



Equilibrium, Kinetic and Thermodynamic Studies of Biosorption of Methylene Blue on Goethite Modified Baobab Fruit Pod (*Adansonia Digitata* L.)

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ABSTRACT: Methylene Blue (MB) was adsorbed from aqueous solution using Baobab (*Adansonia digitata* L.) fruit pod and its goethite modified form. Adsorbents were characterized using Fourier Transform-Infra Red (FT-IR) spectroscopy and Scanning Electron Microscopy (SEM). Batch experiments were conducted at room temperature (26.8 °C) and the adsorption data were fitted using Langmuir, Freundlich, Temkin and Dubinin-Radushkevich isotherms. Also, kinetic data was fitted using Pseudo-first order, pseudo-second order, Elovich and intra-particle diffusion models. Goethite modified baobab (GMB) appeared to have a coarse microporous surface with smoother surface and larger pore volumes compared to unmodified baobab (UB). The –C=O band was observed at 1631 and 1636 cm⁻¹ for UB and GMB. The –OH band was observed at 3447.00 cm⁻¹ and 3442 cm⁻¹ for UB and GMB respectively. Langmuir model was suitable for describing the adsorption data of UB with R² of 0.9293 while Temkin model was best for fitting adsorption data of MB on GMB with R² of 0.9691. However, maximum adsorption capacity was obtained with Freundlich adsorption isotherm (15.4253 and 43.1301 mg/g for UB and GMB respectively). The maximum biosorption were 8.98 mg/g and 9.86 mg/g for UB and GMB respectively at pH 10. Pseudo-second-order kinetic model best fitted the kinetic data with R² values of 0.9968 and 0.9993 for UB and GMB, ΔH° values were 83.123 KJ/mol and 361.094 KJ/mol for UB and GMB, while ΔS° values were 3.084 J/mol/K and 1.765 J/mol/K for UB and GMB respectively. GMB adsorbed more of MB than UB and the process was endothermic.

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It is well known that the pollution due to synthetic dyes is considered as a serious public concern. The effluents from textile, leather, food processing, cosmetics, paper and dye manufacturing industries are important sources of dye pollution (Bhatnagar and Jain, 2005). An untreated dyes cause chemical and biological changes and lead to a number of environmental and health hazards. Approximately 1000000 kg/year of dyes are discharged into waste streams by the textile industry (Wong *et al.*, 2004). Many dyes and their breakdown products may be toxic for living organisms (Kannan and Sundaram, 2001). Therefore, decolourization of dyes is important aspect of wastewater treatment before discharge. It is difficult to remove the dyes from the effluent, because dyes are not easily degradable and are generally not removed from wastewater by conventional wastewater systems (Isik and Sponza, 2008). Most of the industrial activities use synthetic dyestuffs in a great number of operations, they consume large quantities of water and they generate considerably large amount of coloured waste water. They can be highly toxic and carcinogenic to human health (Kini *et al.*, 2014). Generally, biological aerobic wastewater systems are not successful for decolourization of majority of dyes.

Therefore, in order to achieve the desired degree of treatment, it is necessary to integrate biological, chemical and physical processes as coagulation, ultra-filtration, electro-chemical adsorption and photo-oxidation (Kargi and Ozmişci, 2004). The above mentioned technologies are sometimes inappropriate especially for low-concentration solutions due to economic, technical or environmental reasons. Adsorption is an effective, efficient and economic alternative process for treatment of contaminated wastewater or to remove dyes, pigments and other colourants and also to control the bio-chemical oxygen demand (Kannan and Sundaram, 2001). Adsorption techniques have potential for removing organics from water due to their high efficiency and ability to separate a wide range of chemical compounds (Kumaraswamy *et al.*, 2014). It is by far the most versatile and widely used technique (Dash, 2010) due to its low cost, easy availability, simplicity of design, high efficiency, ease of operation, biodegradability and ability to treat dye in high concentration form (Bulut and Aydın, 2006). Deng *et al.* (2009) opined that sorption processes are known to have been the most feasible technique for the removal of pollutants from wastewaters nowadays. In recent years, much

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attention has been drawn towards various natural solid materials or biomasses, which are able to remove pollutants from contaminated waste water at low cost. These biomasses can be agricultural waste materials, polysaccharides, industrial waste, biomaterials etc., (Michalak *et al.*, 2013). Activated carbon has been widely used as an adsorbent in wastewater treatment to remove organic and inorganic pollutants. Possessing high specific surface area, activated carbon frequently exhibits high removal efficiency for most dissolved compounds. It has a good capacity for the adsorption of many organic molecules (Kumaraswamy *et al.*, 2014). In spite of this, it suffers from few disadvantages; it is quite expensive (Alam, 2015) and its regeneration produces additional effluent and results in considerable loss (10–15%) of the adsorbent (Kumaraswamy *et al.*, 2014). Thus, the use of several low cost adsorbents have been studied by many researchers. They have studied the feasibility of using low cost materials such as Malawian baobab (Vunain *et al.*, 2017), *Irvingia gabonensis* (Inyinbor *et al.*, 2015), groundnut waste (Etim, 2019), teak leaf, (Gedam *et al.*, 2019), *Centella asiatica* leaves (Nirmala *et al.*, 2016), African baobab wastes (Tchikuala *et al.*, 2017), Tunisian palm tree date (Guiza *et al.*, 2014), etc. as adsorbents for removal of various dyes from wastewater. These low cost adsorbents have shown effective and economic method for water decontamination (Crini and Pierre-Marie, 2008). However, the use of non-living biomass has some disadvantages such as: difficulty in separation of biomass from the reaction system, mass loss after regeneration, poor mechanical strength, and small particle size which makes it difficult to use in batch and continuous systems. These problems can be overcome by using a suitable immobilization method (Michalak *et al.*, 2013 and Unuabonah, *et al.*, 2013).

The fruit shell biomass of *Adansonia digitata L.* was used for the removal of lead (II) and copper (II) from aqueous solution by Chigondo *et al.* (2013). The nitrilotriacetic acid functionalized *Adansonia digitata L.* was reported as an efficient adsorbent for the removal of lead (II) and copper (II) from aqueous solution by Adewuyi and Pereira, 2016. Zinc (II) ions were adsorbed on magnetite, baobab (*Adansonia digitata*) and magnetite–baobab composite in the report by Abdus-Salam and Adekola (2018). Kodzwa *et al.* (2015) used the activated carbon obtained from baobab fruit shells for the removal of organic pollutants from water. Misihairabgwi *et al.* (2014) also used the carbons from baobab shells, pigeon pea husks, *Moringa oleifera* husks and Marula stones for the adsorption of heavy metals. Baobab was used as a precursor to produce carbon for adsorbing diuron, an herbicide that is frequently found in water streams

(Tchikuala *et al.*, 2017). The removal of Methylene Blue from aqueous solution using activated carbon prepared from Malawian baobab was investigated by Vunain and Biswick (2019). There is dearth of information on the removal of Methylene Blue from aqueous solution using either the native *Adansonia digitata L.* or the goethite modified form. This study aims at finding the suitability of *A. digitata L.* and the goethite modified form for the adsorption of Methylene Blue.

