.00	LABORER	5.00
L	73	LABORER	5.00	LABORER	5.00
L	74	LABORER	5.00	LABORER	5.00
L	75	LABORER	5.00	LABORER	5.00
L	76	LABORER	5.00	LABORER	5.00
L	77	LABORER	5.00	LABORER	5.00
L	78	LABORER	5.00	LABORER	5.00
L	79	LABORER	5.00	LABORER	5.00
L	80	LABORER	5.00	LABORER	5.00
L	81	LABORER	5.00	LABORER	5.00
L	82	LABORER	5.00	LABORER	5.00
L	83	LABORER	5.00	LABORER	5.00
L	84	LABORER	5.00	LABORER	5.00
L	85	LABORER	5.00	LABORER	5.00
L	86	LABORER	5.00	LABORER	5.00
L	87	LABORER	5.00	LABORER	5.00
L	88	LABORER	5.00	LABORER	5.00
L	89	LABORER	5.00	LABORER	5.00
L	90	LABORER	5.00	LABORER	5.00
L	91	LABORER	5.00	LABORER	5.00
L	92	LABORER	5.00	LABORER	5.00
L	93	LABORER	5.00	LABORER	5.00
L	94	LABORER	5.00	LABORER	5.00
L	95	LABORER	5.00	LABORER	5.00
L	96	LABORER	5.00	LABORER	5.00
L	97	LABORER	5.00	LABORER	5.00
L	98	LABORER	5.00	LABORER	5.00
L	99	LABORER	5.00	LABORER	5.00
L	100	LABORER	5.00	LABORER	5.00

Fig. 7: Print out of Parts of the Input Data for the Model With Time at the Objective Function.

Fig. 8: Print out of Parts of the Input Data for the Model With Cost as the Objective Function.



```

1  ENKOK  40  10000000
2  P1TFADA 20  10000000
3  KQOLFACT 06  10000000
4  CAR7AGAZ 20  10000000
5  HADDOH2 20  10000000
6  DADDFK4 20  10000000
7  KCLKFD4 20  10000000
8  CDNDP6 1 20  10000000
9  KQKORF4 20  10000000
10 NTZKCF4 20  10000000
11 FNUFD2 4 20  10000000
12 FAKKRL4 20  10000000
13 FAKKCF4 20  10000000
14 FAKKDF4 20  10000000
15 FAKKDF4 20  10000000
16 FAKKDF4 20  10000000
17 HROKDF 20  10000000
18 HROKDF 20  10000000
19 HROKDF 20  10000000
20 HROKDF 20  10000000
21 HROKDF 20  10000000
22 HROKDF 20  10000000
23 CONKDF4 20  10000000
24 COMKDF 20  10000000
25 COMKDF 20  10000000
26 COMKDF 20  10000000
27 COMKDF 20  10000000
28 COMKDF 20  10000000
29 COMKDF 20  10000000
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52 COMKDF 20  10000000
53 COMKDF 20  10000000
54 COMKDF 20  10000000
55 COMKDF 20  10000000
56 COMKDF 20  10000000
*** END OF FILE ***

```

Fig. 9. Print out of the Output of the Model indicating the Selected Methods with Time as the Objective Function.

```

1  ENKOK  40  10000000
2  P1TFADA 20  10000000
3  KQOLFACT 06  10000000
4  CAR7AGAZ 20  10000000
5  HADDOH2 20  10000000
6  DADDFK4 20  10000000
7  KCLKFD4 20  10000000
8  CDNDP6 1 20  10000000
9  KQKORF4 20  10000000
10 NTZKCF4 20  10000000
11 FNUFD2 4 20  10000000
12 FAKKRL4 20  10000000
13 FAKKCF4 20  10000000
14 FAKKDF4 20  10000000
15 FAKKDF4 20  10000000
16 FAKKDF4 20  10000000
17 HROKDF 20  10000000
18 HROKDF 20  10000000
19 HROKDF 20  10000000
20 HROKDF 20  10000000
21 HROKDF 20  10000000
22 HROKDF 20  10000000
23 CONKDF4 20  10000000
24 COMKDF 20  10000000
25 COMKDF 20  10000000
26 COMKDF 20  10000000
27 COMKDF 20  10000000
28 COMKDF 20  10000000
29 COMKDF 20  10000000
30 COMKDF 20  10000000
31 COMKDF 20  10000000
32 COMKDF 20  10000000
33 COMKDF 20  10000000
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35 COMKDF 20  10000000
36 COMKDF 20  10000000
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38 COMKDF 20  10000000
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41 COMKDF 20  10000000
42 COMKDF 20  10000000
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50 COMKDF 20  10000000
51 COMKDF 20  10000000
52 COMKDF 20  10000000
53 COMKDF 20  10000000
54 COMKDF 20  10000000
55 COMKDF 20  10000000
56 COMKDF 20  10000000
*** END OF FILE ***

