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PREPARATION OF FLOWER-LIKE HIERARCHICAL STRUCTURE SnO₂/g-**C3N4 AND ITS ETHANOL GAS-SENSITIVE PROPERTIES**

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ABSTRACT. The flower-like hierarchical structured SnO₂/g-C₃N₄ nanocomposites were successfully prepared by one-step hydrothermal method with high-temperature calcination. The structure and morphology of the synthesized samples were characterized by X-ray powder diffraction (XRD), scanning electron microscopy (SEM) and N_2 adsorption-desorption. The gas-sensitive performance of the pure $SnO₂$ and $SnO₂/g-C₃N₄$ sensors were investigated and compared towards ethanol gas. The results showed that the response of the $SnO_2/g-C_3N_4$ composites to 100 ppm ethanol gas at 200 °C was 18.88, which was 2.09 times that of pure SnO₂, with response and recovery time of 2 s and 13 s. In addition, the gas sensor has excellent selectivity for ethanol gas, good repeatability, and long-term stability. These gas-sensitive properties of the flower-like graded structure $SnO_2/g-C_3N_4$ to ethanol gas are attributed to the materials which have unique graded structure and n-n heterojunction.

KEY WORDS: Hierarchical structure, SnO₂/g-C₃N₄, Gas sensing property

INTRODUCTION

Graphite like carbon nitride $(g-C_3N_4)$ is a typical polymer semiconductor material with a planar two-dimensional layered structure in its spatial configuration. Usually, there are two types of structures, one is the triazine ring (C_3N_3) and the other is the tris-triazine ring (C_6N_7) , with interlayer bonding through van der Waals forces. The CN atoms in both structures are hybridized with sp^2 to form highly delocalized π conjugated systems, resulting in excellent physicochemical properties. For example, good chemical stability can maintain performance stability even in strong acids and alkalis; good thermal stability, able to maintain its working performance at a high temperature of 600 ℃. Easy to prepare and pollution-free, it is a good environmentally friendly material. Recently, many researchers have devoted themselves to the research of ethanol gas sensors. Among the many metal oxide semiconductors, $SnO₂$ has become one of the most widely used metal oxide semiconductors due to the advantages of its high electron mobility and simple preparation method. Current preparation methods for $SnO₂$ are relatively mature, including hydrothermal method [1], sol-gel method [2], biotemplate synthesis method [3], and electrostatic spinning techniques [4], which are useful for producing $SnO₂$ nanomaterials with different properties under different conditions. However, there are many drawbacks which prevent the direct application of the metal oxide semiconductors, such as low gas response, high operating temperature, and poor selectivity. Therefore, metal oxide semiconductors need to be modified to improve their gas-sensitive performance.

The preparation of $SnO₂$ micro-nanostructure with controllable size and morphology is the effective approach, such as 0D nanoparticles [5], 1D nanorods [6], nanowires [7], nanofibers [8], 2D nanosheets [9], and 3D hierarchical structures [10, 11]. Among them, the 3D hierarchical structure is assembled from low-dimensional nanomaterials, which not only can overcome the disadvantages of low-dimensional materials such as agglomeration and instability but also can provide many oxygen adsorption sites to promote efficient gas diffusion, and enhance gas response. For example, Wang *et al.* [12] prepared hierarchically structured SnO₂ nanoflowers

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assembled by nanorods using a template-free hydrothermal method. Gas sensing studies showed that the SnO₂ nanoflowers have high response and fast response recovery capabilities and are capable of detecting acetone and ethanol at operating temperature below 200 °C. Hu et al. [13] prepared nanosheets and assembled hierarchically structured $SnO₂$ nanoflowers by a simple hydrothermal method, which showed a response of 34.6 to 100 ppm formaldehyde at 300 °C and exhibited excellent selectivity for formaldehyde gas. Another approach to modify properties is the creation of $SnO₂$ -based composites, which includes doping noble metals and creating heterogeneous structures. The sensitization of noble metals and the interaction of hetero-structures are effective methods to improve the gas-sensitive performance. Zhang *et al.* [14] produced graded porous fish-scale Ag/SnO₂ composites using a straightforward two-step technique with strong selectivity for triethylamine gas and high responsiveness at a low operating temperature of 170 °C. By using a hydrothermal process, Fan et al. [15] created 3D nanostructured Pt/SnO₂ composites that responded to 100 ppm ethanol 2.5 times faster than pure $SnO₂$ nanosheets at 240 °C and recovered more quickly. By using a one-step hydrothermal process, Xue *et al.* [16] created heterojunctional $CeO₂/SnO₂$ composites that resembled flowers. The results showed that compared with pure $SnO₂$, the $CeO₂/SnO₂$ composite displayed much improved gas-sensitive characteristics to triethylamine, and its selectivity was also significantly better. The development of n-n heterojunctions between $CeO₂$ and $SnO₂$ led to the composites' improved gas-sensitive properties. By using a two-step hydrothermal method, Liu et al. [17] created a novel graded SnO₂ nanorod/spun filamentary α-Fe2O3 hetero-structure. As a result of the synergistic interaction between the hetero-structure and the material interfaces, the composite exhibited excellent acetone gas-sensitive properties. However, extensive works have been done on how to improve the performance of gas sensing materials. Due to the unique properties of the g -C₃N₄, it has widely used in various application fields such as photocatalyst, sensors, solar cell and catalysts.