MATERIALS AND METHODS

Materials: Methylene Blue (MB) dye was procured from Trust Chemicals (Nigeria). The baobab fruit pod sample was obtained from Jos metropolis, in Plateau state. Other reagents used were of analytical reagent grade from BDH limited Poole (England). Deionized water was used in preparing solutions throughout these investigations.

Preparation of the Methylene Blue Solution: The stock solution of MB dye (chemical formula $C_{16}H_{18}ClN_3S$, Molecular weight-373.91 g and λ_{max} 665 nm) was prepared by dissolving 1000 mg of MB in one litre of deionized water. Desired concentrations of the dye solution was obtained from the stock solution through serial dilution.

Preparation of the adsorbents: Preparation of unmodified baobab fruit pod (UB) adsorbent. The UB was prepared according to the method described by Raju *et al.*, (2012). The baobab fruit pods were washed with tap water thrice and once with distilled water to remove any adhering dirt. It was then left to dry in the sun for one week. The dried pods were crushed to powder using a mechanical grinding machine, the grinded pods were then washed with deionized water and dried in the oven at 105 °C. It was then sieved using a 425 μ m sieve. This was labelled as UB.

Preparation of goethite modified baobab fruit pod (GMB) adsorbent: The procedure of Frini and El Maaoui (1997) was adopted for the synthesis of the goethite modified baobab pod with little modification. The pre-treated biomass was mixed using a magnetic stirrer. The goethite modification was carried out by dissolving 60 g of iron III chloride in 0.1 L deionized water. 50 g of the pre-treated baobab fruit pod was mixed with constant stirring using a magnetic stirrer. 2.5 M NaOH was added slowly until pH of the suspension was about 12. The suspension was allowed to age for 24 hours at 60 °C in an oven. The mixture was filtered using suction pump and washed free of chloride using deionized water. The filtrate was tested for chloride using silver nitrate. After washing, the residue was dried in the oven at 105 °C. The resulting

adsorbent was named goethite modified baobab fruit pod (GMB).

Adsorbent Characterization

Scanning Electron Microscope: Surface morphology of the adsorbents before (UB and GMB) and after adsorption (UB/MB and GMB/MB) were determined by using a Scanning Electron Microscope (SEM: model: Phenom World ProX).

Fourier Transform-Infra Red (FT-IR): Functional groups were determined with a Nicolet IR-200 FTIR spectrometer. Discs were prepared by mixing the adsorbent samples with KBr in a ratio of 1/100 in an agate mortar and the resulting mixture was subsequently pressed at 5 ton for 5 minutes.

pH-point of Zero Charge (pH_{pzc}): The pH point of zero charge determination (pH_{pzc}) of the adsorbents was carried out by contacting 0.1 g of the adsorbent with 50 cm³ of 0.1 M NaCl whose initial pH had previously been adjusted between pH 2 and 10 with either NaOH or HCl. The containers were sealed and placed on a shaker for 24 h after which the final pH values were measured. The difference between the initial and final pH was calculated and plotted against the initial pH. The point of intersection of the resulting curve at which $\Delta pH = 0$ gave the point of zero charge (pH_{pzc}) (Ofudje *et al.*, 2015).

pH of Adsorbents: About 0.1 g of the prepared adsorbent UB was added to 10 mL of deionized water and shaken for 30 minutes. The suspension was allowed to equilibrate and the pH was measured thereafter with a pH meter (model pHs-25) (Inyinbor *et al.*, 2015). This was repeated for the goethite modified baobab.

Batch Adsorption Studies: The adsorption was studied as a function of adsorbent dosage, adsorbent-adsorbate contact time, initial pH and initial dye concentration. After equilibrium, the contents were filtered and the concentration of the adsorbate in the residual solution (C_e , mg/L) was determined spectrophotometrically by using a UV-visible spectrophotometer (Spectrumlab 22pc NO: 22PC08476 UV/V spectrophotometer). The amount of MB adsorbed (q_e , mg/g) was determined using equation 1.

$$q_e = (C_o - C_e) * \frac{V}{m} \quad (1)$$

Where C_o and C_e are the initial and equilibrium concentrations (mg/L) of MB in solution, V is the volume in litres and m is the mass of the adsorbent in grams.

Effect of adsorbent dosage: A known volume of MB dye solution ($V = 100$ mL) at a fixed concentration ($C_o = 20$ mg/L) was allowed to be in contact with different amount ($m = 0.2 - 3.0$ g) of both adsorbent (UB or GMB) for a fixed interval of time ($t = 30$ min) until equilibrium was reached and determined.

Effect of initial pH: The initial pH of the adsorbate solution was adjusted between 3 and 10 by using HCl and NaOH (0.1 M). Other conditions such as adsorbent dose, agitation speed, temperature, contact time and initial adsorbate concentration were maintained at 0.2 g, 150 rpm, 26 ± 2 °C (room temperature), 30 minutes and 20 mg/L, respectively.

Effect of contact time: Adsorption processes were carried out by agitating 0.2 g of the adsorbent with 100 mL of MB solution of desired concentration in different flasks. A shaking speed of 150 rpm was maintained throughout the experiments at room temperature to achieve equilibrium. Samples were withdrawn at different time intervals (30–240 min), filtered and the supernatant was analysed for the change in the concentration of the dye. The quantity of dye adsorbed at a given time q_t (mg/g) was calculated using Equation 2:

$$q_t = (C_i - C_t) * \frac{V}{m} \quad (2)$$

Where C_i and C_t are the initial concentrations (mg/L) of MB in solution and at time t , V is the volume in litres and m is the mass of the adsorbent in grams.

Effect of initial dye concentration: A fixed amount of the adsorbents were mixed with 100 mL of the adsorbate (MB) solutions with varying concentrations of 20, 30, 40, 50, 60, 70, 80, 90, and 100 mg/L. Taking into consideration the optimum pH, the solutions were shaken for 30 minutes. The residual concentration was determined and resulting data were fitted into different isotherm models.

Adsorption Isotherm: The Langmuir, Freundlich, Temkin and Dubinin-Radushkevich (D-R) isotherm models were used for fitting the adsorption data. These isotherm parameters were calculated and reported accordingly. The best-fit model was selected on the basis of regression coefficient, R^2 values. The adsorption isotherm models are used for assessing the biosorption capacity of any biosorbent.

Langmuir Isotherm Model: MB adsorption was modelled with the linearized Langmuir adsorption isotherm using equation 3 (Langmuir, 1916):

$$\frac{1}{q_e} = \frac{1}{q_{max}} + \frac{1}{K_L * q_{max} * C_e} \quad (3)$$

Where C_e is the concentration of MB dye in the solution at equilibrium (mg/L), q_e is the amount of MB dye adsorbed at equilibrium (mg/g), q_{max} is the monolayer adsorption capacity of adsorbent (mg/g) and K_L is the Langmuir adsorption constant (L/mg). The plot of $1/q_e$ versus $1/C_e$ should give a straight line with a slope of $1/K_L * q_{max}$ and an intercept of $1/q_{max}$. The separation factor, a dimensionless equilibrium parameter (R_L) was used to confirm whether the adsorption process was favourable or not. It is expressed by Equation 4:

$$R_L = \frac{1}{1 + K_L C_0} \quad (4)$$

In this context, lower R_L value reflects that adsorption is more favourable. In a deeper explanation, R_L value indicates the adsorption nature to be either unfavourable ($R_L > 1$), linear ($R_L = 1$), favourable ($0 < R_L < 1$) or irreversible ($R_L = 0$) (Vučurović *et al.*, 2014).