```

Fig. 10. Print out of the Output of the Model indicating the Selected Methods with Cost as the Objective Function.

PARTICIPANTS	OBJECTIVE FUNCTION	
	COST	TIME
POOLED (1)	11	10
ESTIMATOR (2)	7	12
SITE MANAGER (3)	17	10
CHIEF PLANNING ENGINEER (4)	21	24
TOTAL	56	56

Fig. 11: Number of each Participant's Models Selected by the Model according to Specified Objective Functions.



shadow price. Three of the resources fall into this category: Backacter, Roller and Surface Vibrator. Figure 13 provides the same type of information but with time as the objective function. The information indicates that the minimum work content, if the selected methods were used, would be 2868.32 hours; any other combination of methods would have a higher work content than the above mentioned figure. The respective slack values are also shown. Here, three resources, namely: Concrete Mixer (14/10), Roller and Surface Vibrator have been fully utilised. These will therefore have shadow prices associated with them.

Figure 14 provides a summary of the slack values (in percentages) available, with both time and cost as objective functions. While some of the resources had zero slack values in both cases - roller, surface vibrator - others, such as the 18/14 concrete mixer, carpenters, steel fixers, masons and painters had very high slack values, also in both cases. The high slack values produced by the model indicated that the planning team had been very generous with its allocation of resources to the project. The model was run again with the amount of each resource reduced to half of its original value, and

the outcome of the exercise is depicted in Figure 15. The project in this particular case was found to be infeasible, indicating that at least one of the resources - labourer-hours at that stage - allocated to the project was not adequate. That was a very important revelation since it clearly demonstrated one of the important features of the model, namely, its capacity for indicating the adequacy or otherwise of the resources constructors would want to deploy on specific projects at the planning stages of such projects.

The value of linear optimisation models to the user is not simply in obtaining an optimal solution to a problem, but in interacting with the model and its variations to obtain information and insights. The heart of the managerial function is focused in the interpretation of results and in decision-making. While the solution output has obvious value for the user, the power of the results is greatly enhanced by the sensitivity or post-optimal analysis. Sensitivity or post-optimal analysis enables information to be generated for the "what-if" questions that the user would want to find answers for before arriving at the final decision on implementation. A detailed treatment of the subject will form the subject matter of another paper.

RESOURCES	OBJECTIVE FUNCTION	
	COST (%)	TIME (%)
LABOURER	6.4	10.0
CARPENTER	28.1	25.5
STEELFIXER	24.2	14.9
MASON	20.9	23.8
PLUMBER	5.9	5.3
PLUMBER MATE	2.1	1.1
PAINTER	23.5	20.2
GLAZIER	0.7	0.7
BULLDOZER	0.4	0.4
CONCRETE MIXER (10/7)		0.2
CONCRETE MIXER (14/10)		0.2
DUMPER	7.0	1.7
TRUCKMIXER	3.2	2.5
VIBRATOR (INSERTION)	1.6	1.6
BACKACTER	5.4	
MOBILE CRANE	18.1	1.1
ROLLER		
DUMPWAGON	2.4	1.2
CONCRETE MIXER (18/14)	67.9	10.1
VIBRATOR (SURFACE)		

Fig. 14: Slack Time of the Resources used in the Model as a Percentage of the Total Resource Availability Times.

