



Spectrophotometric Determination of Bromate in Bread by the Oxidation of Dyes

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ABSTRACT: A spectrophotometric method for the determination of bromate based on the oxidation of congo red and crystal violet dyes in a hydrochloric acid medium is described. The bromate level in bread samples determined range from 3.70 $\mu\text{g g}^{-1}$ to 12.10 $\mu\text{g g}^{-1}$; with limits of quantification of 0.45 – 0.78 $\mu\text{g g}^{-1}$. Results show the presence of detectable residue levels of potassium bromate in all the bread samples analysed and the results compare favourably with established AOAC method. .@JASEM

Bread is food baked from mixed yeast leavened dough obtained from flour and bromated or phosphate flour or their combination in the presence of *Sacharomyces cerevisiae* yeast and 1% bread bean flour. The bean flour activates the whitening of the dough, improves the quality of the bread, and increases lipoxigenase, which produces hydroperoxide, an oxidising agent. Ascorbic acid dissolved in water is also added to the dough mixture to improve the gluten content (de Man, 1990; Alias and Linden, 1999). Small amount of oxidising agents such as potassium bromate, potassium iodate, and calcium peroxide are added to flour to enhance the maturing process and baking. The bromate voluminises the centre of the bread (produced from low protein wheat), and increases the size of the bread artificially; as well as producing bread with a pure crumb structure (de Man, 1990). The presence of bromate in bread may cause renal failure, respiratory depression, hearing loss, breakdown of vitamins and cancer to humans (IPCS, 1994; Field, 2004).

Atkins (1993) analysed bromate in bread by gas chromatography (GC) based on the formation of a volatile derivative of bromate and obtained a limit of 12 $\mu\text{g kg}^{-1}$. Dennis (1994) used inductively coupled plasma –mass spectrometry and obtained a higher C.V of 18% compared to 12% when G.C was used, while Fuller and Ottaway (1970) reported a kinetic study of bordeaux oxidation and reported that the rate of reaction was dependent on Bordeaux concentration. Medina-Escriche *et al* (1985) determined bromate by the oxidation of pyrogallol red dye in a sulphuric acid medium and obtained bromate in the range 0.0-3.08 $\times 10^{-5}$ mol dm⁻³. Prior to their work, a kinetic-spectrophotometric determination of bromate by the oxidation of dyes has not been described. While some of these methods are time-consuming, satisfactory results were not

obtained on applying the method of Medina – Escriche *et al* (1985) to bread samples. The aim of the present study is to modify and highlight the use of dyestuffs in the determination of bromate in bread samples as a viable routine method based on the work of Medina – Escriche *et al* (1985). The described method involves a simple and readily available instrumentation which is an advantage to a developing country like Nigeria.

MATERIALS AND METHODS

Apparatus: Absorbance measurements were made with a Compec Visible Spectrophotometer Model 201 at λ_{max} of 485 nm for samples containing crystal violet and 452 nm for samples containing Congo red organic reagents respectively. All measurements were made at room temperature against water as reference.

Reagents: All reagents were of analytical grade unless otherwise specified. 2 M HCl: 43.10 cm³ of concentrated Hcl was diluted with water in a 250 cm³ volumetric flask and made up to mark with distilled water. 5 $\times 10^{-4}$ mol/dm³ Congo red dye solution: 0.348 g of Congo red (m.wt 696.67) was weighed into a 1000 cm³ volumetric flask, dissolved and diluted to mark with distilled water. 5 $\times 10^{-4}$ mol/dm³ Crystal Violet dye solution: 0.216 g of Crystal violet (mwt. 431) was weighed into a 1000 cm³ volumetric flask, dissolved and diluted with distilled water to mark. Foreign ion solution: Solutions of diverse ions including EDTA, citrates, halides, ascorbic acid and others were prepared by dissolving the calculated amount of each compound to give concentrations of 10-100 μg^{-1} and 100 mg/g of the particular ion. 2.5 $\times 10^{-3}$ mol dm⁻³ potassium bromate: 4.3 g of potassium bromate (m.wt 167) was weighed into a 1000 cm³ volumetric flask, dissolved and diluted with distilled water to mark. The working standard solutions were