The Langmuir adsorption isotherm has traditionally been used to quantify and contrast the performance of different biosorbents. It also served to estimate the maximum dye-uptake values which could not be reached by experiments (Padmesh *et al.*, 2008).

Freundlich Isotherm Model: The linearized form of the Freundlich isotherm model is expressed according to equation 5 and was also used to describe the adsorption isotherm for the process.

$$\ln q_e = \ln K_F + \frac{1}{n} \ln C_e \quad (5)$$

Where q_e is the amount of MB dye adsorbed at equilibrium (mg/g), C_e is the equilibrium concentration of the adsorbate (mg/L); K_F and n are constants incorporating the factors affecting the adsorption capacity and the degree of non-linearity between the solute concentration in the solution and the amount adsorbed at equilibrium, respectively. The plots of $\ln q_e$ against $\ln C_e$ should give a linear graph where the values of n and K_F can be obtained from the slope and intercept of the graph, respectively. K_F is the Freundlich constant related to overall adsorption capacity (mg/g); and $1/n$ is a dimensionless constant related to the intensity of adsorption, or the heterogeneity factor and is not restricted to the formation of the monolayer.

Temkin Isotherm Model: Then Temkin model was used to describe the adsorption isotherm of the process using the following Equation 6 (Temkin and Pyzhev,

1940) which contains a factor that takes into account the adsorbent-adsorbate interactions.

$$q_e = \beta \ln K_T + \beta \ln C_e \quad (6)$$

Where q_e is the amount of adsorbate adsorbed at equilibrium (mg/g), C_e is equilibrium concentration of adsorbate (mg/L). β (J/mol) is a constant related to the heat of absorption given as

$$\beta = \frac{RT}{b_T} \quad (7)$$

b_T is the Temkin constant (J/mol), T is the absolute temperature (K), R is the gas constant (8.314 J mol⁻¹ K) and K_T is the Temkin isotherm constant (L/g). $\frac{RT}{b_T}$ and K_T can be calculated from the slope (K_T) and intercept ($\frac{RT}{b_T} \ln K_T$) of the plot of q_e against $\ln C_e$ which will result to a straight line.

Dubinin-Radushkevich Isotherm Model: The Dubinin-Radushkevich (DR) model is a more general model that does not assume a homogenous surface or constant adsorption potential. The DR model gives information about the sorption mechanism, whether physical or chemical adsorption (Dubinin, 1960) and it is expressed linearly by Equation 8:

$$\ln(q_e) = \ln(q_s) - K_{ed} \varepsilon^2 \quad (8)$$

Where q_e is the amount of MB ions adsorbed per unit mass of adsorbent (mg/g), q_s is the maximum sorption capacity, K_{ed} is the activity coefficient related to the mean sorption energy E (kJ/mol) and ε is the Polanyi potential. ε is expressed by Equation 9:

$$\varepsilon = RT * \ln \left[1 + \frac{1}{C_e} \right] \quad (9)$$

The mean free energy, E per molecule of adsorbate (for removing a molecule from its location in the sorption space to the infinity) can be computed by the relationship in Equation 10:

$$E = \left[\frac{1}{\sqrt{2B_{DR}}} \right] \quad (10)$$

Adsorption Kinetics: Adsorption data were tested by using the pseudo-first-order, pseudo-second-order, Elovich and the intra-particle diffusion models.

Pseudo-first-order Kinetics Model: The pseudo-first-order kinetics model of Lagergren is given by Equation 11-13 (Ho and McKay, 1998).

$$\log(q_e - q_t) = \log(q_e) - \frac{K_1}{2.303} t \quad (11)$$

Then after arrangement we have the integrated form to be;

$$\ln(q_e - q_t) = \ln(q_e) - K_1 t \quad (12)$$

A plot of $\ln(q_e - q_t)$ against t should give a linear relationship with the slope K_1 and intercept of $\ln(q_e)$, where K_1 is the PFOM rate constant (1/min) (Padmesh *et al.*, 2008).

The Lagergren rate equation may have been the first rate equation for the sorption in liquid/solid systems based on solid capacity. It can also be expressed as

$$\frac{dq_t}{dt} = K_1 (q_e - q_t) \quad (13)$$

Where q_e and q_t are the quantity adsorbed at equilibrium and at time t , respectively (mg/g), and K_1 is the rate constant for the pseudo-first-order sorption (min^{-1}). A plot of $\ln(q_e - q_t)$ against t for UB and GMB at different concentrations should give linear graphs with negative slopes from which K_1 and calculated quantity adsorbed at equilibrium (q_e , cal) can be obtained from the slope and intercept, respectively.

Pseudo-second-order Kinetics Model: The pseudo-second-order kinetics model is given by Equation 14 (Uddin *et al.*, 2007):

$$\frac{dq_t}{dt} = K_2 (q_e - q)^2 \quad (14)$$

Where K_2 is the rate constant of pseudo-second order sorption (mg/g/min) q_e and q_t are the amount adsorbed at equilibrium and at time t respectively.

The linear form of Equation 14 becomes:

$$\frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{t}{q_e} \quad (15)$$

A plot of t/q_t against t should give a linear relationship. The q_e and K_2 can be determined from the slope and intercept of the plot (Uddin *et al.*, 2007). K_2 is the rate constant of pseudo-second-order-model (PSOM) sorption ($\text{g mg}^{-1} \text{min}^{-1}$).

The initial adsorption rate, h (mg/g/ min) is expressed by the following Equation 16:

$$h = K_2 q_e^2 \quad (16)$$

$K_2 q_e^2$ is the initial rate constant (represented by h , $\text{mg g}^{-1} \text{min}^{-1}$). The values of q_e and K_2 can be determined

from the slope and intercept of the plot, respectively (Rezaei, 2016).

Elovich Model: The Elovich equation is generally expressed as

$$\frac{dq_t}{dt} = \alpha \exp(-\beta q_t) \quad (17)$$

Where q_t the amount adsorbed at time t , α and β are constants during any one experiment. The constant α can be regarded as initial rate since $\frac{dq_t}{dt} \rightarrow \alpha$ as $q_t \rightarrow 0$, i.e., a rapid adsorption not governed by the exponential law (Low, 1960).

Assuming that $q_t = 0$ at $t = 0$, the integrated form of Equation 17 becomes

$$q_t = (1/\beta) \ln(1 + \alpha\beta t) \quad (18)$$

To simplify the Elovich equation, we assume $\alpha\beta t \gg 1$, Equation 18 thus can be simplified as

$$q_t = \left(\frac{1}{\beta}\right) \ln(\alpha\beta) + \left(\frac{1}{\beta}\right) \ln t \quad (19)$$

Thus, a plot of q_t vs. $\ln t$ should give a linear relationship with the slope of $(1/\beta)$ and intercept of $(1/\beta) \ln(\alpha\beta)$ (Chien and Clayton, 1955).

