



Proximate composition of some agricultural wastes in Nigeria and their potential use in activated carbon production

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ABSTRACT: The proximate composition of five agricultural wastes were determined and latter subjected to low temperature conversion process in the presence of nitrogen atmosphere. These agricultural wastes are *Cocos nucifera* husk, *Theobroma cacao* pod, *Kola nitida* pods and *Plantago major* peels (ripe and unripe peels). All the samples investigated have different intrinsic proximate compositions which affect the yields of their respective chars. Out of the sample investigated, *Cocos nucifera* husk recorded the lowest bulk density (0.0746g/cm^3), ash content (3.95%), cellulose contents (0.52%) and has the lowest char yields. On the other hand, *Theobroma cacao* pods recorded the highest cellulose content (41.92%), ash contents (12.67%), crude fiber content (33.60%) and has appreciably high char yields. The lignin contents of samples fell in the range of (6.06%-33.60%). The percentages of chars obtained after conversion at 420°C for each of the precursors were relatively lower to those obtained at 360°C . The percentage yield for all the samples fell within the range of 46 - 64% for 360°C and 43 - 58% for 420°C . Hence, because of their high carbon yields and their inherent compositions, they can serve as precursors for activated carbon production. @ JASEM

Agricultural wastes are all forms of plant-derived or animal-derived material that are considered useless either because they have no known positive economic importance or because they are not grown/raised for any specific purpose. These include woods, herbaceous plants, crops and forest residues, animal wastes etc. In Nigeria, large quantities of these wastes are produced annually and are vastly under utilised. Although there are reports on the removal of dye stuffs by saw dust (Poots *et al.* 1976), hard wood (Asfour *et al.* 1985), peanut shell (Voudrias *et al.* 1999). Since agricultural wastes are available abundantly at no or low costs, it has the potential to provide a low cost adsorbent for cleaning our environment. Adsorption onto activated carbon appears to be the most interesting from point of view of large scale application, simple technology and cost effectiveness (Kadirvelu and Namasivayam 2003). These activated carbon (commercial) are usually very costly and readily unavailable and therefore can hardly be afforded in most developing countries like Nigeria due to limited availability of foreign exchange.

Activated carbon is prepared by subjecting a precursor or parent material to either a chemical or thermal process to remove non-carbon atom from the material leading to the development of internal porosity, increased surface porosity, and increased surface area. Precursors of activated carbons are materials of inherent porosity, filtrability and high carbon content. In this study we investigated the proximate composition of some agricultural wastes in order to explore their potential for active carbon production.

EXPERIMENTAL AND METHODOLOGY

Materials: Dried pods of cocoa, kola, and coconut husk were collected from a farm in Ogo-Olowa Local Government Area of Ogbomoso, Nigeria, while peels of (ripe and unripe) of *plantago major*

were collected from Takie area of Ogbomoso North Local Government, Oyo State Nigeria

Wet *plantago major* peels were dried for about 48 hours in the sun to ensure that water is removed. The already dried samples of cocoa pods, coconut husks and kola nuts pods were further sun dried for 48 hours after sand and debris have been removed from them.

Each of the sample materials were ground into smaller sizes by a grinding machine at the wood extraction laboratory, Chemistry Department of University of Ibadan.

Each was latter sieved into:

- $2.360 - 1.000\text{mm}$ particle size
- $1.000 - 0.500\text{mm}$ particle size
- 0.500mm particle size

using set of standard sieves of corresponding apertures.

The sized samples were stored in polythene bags and labeled prior to analysis and conversion/pyrolysis.

All chemicals used were analar grades and no further purification were needed. Weight of the sample were taken using H 18 mettler balance of 0.0001g accuracy and gallen kamp oven operating at 105°C was engaged.

Method: Particle size of $2.360 - 1.000\text{mm}$ were used for bulk density and moisture content determination while particle size $1.000 - 0.500\text{mm}$ were used for crude fiber content, ash content, hemicellulose, lignin and cellulose fraction determination for better result reproducibility for each of the agricultural waste samples investigated. All the proximate analysis were conducted by the methods of Anderson and Ingram 1979.