prepared in the range, 12, 24, 36, 48, 60 and 72 ppm respectively

Sampling: Bread samples were bought from different retail outlets and bakeries in Kaduna State. Representative samples were bought from south, north, central, western and eastern parts of Kaduna metropolis. Basis for sample selection: The samples analyzed were the most common on popular demand in the respective locations. The bread samples include; Baabsalam (Tudun Nupawa, Kaduna west), Beta Bread (Makera, Kaduna south), Central Bread (Kaduna north), Unity Bread (Narayi, Kaduna East) and Karamah Bread (Ungwan Dosa, Kaduna west).

Sample pretreatment: A circular sample of 2 cm in diameter from the center of a 15-mm thick slice of each bread sample was taken and dried in an oven for 72 hours at 55°C. The crust was ground to a fine powder with mortar and pestle. 5g of each powdered sample was weighed into a clean 250 cm³ beaker and 50 cm³ of distilled water was added. The mixture was centrifuged and the liquid fraction was diluted to 100 cm³ in a calibrated flask. The appropriate volume of the aliquot was taken for treatment under the proposed procedure. The pretreatment of samples was done in triplicates according to reported method Garcia Sanchez et al (1989).

Proposed procedure: 4 cm³ of aliquot of each of the five bread samples was measured into 10 separate 25 cm³ calibrated flasks. 5 cm³ of 5x10⁻⁴ mol/dm³ solution of Congo red dye or 5cm³ 5x10⁻⁴ mol/dm³ solution of crystal violet dye was added, followed by 10 cm³ of 2M HCl solution. Each flask was diluted to 25-cm³ marks with distilled water; and shaken gently prior to colorimetric analysis.

Comparison with Established AOAC Method: Bromates can be detected by pouring over a slab of compressed and wetted flour, a solution containing 0.5 percent potassium iodide in 2M HCl. Black spots suggest the presence of bromate. An iodometric titration method for bromate determination described by Armstrong (1952) and recommended by the AOAC was applied for this work.

Statistical Analysis: The sensitivities of the two methods, the limits of detection and quantification as well as, precision and accuracy are reported according to modified methods (IUPAC, 1978; ACS, 1980). The analytical sensitivity(s),

$$S = \frac{S_d}{m} \quad (1)$$

where S_d = standard deviation of the analytical signal; m = slope of the calibration graph (in absorbance units per μg bromate per cm^3).

$$\text{The limit of detection (LOD)} = \frac{3S}{m} \quad (2)$$

$$\text{The limit of quantification (LOQ)} = \frac{10S_r}{m} \quad (3)$$

Where S_r = relative standard deviation of the blank signal; m = slope of the Calibration graph; and $S_r = S_d$ at the detection limit

$$\text{Relative Error} = \frac{100 t s}{\bar{x} n} \quad (4)$$

Where, t = student t-test; S = analytical sensitivity; \bar{x} = average value; and n = number of determinations

Selectivity and Recovery Studies: Varying amounts of potassium bromate were taken in a 50cm³ calibration flask. Foreign ions were added (cations as sulphate or nitrate salts) and dissolved with 10cm³ portions of distilled water. 2 cm³ 5 x 10⁻⁴ mol dm⁻³ crystal violet dye solution was added followed by 2cm³ of 2 M hydrochloric acid solution with gentle shaking. The amount of bromate (or foreign ion) was read at 485 nm directly in concentration units with reference to a solution containing no bromate.