Intra-particle diffusion model: According to Weber and Morris, (1963) kinetic model should identify if the sorption process is intra-particle diffusion mechanism or not. It has been shown to be an important factor in determining the attainment of equilibrium in immobilized biosorbent. The intra-particle diffusion model equation is given as

$$q_t = k_{id} t^{1/2} + c \quad (20)$$

Where q_t (mg/g) is the amount of MB dyes adsorbed at time t . The k_{id} ($\text{mg/g/min}^{1/2}$) is the rate constant for intra particle diffusion. The value of C explains the thickness of the boundary layer, the larger the intercept the greater the boundary layer effect. k_{id} values can be calculated from the slope of the plot of q_t against $t^{1/2}$ which gives a multi-linear form for biosorption of adsorbate. The initial portion of the curve is reflecting the boundary layer diffusion effect and final linear part of the curve show the effect of intra-particle diffusion. The larger the intercept, the greater the contribution of the surface sorption in the rate controlling step i.e. the value of C gives an idea about the thickness of boundary layer. If the plot passes through the origin, then intra-particle diffusion is the rate-determining step (Park *et al.*, 2010) (Inyinbor *et al.*, 2015).

Validity of Models: Inyinbor *et al.*, (2015) used a normalized standard deviation, $\Delta q_e(\%)$ which is expressed by Equation 21 to verify the kinetic models used to describe the adsorption process.

$$\Delta q_e(\%) = 100 \sqrt{\frac{[(q_{e,exp} - q_{e,cal})/q_{e,exp}]^2}{N-1}} \quad (21)$$

Where N is the number of data points, and $q_{e,exp}$ and $q_{e,cal}$ (mg/g) are the experimental and calculated values of the quantity adsorbed at equilibrium, respectively. A lower value of Δq_e indicates a good fit between the experimental and calculated data.

Thermodynamic Parameters: The thermodynamics of the adsorption is determined by using the following equation:

$$\ln(K_L) = \Delta S^\circ/R - \Delta H^\circ/RT \quad (22)$$

Where K_L is the Langmuir constant (L/mol); R and T represent the universal gas constant (8.314J/mol/K) and the system temperature (K) respectively. ΔS° and ΔH° are determined from the intercept and slope of the Van't Hoff plots of $\ln(K_L)$ versus $1/T$.

RESULTS AND DISCUSSION

Characterization of adsorbents: The morphological features and surface characteristics of adsorbent materials are widely studied by using scanning electron microscope (SEM). The SEM image of adsorbent before adsorption are shown in Figures 1(a) for UB and 1(b) for GMB. Figure 2 shows the SEM images of the adsorbents after adsorption (i.e. UB/MB is shown in Figure 2(a) and GMB/MB is shown in Figure 2(b) with different magnifications of 500x, 1000x 1500x and 2000x of each of the adsorbent respectively. The SEM image shown in Figure 1(a and b) appeared to have irregular and porous surface structure, which is a requirement for a potential adsorbent as clearly seen in the image. The porous structure indicates that physical adsorption plays a major role in the removal of adsorbate from solution (Vafakhah *et al.*, 2014).

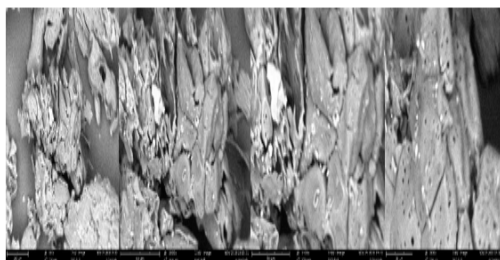


Fig 1(a). The SEM image of the Unmodified Baobab Fruit Pod (UB)

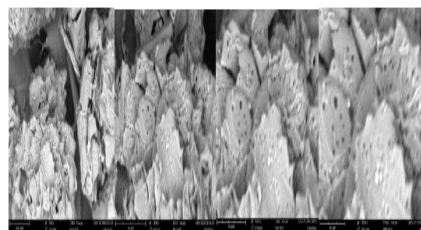


Fig 1(b). The SEM image of the Goethite modified Baobab Fruit Pod (GMB)

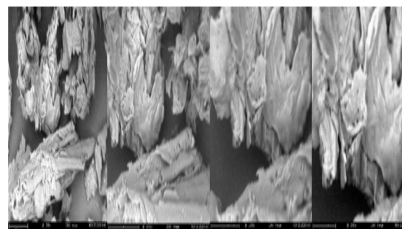


Fig 2(a). The SEM image of the UB after adsorption with Methylene blue (UB/MB)

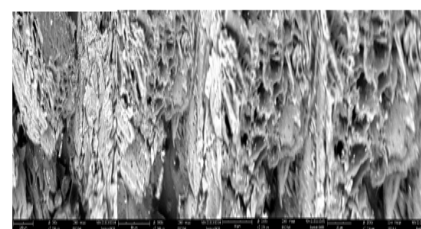


Fig 2(b). The SEM image of the GMB after adsorption with Methylene blue (GMB/MB)

Functional Groups: The FTIR spectra obtained for the two materials before and after sorption are presented in Figure 3 and 4. UB shows an absorption band at 1113.00cm^{-1} which corresponds to C–O bands of ether or carboxylic acid (which is in the range of 1300 to 1000cm^{-1}), 1436.00cm^{-1} were assigned to C–H bend vibration and the peaks around 1440cm^{-1} indicates the presence of CH_2 and CH_3 groups while peaks around 1420cm^{-1} can be attributed to the aromatic CH and carboxyl-carbonate structures), 1631.00cm^{-1} indicates asymmetric C=O of ester or non-conjugated C=C stretching vibration which is known to show peaks near 1620cm^{-1} to 1680cm^{-1} , and 3447.00cm^{-1} (-OH) (Figure 3a). However, after sorption there was a shift, disappearance, and appearance of a new peak and intensity decrease in the bands. The disappearance of -OH stretch and C-H bend vibrations, appearance of 1744.00cm^{-1} of carbonyl stretching (C=O) of carboxylic acid and the shift to the peaks 1656.00cm^{-1} of asymmetric C=O of ester and 1160.33cm^{-1} of C–O bands of ether or carboxylic acid respectively (Figure 3b). For GMB, the -OH band appeared at 3442.00cm^{-1} . Other characteristic functional group bands such as 1113.00cm^{-1} (C–O bands of ether or carboxylic acid), 1636.42cm^{-1} (asymmetric C=O of

ester or non-conjugated C=C stretching vibration which is known to show peaks near 1620 cm^{-1} to 1680 cm^{-1} were also present (Figure 4a). After sorption, there was a shift in the -OH and C=O of ester, OH bands shifted to 3408.00 cm^{-1} , C=O bands to 1629.0 cm^{-1} , and C-O bands shifted to 1043.78 cm^{-1} . A new peak of 1418 cm^{-1} can be attributed to the aromatic CH (Figure 4b). The SEM image of UB shown in Figure 1(a) indicated to have an uneven cavities and fewer smaller porous volume. GMB SEM image in Figure 1(b) appeared to have a coarse microporous surface with smoother surface area and larger pore volume compared to UB. After adsorption of MB, the pores earlier observed on the surface of UB and GMB were covered by the MB molecules as shown in Figure 2(a) and 2b respectively.