Carbonization of the samples which involved subjecting 500g of each of the precursors to low temperature conversion process in an inert atmosphere of nitrogen gas was done by the

method of Adebowale and Bayer (2002). Equal mass of the sample was used during the carbonization experiment. The carbonization was carried out at two different temperatures of 360°C and 420°C in the presence of nitrogen to disallow oxidation of carbon. The conditions of the experiment were that 1L/min of Nitrogen flow and 9.7J/min of heating rate were used. All experiments were conducted in triplicates, and all the distillates collected, measured and recorded.

The yield was calculated thus:

$$\% \text{ yield} = \frac{M^*}{M^{**}} \times 100$$

M* = Mass of the char

M** = Initial mass of the sample

RESULT AND DISCUSSION

The bulk density and the proximate chemical composition of the samples are presented in table 1. The bulk densities ranged from 0.074g/cm³ to 0.4675g/cm³. The values obtained are in accordance with those reported by Adebowale and Bayer 2002 for agricultural hulls. Unripe plantain peels (*plantago major*) recorded the highest bulk while coconut husk (*cocos nucifera*) has the lowest. The cocoa pods (*Theobroma cacao*), Kola nut pods (*cola nitida*), and ripe plantain peels recorded 0.3591, 0.3233 and 0.4090g/cm³ respectively.

Table 1 Data for mean bulk density and proximate composition of samples

Sample Type	Bulk Density g/cm ³	Moisture Content%	Ash Content%	Crude Fiber Content%	Hemi-Cellulose Content%	Lignin Content%	Cellulose Content%
Coconut Husk	0.07 ±0.00	5.43 ±0.08	3.95 ±0.04	30.34 ±0.74	23.70 ±0.62	3.54 ±0.01	0.52 ±0.01
Cocoa Pods	0.36 ±0.01	10.04 ±0.03	12.67 ±0.19	33.60 ±0.15	35.26 ±0.05	0.95 ±0.04	41.92 ±0.09
Kola nut Pods	0.32 ±0.00	11.99 ±0.09	7.67 ±0.11	26.84 ±0.07	40.41 ±0.11	21.29 ±0.27	38.72 ±0.17
Plantain Peels (ripe)	0.41 ±0.00	8.71 ±0.02	11.73 ±0.61	6.06 ±0.04	15.07 ±0.09	1.63 ±0.02	13.87 ±0.02
Plantain Peels (unripe)	0.48 ±0.00	8.22 ±0.03	9.51 ±0.59	6.24 ±0.02	11.38 ±0.03	1.75 ±0.02	10.15 ±0.04
G. Mean	0.33	8.88	9.10	20.61	25.16	5.83	21.04
±SE	0.05	0.72	1.04	4.00	3.74	2.59	5.46

All data were mean±standard deviation of triplicate determinations

Mean within the same column with the same subscripts were not significantly different (Duncan's test)

Table 2 Yield of chars at 360°C

Sample	Volume of distillate (cm ³)	Yield %
Coconut Husk	15	45.94
Cocoa Pods	22	49.99
Kola nut Pods	20	55.38
Plantain peels (ripe)	20	53.10
Plantain peels (unripe)	6	63.10

Table 3 Yield of chars at 420°C

Sample	Volume of distillate	Yield%
Cocoanut Husk	10	43.94
Cocoa Pods	31	42.71
Kola nut Pods	23	54.70
Plantain peels (ripe)	25	57.10
Plantain peels (unripe)	10	47.10

Table 4 Data of percentage yield of chars obtained from carbonization at 360C and 420C

Sample	Yield at 360 ⁰ C(%)	Yield at 420 ⁰ C (%)
Coconut	a	a
Husk	45.94	43.94
Cocoa	b	a
Pods	49.99	42.71
Kola nut	c	b
Pods	55.38	54.73
Plantain peels (ripe)	d	c
	53.10	47.10
Plantain peels (unripe)	e	d
	63.05	57.10