RESULTS AND DISCUSSION

The use of potassium bromate in flour milling and baking was banned in Nigeria by National Agency for Food, Drug Administration and Control (NAFDAC) in 1993; and its use infringes on the drug and related products (registration) decree 20 of 1999 and NAFDAC Decree 15 of 1993 (Akunyili, 2004). Joint FAO/WHO (1992) committee's initial recommendation of acceptable level of 0 to 60 mg KBrO₃/kg flour was withdrawn because long term toxicity and carcinogenicity studies *in vitro* and *in vivo* revealed renal cell tumours in hamsters. Also, toxicity studies showed that potassium bromate affects the nutritional quality of bread by degrading vitamins A1, B1, B2, E and niacin - the main vitamins in bread (FAO/WHO, 1992; PCHRD.com, 2000).

Table 1: Concentration of potassium bromate in bread samples ($\mu\text{g/g}$)

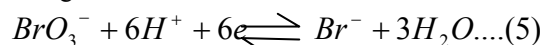
Bread sample	Concentration in $\mu\text{g g}^{-1}$ at 452nm congo red method	Concentration in $\mu\text{g g}^{-1}$ at 485nm crystal violet dye method

A	3.70 ± 0.01	11.60 ± 0.01
B	4.20 ± 0.01	12.00 ± 0.02
C	4.60 ± 0.02	11.50 ± 0.03
D	4.00 ± 0.01	12.10 ± 0.01
E	5.20 ± 0.02	12.10 ± 0.01

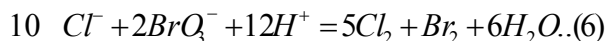
Table 2: concentration of potassium bromate in bread samples ($\mu\text{g/g}$) by the AOAC established method

Bread sample	$\mu\text{g/g}^-$ Bromate found
A	12.00 ± 0.01
B	12.35 ± 0.00
C	11.00 ± 0.02
D	12.60 ± 0.00
E	12.00 ± 0.03

The oxidation of the dyes by bromate was carried out in a hydrochloric acid medium in which bromate is a strong oxidant.

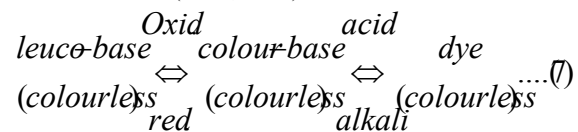


With irreversible oxidation indicators, the quantity of bromate solution consumed by the dyestuff indicator is exceedingly small and the indicator is bleached in the presence of 2M HCl used for this work:



In the presence of hydrochloric acid, the red colour of congo red (a disazo dye) changed to blue. The deepening of the colour has been attributed to resonance among charged

canonical structures. Crystal violet is a triarylmethane dye. It is a leuco compound (colourless) converted to tertiary alcohol (colour base) on oxidation. In the presence of acid the colourless benzenoid form changed to the quinonoid dye due to salt formation. The salt is easily reconverted into the leuco – base (Finar, 1973):



It is purple in weakly acid solution, green in strong acid solution and finally yellow. The colour changes may be adduced in the light of proton addition (Finar, 1973). Both dyes were water soluble because of the two sulphuric acid groups (SO_3H) in congo red and dimethylamino groups in crystal violet dye.

The molar absorptivity of congo dye is $9.04 \times 10^4 \text{ dm}^3 \text{ mol}^{-1} \text{ cm}^{-1}$ at λ_{max} 452 nm; its wavelength of maximum absorption, while the molar absorptivity of congo crystal violet dye is $9.70 \times 10^5 \text{ dm}^3 \text{ mol}^{-1} \text{ cm}^{-1}$ at λ_{max} , 485 nm. The proposed crystal violet method is superior to congo red and recovery method in Table 5 is satisfactory.