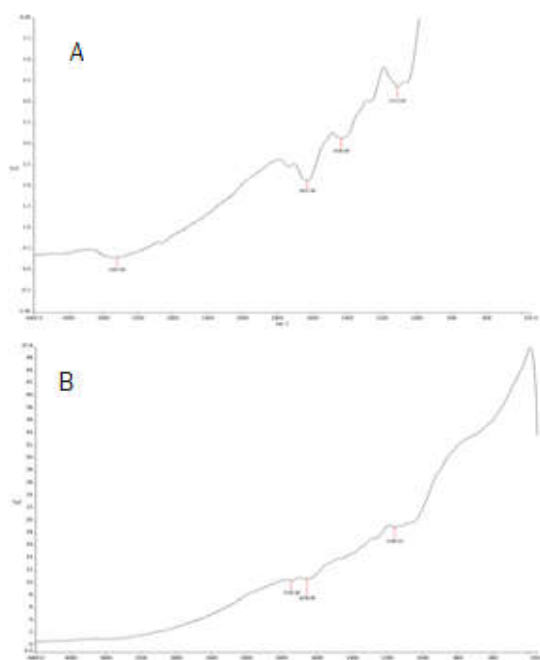


Fig 3: FTIR spectrum for UB (a) and MB/UB (b)

Table 2: Point of zero charge and pH for the two adsorbents

Adsorbents	pH at point of Zero	pH
Unmodified baobab (UB)	7.50	8.35
Goethite-modified (GMB)	6.00	9.29

Batch Adsorption Studies: Effect of Adsorbent Dosage on the Uptake of MB onto UB and GMB. The adsorption capacity for UB and GMB was observed to decrease (from 9.27 mg/g to 0.63 mg/g and 9.82 mg/g to 0.63 mg/g respectively) as the sorbent dosage increases over the range of sorbent dosage studied (0.2 g - 3.0 g) as shown in Figure 5(a). However, 0.2 g was maintained for the other experiment as the equilibrium dosage.

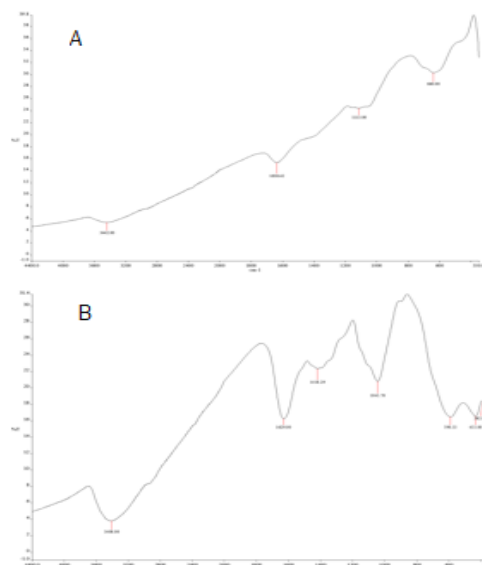


Fig 4: FTIR spectrum for GMB (a) and MB/GMB (b)

Effect of Solution pH on the Uptake of MB onto UB and GMB: The efficiency of adsorption depends on the solution pH because variation in pH leads to the variation in the degree of ionization of the adsorptive molecule and the surface properties of adsorbent (Milani *et al.*, 1992). The effects of solution pH on the adsorption of MB onto UB and GMB were investigated within the pH range of 3–10. The pH of the solution was adjusted by using either 0.1 M HCl or 0.1 M NaOH and the results are presented in Figure 5(b). Maximum adsorption capacity was recorded at pH 10, where the uptake of MB onto UB and GMB were 9.68 mg/g and 9.86 mg/g respectively, while minimum adsorption capacity occurred at pH 3 with 8.99 mg/g and 9.76 mg/g for UB and GMB respectively. The high biosorption capacity and percentage of MB dye removal at high pH can be attributed to the presence of less hydrogen ion H^+ competing for sorption sites on the negatively charged surface adsorbents due to more availability of OH^- on the adsorbent surface. High pH leads to a decrease in H^+ ion concentration in the system, and the surface of the adsorbents acquires more OH^- groups, hence more amount of cationic MB dye adsorption takes place as pH increases. Therefore, increase in pH of the MB dye solution give rise to electrostatic interaction between both negatively charged adsorbent surface and cationic MB dye solution to form complexes (i.e.) less H^+ ions and more OH^- came into solution which gives increase of the biosorption capacity q_e (Milani *et al.*, 1992). Similar trend was reported for adsorption of MB onto rice husk (Vadivelan and Kumar, 2005), palm kernel shell activated carbon (Jumasiah *et al.*, 2005) and wheat shells (Bulut and Aydın, 2006).

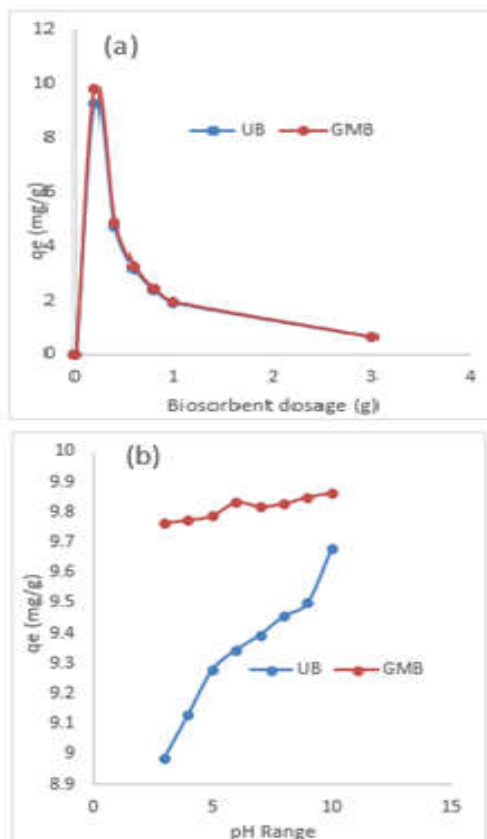


Fig 5: Effect of adsorbent dosage (a) and pH (b) on the biosorption of MB on unmodified baobab fruit pod (UB) and goethite modified baobab fruit pod (GMB). Initial MB concentration: 20.0 mg/L, biosorbent dosage 0.2 g. Agitation speed: 150.0 rpm. Contact time of 30.0 minutes and temperature 26.2 °C.

Effect of Initial Dye Concentration on the Uptake of MB onto UB and GMB: Figures 6a depicts the percentage removal of the adsorbate-adsorbent interactions as a function of concentration (20-100 mg/L). The uptake of MB by UB and GMB was observed to be rapid and the quantity adsorbed (q_e) at a fixed time (30 min) increased with increase in initial dye concentration while the maximum percentage removal (97.6 %) occurred at initial concentration of 80 mg/L for UB and 98.95 % at 50 mg/L for GMB.