PROBLEM IS INFEASIBLE  
 49 185837.130000 7414.059900( 10) 1.4

PROBLEM COSTDATA - SOLUTION NUMBER 1 - INFEASIBLE  
 AFTER 49 ITERATION

SOLUTION HAS 10 INFEASIBILITIES WITH SUM 7414.059900

...NAME... ..ACTIVITY.. DEFINED AS  
 FUNCTIONAL 185837.130000 OBJCOST  
 RESTRAINTS RHSSSSSS

..ROW...	AT	....ACTIVITY....
N OBJCOST	BS	185837.130000
L LABOURER	**	6554.060000
L CARPENTR	BS	4889.520000
L STEELFXR	BS	1540.060000
L MASONS	BS	8560.370000
L PLUMBERG	BS	376.440000

L PLUMMATE	BS	144.960000
L PAINTERS	BS	1078.920000
L GLAZIERS	BS	40.320000
L BULID0ZR	BS	4.860000
L CONMXR10	BS	144.820000
L DUMPERS	BS	527.400000
L TRCKMIXR	BS	269.850000
L BACKACTR	RS	23.440000
L HOBCRANE	BS	803.030000
L ROLLER	BS	24.360000
L DUMPWAGN	BS	78.200000
L CONMXR14	BS	1387.800000
E TRENCH	EQ	78.000000
E PJTEXCAV	EQ	348.000000

..ROW...	AT	....ACTIVITY....
E REDLEVEX	EQ	81.000000
E CARTWAY	ER	391.000000
E HARDCORE	EQ	609.000000

Fig. 15: Print out of the Output of the Model when the Original Resources were reduced by 50%.

This successful application of the model to construction method selection problems should open the floodgates for its use in modelling many similar problems in the construction industry, such as determining the "best" mix of building types for speculative development projects, the selection of the "best" design schemes put forward by design consultants, the modelling of a contractor's entire workload for a defined period of time to determine the feasibility of such a workload "vis-a-vis" the resources at the contractor's disposal, and so forth.

Furthermore, the use of the model in conjunction with the network analysis technique - that is, using the model for selecting optimal construction methods which will subsequently be used for producing network diagrams for projects - will considerably enhance the practice of project planning in the construction industry.

## CONCLUSION

We have succeeded in this research project in developing a model for selecting appropriate construction methods from the myriad of possible methods that could be used in undertaking a construction project. The fact that the model takes cognisance of the type, amount, cost, output, etcetra, of the constructor's resources, and a specific objective in the selection process, makes the model a more reliable tool than most of the present ones used for selecting construction methods.

Its capability as a tool for undertaking sensitivity analysis, makes it particularly useful for testing the effects of several alternative policy decisions, before their actual implementation on the project. It is capable of company-wide application, that is, capable of being used to determine the methods that would result in the best use of a company's resources on all its projects simultaneously.

The reliability and accuracy of the model's output are very much dependent on the accuracy of the input data. It is important for the model's users to realise that, the development of a reliable data base, - using such techniques as work study, assignment, transportation, queuing and decision theories, and so forth - is a "sine qua non" for its successful application.

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APPENDIX A1

Key to Computer Codes: "Input Data"