Preliminary investigations show that Beer's law was obeyed over the linear dynamic range (LDR) $0.45 \mu\text{gg}^{-1}$ - $5.50 \mu\text{gg}^{-1}$, and the initial reaction rate was found to be a linear function of the bromate concentration over this range for the two methods. Three determinations were made on each level of bromate concentration to obtain an average reading \pm standard deviation. Results show that the reaction of bromate with the dyes is most sensitive with least slope of the calibration graphs

Table 3; Evaluation of Analytical parameters of the proposed methods

Analytical-mode	Slope (m)	Sensitivity (μgg^{-1})	LOD (μgg^{-1})	LOQ (μgg^{-1})	LDR (μgg^{-1})	Error (%)	RSD (%)
Crystal violet method	0.28	0.052	0.68	0.45	0.45-5.50	1.50	3.75
Congo red method	1.24	0.013	0.45	0.78	0.78 – 4.80	6.30	8.93

Table 4: Selectivity study to estimate the tolerance limit of diverse ions in the presence of 100 μg bromate

Foreign ion added in μg	Concentration of foreign ion tolerated in μg
EDTA; SO_4^{2-}	100
Citrate/ tartrate	10
Ascorbic acid	5
CN^- , Br^-	3
Fe^{3+} , Mn^{7+}	2
Cu^{2+} , Zn^{2+} , Mn^{2+}	100

The crystal violet proposed procedure has a higher sensitive and lower limits of detection and quantification respectively than the congo red method. Application of the F-test indicates significant variation in the precision of the two methods; the congo red method being the more precise (Tables 1 and 3). Ions such as EDTA, and sulphate do not interfere but cations like iron (III) and manganese (II) which form strong complexes with crystal violet dye even in the acidic medium interfere seriously and similarly,

reductants such as bromide, cyanide and ascorbic acid respectively. A maximum error of 2% in the absorbance reading was considered tolerable. The effect of each ion largely depend on the pH of the solution and at high pH, the solutions were not affected the same way. The reductants as well as Fe(III) and Mn (VI) accelerate the oxidation of crystal violet by bromate while Cu (II), Zn(II) and Mn(II) inhibit the oxidation of the dye by bromate.

In Table 5, the proposed method using crystal violet dye is superior to the use of congo red, and it (crystal violet) was applied to the determination of potassium bromate in spiked bread samples. The standard addition method was

done to reduce matrix effects, ascertain the effectiveness of the proposed method and as a final test of the method. It therefore provides estimates of the content of bromate in bread, and confirmed by the AOAC established method

Table 5: Determination of bromate in bread by standard addition method

Bread Sample	Bromate Present (μgg^{-1})	Bromate Added (μgg^{-1})	Bromate Found (μgg^{-1})	Endogeneous Bromate (μgg^{-1})	Recovery (%)
A	-	-	11.60±0.01	11.60	-
	11.60 ±0.01	3.50	15.00 ± 0.01	0.10	99.33
B	-	-	12.00 ± 0.25	12.00	-
	12.00 ± 0.25	4.50	16.20 ± 0.35	0.30	98.18
C	-	-	11.50 ± 0.03	11.50	-
	11.50 ± 0.03	5.00	16.00 ± 0.01	0.50	96.96
D	-	-	12.10 ± 0.01	12.10	-
	12.10 ± 0.01	5.50	17.34 ± 0.11	0.26	98.52
E	-	-	12.10 ± 0.01	12.10	-
	12.10 ± 0.01	6.00	18.10 ± 0.36	0.10	100.55

Conclusion: Potassium bromate is a mutagen and has shown the potential to cause cancer. The presence of detectable residue levels of potassium bromate in bread is therefore undesirable considering the long term effect; although the average literature value of bromate in bread is $381.25\mu\text{gg}^{-1}$. The simplicity of the procedure adopted herein and the good agreement between our result and the standard AOAC method further recommends our method for consideration in routine bread analysis for bromate. Millers and bakers should be encouraged to comply with set standards of Good Manufacturing Practice (GMP) and Hazard Analysis Critical Control Points (HACCP) guidelines acceptable world wide. In addition, they should explore such other natural bread improvers like AMIPAN and unbrominated bread improver, SS103U made in Malaysia.

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