Effect of Contact time: The effect of contact time on the adsorption of MB dyes was investigated at 20 mg/L initial dye concentration onto both adsorbent (UB and GMB), and results is presented in Figure 7. It was observed that the amount of MB, that is milligrams of adsorbate per gram of adsorbent (UB and GMB), increases with increasing contact time at constant initial dye concentration 20 mg/L for UB from 9.53 mg/g at 30 minutes to 9.84 mg/g at 150 minutes and decrease to 9.20 mg/g at 240 minutes. So, equilibrium is attained within 150 minutes and for GMB from 9.83

mg/g at 30 minutes to 9.89 mg/g at 120 minutes and decrease to 9.52 mg/g at 180 minutes and increases again to 9.78 mg/g at 240 minutes. So, equilibrium is attained within 150 minutes for UB and 120 minutes for GMB. Basically, from both Figures 7, the percentage adsorbed increases and the amount of adsorption increases with increasing contact time up to equilibrium time. This is because the initial dye concentration provides the driving force to overcome the resistance to the mass transfer of dye between the aqueous liquid and the solid phase (Kumar *et al.*, 2010). For constant dosage of adsorbent, at constant initial dye concentration, the available adsorption sites of adsorbent become fewer, and hence, equilibrium is attained at the maximum biosorption capacity at a particular time q_t .

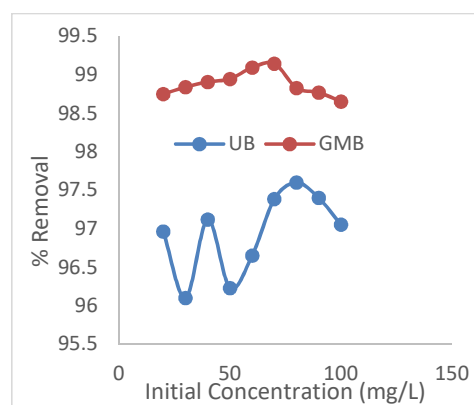


Fig 6: Effect of initial concentration on the biosorption of MB on UB and GMB as function of percentage removal. Biosorbent dose: 0.2 g of both adsorbent, agitation speed: 150.0 rpm, contact time: 30 minutes, pH 10 and temperature 26.2 °C.

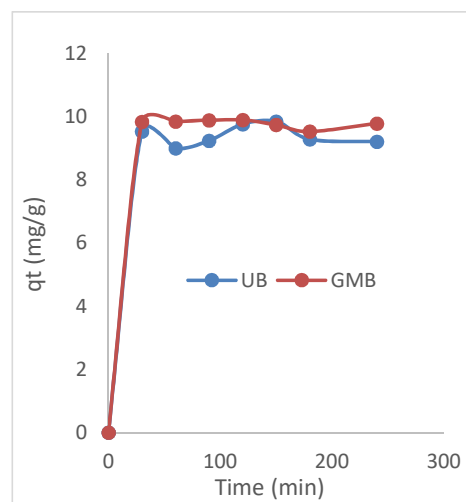


Fig 7: Effect of contact time on the biosorption of MB on unmodified baobab fruit pod (UB) and goethite modified baobab fruit pod (GMB). Biosorbent dose: 0.2 g of both adsorbent, agitation speed: 150.0 rpm, contact time range of 30-240 minutes and temperature: 26.2 °C.

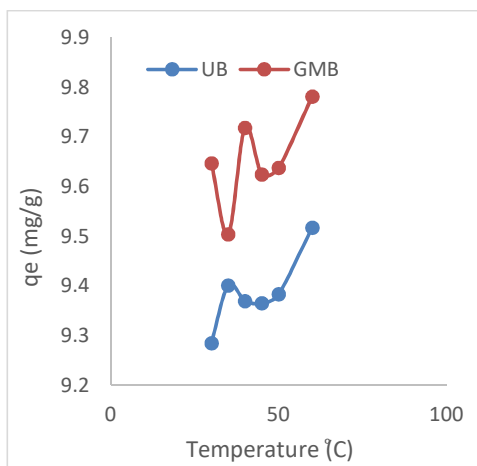


Fig 8: Effect of and effect of temperature (b) on the biosorption of MB on unmodified baobab fruit pod (UB) and goethite modified baobab fruit pod (GMB). Biosorbent dose: 0.2 g of both adsorbent, agitation speed: 150.0 rpm, contact time 30 minutes and temperature: 27-60 °C.

Effect of Temperature: Temperature is one of the factors that may influence biosorption process. Influence of temperature within range 30–60 °C for the initial concentrations of dye: 20 mg L⁻¹, 30 minutes shake and working pH of 10 for both adsorbent Figure 8 was investigated. Temperature increase from 30 to 60 °C caused MB to show an increase in sorption capacity (9.2851 mg/g to 9.5174 mg/g for UB/MB and 9.647 mg/g to 9.7811 mg/g for GMB/MB). So it can be concluded that sorption process was endothermic in nature. Biosorption rate depends on temperature according to Arrhenius equation:

$$K_2 = A_0 \exp \left[\frac{E_a}{(RT)} \right] \quad 23$$

Where K_2 is pseudo-second-order of biosorption (g mg⁻¹ min⁻¹), A_0 is the constant called the frequency factor (g mg⁻¹ min⁻¹), R is the universal gas constant (8.314 J mol⁻¹ K⁻¹), and T is the temperature of solution in kelvin (K). Graph of relationship of natural logarithm of k_2 ($\ln K_2$) against $1/T$ is a straight line, from its equation the activation energy (E_a) may be determined. Magnitude of activation energy indicates adsorption mechanism, for chemical adsorption it is always higher than 4–6 kJ mol⁻¹, physical adsorption is characterized by lower activation energy (below 4 kJ mol⁻¹).

Biosorption Isotherms: The biosorption capacity of the two adsorbents were carried out for MB, the equilibrium isotherms are characterized by certain constant values which expresses the surface properties and affinity of the biosorbent. These isotherms can

also be used to explain the adsorption mechanism either by monolayer or multi-layer.

Langmuir Isotherm: Langmuir Isotherm corresponds to monolayer coverage of the biosorbent surface without the lateral interaction. Table 3 shows Langmuir isotherm constant for the two adsorbents used to adsorbed MB and R^2 values obtained were 0.9293 for UB and 0.9564 for GMB, this indicates a satisfactory biosorption process as depicted in Figure 9 but the R_L values of -2.63 – (1.38) and -0.057 – (-0.373) for UB and GMB respectively depicts an unfavourable biosorption process. So it can be concluded that Langmuir Isotherm fairly describe the adsorption of MB on both adsorbent. The q_{max} is the q_e for a complete monolayer (mg/g). The K_L in the Langmuir model measures the affinity of the adsorbent for the solute. A higher value of K_L means a higher adsorption level at low solution concentration and vice-versa (Xiong and Mahmood, 2010). Low K_L values in Table 3 depict a little affinity of the adsorbent for the cationic dye.