ACCEJTL	Acoustic Ceiling tiles		
BACKACTR	Backacter	REDLEVEX	Reduced level excavation
BATH	Porcelain Bath	RHSSSSSS	Right-hand-side co-efficient
BULLDOZR	Bulldozer	SINKKITC	Stainless steel kitchen sink
CARPENTR	Carpenter	SINKLAND	Porcelain laundry sink
CARTAWAY	Cart away excavated material	STEELFXR	Steelfixer
CERFLRTL	Ceramic floor tiles	THMFLRTL	Thermoplastic floor tiles
CONCMXR7	10/7 Concrete mixer	TRCKMIXR	Truck mixer
CONCMXR10	14/10 Concrete mixer	TRENCHEX	Trench excavation
CONCMXR14	18/14 Concrete mixer	TREXC1	Trench excavation (Method 1)
CTSBD	Cement and sand bed	VIBTRIN	Insertion vibrator
CTSCREED	Cement and sand screed	VIBTRSF	Surface vibrator
DUMPWAGN	Dumpwagon	WALLTILE	Glazed wall tile
EMPLNTE3	Three coats of emulsion paint on blockwalls (externally)	WASHBASIN	Wash basin
EMPLNT13	Three coats of emulsion paint on blockwalls (internally)	WC	Water closet
GLSPNTM3	Three coats of gloss paint on metal surfaces		
GLSPNTW2	Two coats of gloss paint on wood surfaces		
KITSINK1	Stainless steel kitchen sink (Method 1)		
MOBCRANE	Mobile crane		
OBJCOST	Objective - Minimize cost		
OBJTIME	Objective - Minimize time		
PITEXCAV	Pit excavation		
PITEXCA1	Pit excavation (Method 1)		
PLUMMATE	Plumber's mate		

\* See Method Statement (Figure 4) for Detailed Description of items

APPENDIX A.2

Key to Computer Codes "Output Data"

ACOUST14	Acoustic Ceiling tiles		
ALLVRC44	Aluminium louvre carriers		GLPTME31 Three coats of gloss paint on metal surfaces
ALROOFG3	Corrugated aluminium roofing sheet		GLPTWD22 Two coats of gloss paint on wood surfaces
BACKING4	Cement and sand backing		HADCORE2 Hardcore filling
CARTAWA2	Cart away excavated material		KITSINK2 Stainless steel kitchen sink
CEJOIST2	Hardwood ceiling joist		LVRBLAD2 Sheet glass louvre blades
CONCFND4	Concrete in foundations		MSRBEMI Mild steel reinforcement in beams
CONCOFF2	Reinforced concrete in columns (First floor)		MSBRRBMI Mild steel reinforcement in ring beams
CONCOGF4	Reinforced concrete in columns (Ground floor)		MSBRCGF1 Mild steel reinforcement in columns (ground floor)
CONGFS1	Concrete in ground floor slab		MSBRCOL1 Mild steel reinforcement in columns (first floor)
CONSIAB3	Reinforced concrete in slabs		MSBRSLB3 Mild steel reinforcement in slabs (first floor)
CONSTAR4	Concrete in stairs		MSBRSTR3 Mild steel reinforcement in stairs
CTBED4	Cement and sand bed		REOLEXC3 Reduced level excavation
DRFRAME3	Mild steel door frames		RENDREX4 Cement and sand rendering (externally)
EMPTBI33	Three coats of emulsion paint on blockwall (internally)		RENDRI4 Cement and sand rendering (internally)
EMPTBW32	Three coats of emulsion paint on blockwall (externally)		SCBKGRF4 Sandcrete blockwork (ground floor)
FLRTILE4	Ceramic floor tiles		SCBLKFF4 Sandcrete blockwork (foundations)
FLUSDR4	Plywood flush door		SCBWKFF4 Sandcrete blockwork (first floor)
FMWFCOL4	Formwork to columns (ground floor)		SKIRTNGA Hardwork skirting
FMWKSLE4	Formwork to floor slab (first floor)		THERTIL4 Thermoplastic floor tiles
FWKBSFF4	Formwork to beams (first floor)		WALTILE3 Glazed wall tiles
FWKCOFF4	Formwork to columns (first floor)		WASHBSN2 Washhand basin
FWKRNGB4	Formwork to ring beam		WCSLITE4 Water closet suite
FWKSTAR4	Formwork to soffit of stairs		WINDFRAM3 Hardwood window frame
GLOSPT33	Three coats of gloss paint on wood surfaces		

\* See Method Statement (Figure 4) for Detailed Description of Items.  
 Note: Figures at the end of codes indicate selected method numbers.