All data were mean±standard deviation of triplicate determinations

Means within the same column with the same subscripts were not significantly different $p > 0.05$ (Duncan's test)

A logical relationship exists between the bulk density of the samples and their corresponding char yields. Table 4 shows the results of char yields at 360⁰C and 420⁰C. It was observed that the char yields of the samples tend to increase as the bulk density increases. Kola nut pods and cocoa pods have appreciably high moisture contents of 11.99% and 10.04% respectively and hence the high distillate collected during the carbonization process. The results of condensed matter and char yields are as presented in table 2 and table 3 for carbonization at 360⁰C and 420⁰C respectively.

The ash contents of the samples ranged from 3.95% to 12.67%. The values are relatively higher than those reported by Adebawale and Bayer (2002) for agricultural hulls. The ash contents recorded for coconut husk, cocoa pods, kola nut pods, ripe plantain peels and unripe plantain peels are 3.95, 12.67, 7.67, 11.73 and 9.51% respectively. Coconut husk and cocoa pods however recorded lowest and highest respectively. The samples with higher ash contents are however found to have high yield as in the case of kola nut. The ash contents are the inorganic content of the samples. The results of lignin and cellulose composition of the samples showed logical relationships with the yield of chars. The cellulose composition ranged from 0.52% to 41.92% for all the agricultural wastes investigated. Coconut husk has the lowest cellulose composition value of 0.52% and the lowest char yields at both temperatures. This could be due to low proportion of lignin content (3.54%) and cellulose contents (0.52%). Cocoa pods which have the highest cellulose contents of 41.92% did not however record the highest char yield as shown in Table 4. The reason might be due to high moisture contents of the sample (10.04%) and that the sample contained high proportion of volatile matter, which was observed during carbonization process.

The percentage of lignin in the samples are 3.54, 0.95, 21.29, 1.63 and 1.75% for coconut husk, cacao pods, kola nut pods, ripe plantain peels and unripe plantain peels respectively.

The crude fiber content values were found to be 30.34, 33.60, 26.54, 6.06, and 6.24% for coconut

husk, kola nut pods, ripe plantain peels and unripe plantain peels respectively. Plantain peels recorded appreciably higher yield with unripe plantain the highest. The results of the proximate analysis of the plantain peels showed that it contained high percentage of ash content and relatively high cellulose and hemicellulose contents.

The values of proximate analysis of kola nut pods showed a high percentage of cellulose content (38.72%), lignin contents (21.29%), hemicellulose content (40.41%) and crude fibers content (26.64%). The char yields of kola nut pods are also very high with 55.38% at 360⁰C and 54.73 at 420⁰C as shown in table 4. High yields of kola nut pods could be due to high lignocellulose content of the sample.

Coconut husk, however, recorded the lowest char yield of 45.94% at 360⁰C and 43.34% at 420⁰C among all agricultural wastes investigated. The proximate analysis revealed that coconut husk has the lowest proportion of cellulose content (0.52%) and low composition

of lignin content (3.54%). Lower composition contents of cellulose and lignin could however be responsible for its low char yields.

The result of char yields at 360⁰C and 420⁰C are in table 2 and 3. The results showed a reduction in char yield from 360⁰C to 420⁰C. From table 4, it is revealed that more condensed matter was obtained from charring at 420⁰C which however could account for a reduction in char yields.

Conclusion: Five different sample of agricultural origin were characterized by their proximate analysis and the samples were further charred in an inert nitrogen atmosphere. Cocoa pods has the highest crude fiber contents, its char yields were also very high, while coconut husk has the lowest bulk density, cellulose contents and correspondingly low char yields. The result of the analyses showed that all the agricultural wastes investigated could serve as precursors for active carbons and the result of proximate analysis showed that the inherent compositions of each agricultural samples greatly affect the yields of their respective chars.

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