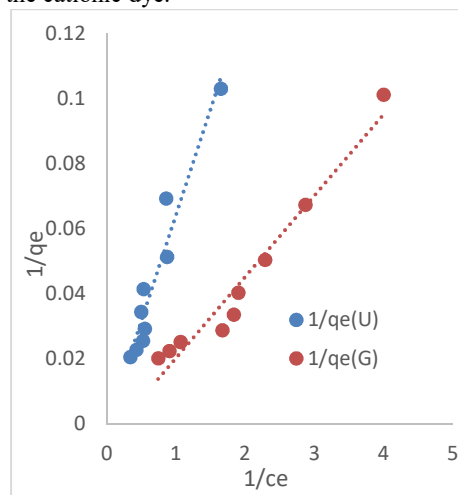


Fig 9: The linearized Langmuir biosorption isotherm of MB on UB and GMB

Freundlich Isotherm: The Freundlich isotherm is empirically derived and is described based on two factors namely, the energetic surface heterogeneity and lateral interaction between the adsorbed molecules. These two factors are commonly observed with precipitation process (Eberhardt, *et al.*, 2006). The data obtained from the MB adsorption on the two adsorbents were fitted into Freundlich isotherm. Table 3 gives a summary of Freundlich constants values and the regression values. The regression values of 0.9026 for UB and 0.9245 for GMB were obtained for MB, these high values portray that equilibrium data from the two adsorbents do agree with this model. Constant

n in Table 3 is a measure of deviation from linearity, when n is greater than 1, the biosorption bond becomes weak and the value of sorption capacity changes significantly with small changes in concentration (Akbal, 2005). Thus n values for MB adsorption on UB and GMB are 0.923 and 1.065 respectively. However, when n value is less than 1, increased adsorption affects the sorbent in a manner that increases the sorption capacity, such as forming new sites (Carvalho *et al.*, 2011).

Temkin Isotherm: The data obtained were also fitted into Temkin Isotherm and results obtained are represented in Table 3. The heat of biosorption b_T for the MB, 1638.4308 and 4325.1964 KJ/mol. The R^2 value for the adsorbate adsorption on UB and GMB are shown in Table 3.

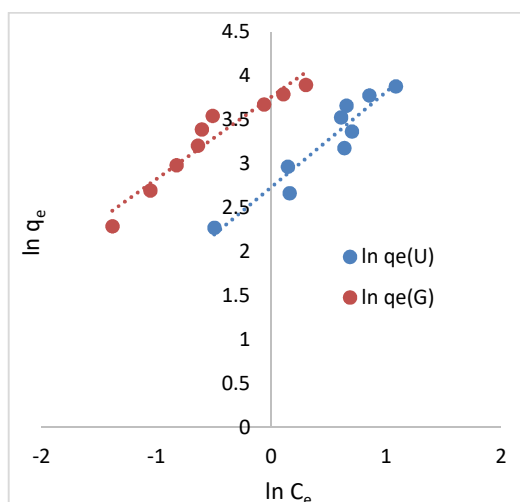


Fig 11: The linearized Freundlich biosorption isotherm of MB on UB and GMB

Dubinin-Radushkevich (DR) Isotherm Model: Making the linear plot according to adsorption capacity for the MB dye adsorption onto both adsorbents (UB and GMB) and the equilibrium concentrations, the DR adsorption isotherms (Figure 12) was obtained. Corresponding to which, the isotherm parameters were calculated as in Table 3. The values of linear regression coefficient (R^2) are in the range of 0.7908 and 0.9769 for UB/MB and GMB/MB respectively, revealing that the experimental data of GMB/MB fitted well with the DR isotherm model than that of UB/MB. Moreover, Ibrahim and Sani (2014) reported that when the value of the mean free energy, E is below 8 kJ/mol, the adsorption process can be considered as the physical adsorption. In contrast, if the value of E is within the range of 8 - 16 kJ/mol, the adsorption processes is assumed to be chemical adsorption. From Table 3, it can be observed that the obtained values of E for UB/MB and GMB/MB were within the range of 1.291 and 2.236 kJ/mol respectively.

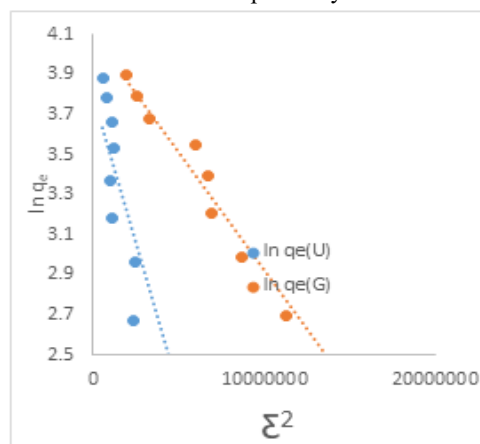


Fig 12: The linearized Dubinin-Radushkevich biosorption isotherm of MB on UB and GMB

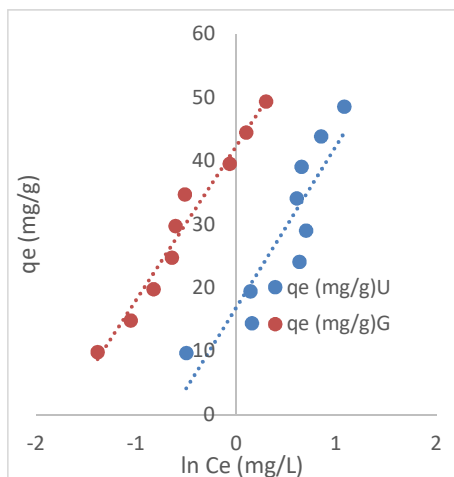


Fig 11: The linearized Temkin biosorption isotherm of MB on UB and GMB

Table 3: Parameters for the Langmuir, Freundlich, Temkin and D-R adsorption isotherms for the uptake of MB onto UB and GMB.

Isotherms	Constants	UB	GMB
Langmuir	q_{max} (mg/g)	-1111.11	-217.39
	K_L (L/mg)	-0.0138	-0.1840
	R^2	0.9293	0.9564
	R_L	-2.6316-(1.3812)	-0.0570-(0.3730)
Freundlich	K_F (mg/g)	15.4253	43.1301
	R^2	0.9026	0.9245
	n	0.9240	1.0660
Temkin	K_T (L/mg)	1.9373	5.7301
	R^2	0.8148	0.9691
	b_T	1638.43	4325.19
D-R	B_{DR} (mol ² /J ²)	3 exp(-7)	1exp(-7)
	E (kJ/mol)	1.291	2.236
	q_s (mg/g)	43.9440	60.4580
	R^2	0.7908	0.9769

Biosorption Kinetic Studies: Kinetic models are used to examine the rate of the biosorption process and

determine the potential rate controlling step. In this present study, the kinetic data obtained from batch studies was analyzed using Pseudo-first order, Pseudo-second order, Elovich and Intra-particle diffusion models. The models predicted values are expressed by the regression equation, R^2 and a high value indicates that the model successfully describes the biosorption process.

Pseudo-First order model: The plot of $\ln(q_e - q_t)$ against t as shown in Figures 13 gave the slope of K_1 and intercept of $\ln q_e$. Table 4 shows the pseudo-first order constant values for adsorption of MB on UB and GMB. A low R^2 value (not close to unity) indicates that the model does not sufficiently describe the kinetic data. Disparity between q_e (mg/g) calculated and q_e (mg/g) experimental further suggest that this model does not sufficiently describe the data.

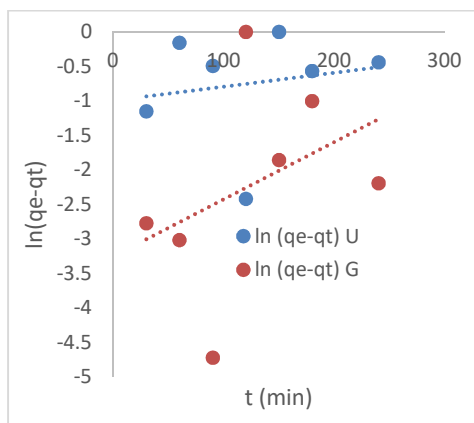


Fig 13: Pseudo-first order biosorption model of MB on UB and GMB

Pseudo-second order model: Pseudo-second order model assumes that the rate limiting step may be chemisorption involving valence forces through sharing or exchange of electrons between sorbent and sorbate (Aryal, 2011). This model is also based on the sorption equilibrium capacity. The values of Pseudo-second order plots are shown in Table 3. As shown in Figure 14, the MB adsorption on UB has R^2 value of 0.9968 and q_e experimental of 9.8927 mg/g is almost the same as q_e calculated 9.2937 mg/g, it can be concluded that the kinetic model describes the kinetic data. For MB on GMB, R^2 value of 0.9993 was obtained and there was no significant difference between the q_e experimental (9.8927 mg/g) and q_e calculated (9.6712 mg/g), it can then be concluded that the biosorption process are best described by pseudo-second order model.

Elovich Model: One of the most used kinetic model for describing chemisorptions is Elovich model, it was

originally developed to describe the kinetics of heterogeneous chemisorptions. Table 4 below shows the constant values obtained when the kinetic data were fitted into Elovich model. The plot of q_t against $\ln t$ as shown in Figures 15 gave the slope of $1/\beta$ and intercept of $\ln(\alpha\beta)$. A low R^2 value (not close to unity) indicates that the model does not sufficiently describe the kinetic data. Disparity between q_e (mg/g) calculated and q_e (mg/g) experimental further suggest that this model does not sufficiently describe the data.

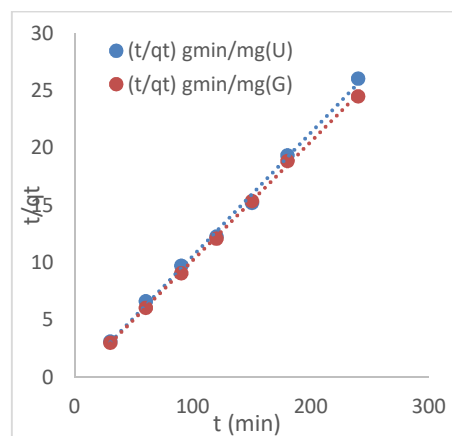


Fig 14: Pseudo-second order biosorption model of MB on UB and GMB

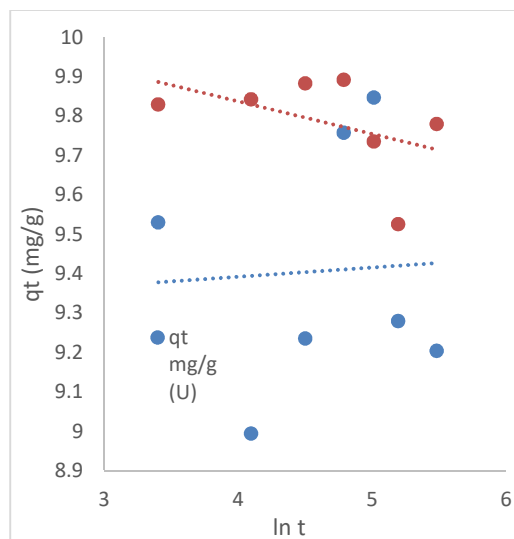


Fig 15: Elovich biosorption model of MB on UB and GMB

Intra-particle Diffusion model: This model is used to explain the diffusion mechanism of the sorption process. When the plot of q_t versus $t^{0.5}$ gives a straight line, the intra-particle diffusion controls the adsorbate sorption process. If it does not pass through the origin,

the intra-particle diffusion is not the rate-limiting step (Aryal, 2011). Table 4 below shows the constant values obtained when the kinetic data were fitted into Intra-particle model and Figure 16 show the intra-particle diffusion model plots for the biosorption of CR and MB on the two adsorbents, the low correlation coefficient values obtained for this model indicate that the sorption is not occurring in the pores of biomass which suggests that the biosorption processes were not best described by the model.

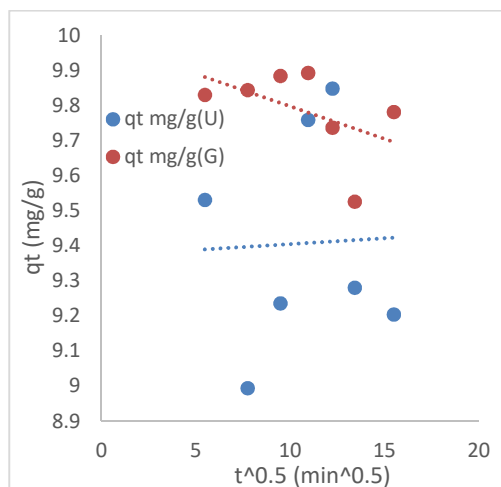


Fig 16: Intra-particle Diffusion Model for the biosorption model of MB on UB and GMB

Table 4: Comparison of pseudo-first-order, pseudo-second-order and intraparticle diffusion kinetics model parameters for the biosorption of MB onto UB and GMB

Parameters	UB	GMB
q_e Exp (mg/g)	9.8928	9.8927
Pseudo-first order model		
q_e Calc (mg/g)	0.3696	0.0388
R^2	0.0313	0.1565
K_1	-0.002	-0.0083
Pseudo-second order model		
q_e Calc(mg/g)	9.2937	9.6712
K_2	-0.0743	-0.0993
R^2	0.9968	0.9993
Elovich model		
α (mg/g.min)	2.7876×10^{173}	2.5681×10^{54}
β (g/mg)	42.553	-12.0773
R^2	0.0028	0.2155
Intra-particle diffusion		
k_{id} (g/mg/min)	0.0034	-0.0185
C (mg/g)	9.3714	9.9824
R^2	0.0014	0.2496

The negative values of ΔG for UB (Table 5) indicate a spontaneous physiosorption. The enthalpy changes ΔH° and ΔS° of adsorption for both samples were 83.123 KJ/mol and 3.084 J/mol/ K for UB while 361.094 KJ/mol and 1.765 J/mol/k for GMB respectively. The positive values of ΔH° for both UB and GMB indicates that the adsorption of MB blue is

an endothermic process. Positive values of entropy reflects the affinity of the adsorbent for Methylene Blue dye.

Table 5: Thermodynamic parameters for the biosorption of Methylene Blue on UB and GMB

Thermodynamics			
Parameters	UB	GMB	
ΔH (KJ/mol)	83.123	361.094	
ΔS	3.084	1.765	
R^2	0.171	0.934	
Temperature			
ΔG			
27	-0.15	313.44	
30	-9.39	308.14	
35	-24.82	299.32	
40	-40.24	290.49	
45	-55.66	281.67	
50	-71.08	272.84	
60	-101.92	255.19	

Conclusion: This study shows that optimum dye removal was at pH 10 for both UB and GMB. The biosorption was satisfactorily described by the Langmuir isotherm. The adsorption process fits better into the pseudo-second-order kinetics for the adsorption of MB on both biosorbents. The adsorption was found to be spontaneous at all temperatures with negative ΔG values. Also, the biosorption of Methylene Blue on both UB and GMB was found to be endothermic. Baobab fruit pod treated with goethite (GMB) can be used as a cheaper alternative to expensive activated charcoal to remove Methylene Blue.

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