Ethanol (C_2H_6O) , commonly known as alcohol, is a type of alcohol compound and a common volatile organic compound. Under normal temperature and pressure, it is a colorless transparent liquid that is flammable, volatile, and easily diffused. It has a pungent odor and can be miscible with water in any proportion or with most organic solvents. Due to its unique properties and relatively low manufacturing costs, it is widely used in the chemical industry, medical and health fields, such as fuel preparation, medical alcohol, beverages, etc. But it has a certain degree of toxicity, which can harm the nervous system after entering the human body, and in severe cases, it can cause poisoning, which is very harmful to human health. In addition, the mixture of ethanol vapor and air can form explosive mixtures, which can easily cause fire and other hazards, in specific occasions, such as distilleries, it is necessary to detect the concentration of ethanol in the air to avoid explosions and fires. In the current research, we attempted to create $SnO_2/g-C_3N_4$ composites with a graded structure resembling flowers using a one-step hydrothermal process, followed by high-temperature calcination. The unique morphology can provide large contact area and short diffusion length for ionic and electronic transport, so that the kinetics of the reaction is effectively improved. The gas-sensitive property $SnO_2/g-C_3N_4$ to ethanol will be tested and the gas sensitivity mechanism will be explored. The improved gas sensing properties to ethanol could be due to the higher surface accessibility and reduced the band gap width of the material. Moreover, the possible interactions between $SnO₂$ and $g-C₃N₄$ could be also advantageous to improve gas sensing performance.

EXPERIMENTAL

The experimental materials were all analytical grade and commercially available. Thiourea was the raw material for the preparation of block shaped g-C₃N₄ by thermal polymerization, then g-C3N4 nanosheets were created through liquid exfoliation assisted by ultrasound method. The specific experimental steps as following: firstly, the weighted thiourea was put in an alumina crucible with a lid and heated to 550 \degree C for three hours in a muffle furnace to produce yellow block shaped g- C_3N_4 . Secondly, liquid exfoliation assisted by ultrasonic was used to exfoliate the

prepared block shaped $g-C_3N_4$ to layered $g-C_3N_4$ nanosheets. 5 g block shaped $g-C_3N_4$ was put into 30 mL isopropanol solution then sonicated mixture 30 h. The color of g-C3N4 under sonication was transformed from yellow to light yellow, which means the block shaped material had been completely exfoliated to nanosheets. Finally, in order to get dry powder, the suspension was put in a surface dish and kept in an oven at 60 °C for several hours.

Firstly, 5 mmol $SnCl₂·2H₂O$ and 10 mmol $Na₃C₆H₃O₇·2H₂O$ were added into 40 mL mixed solution of anhydrous ethanol and deionized water (1:1 ratio) and stirred continuously for 1 h. Then, 2.5 mmol of NaOH was added, and the mixture was stirred for an additional 1 h. Next, a specific quantity of $g-C_3N_4$ were added, stirred for 15 min, and sonicated for 15 min. After sonication, the mixture was transferred to a 50-mL autoclave lined with PTFE and heated to 180 °C for 12 h in an oven to complete the reaction. The supernatant was removed after the reaction, and the precipitate was collected using a centrifuge tube and rinsed three times with deionized water and anhydrous ethanol. The autoclave was then cooled to room temperature. The cleaned item was dried in the oven at 60 °C the whole night. Finally, the material is calcined at 500 °C for 2 hours to get the final product. SnO₂ composites with 2.5, 5, and 7.5 wt% g-C₃N₄ doped were made by adjusting the addition amount of $g - C_3N_4$ that are designated as $SnO_2/g-C_3N_4-2.5$, $SnO_2/g C_3N_4$ -5, and SnO₂/g-C₃N₄-7.5. For comparison, pure SnO₂ was generated under identical conditions with the exception of the absence of g -C₃N₄.

The physical composition and crystal structure of the samples were measured using an Ultima IV X-ray diffractometer (XRD) from Riguka, Japan, with the scanning angle of 20° -80° and the scanning rate of 5°/min. The morphology and microscopic surface morphology of the materials were observed using an S-4800 scanning electron microscope (SEM) from Hitachi, Japan. The composition and chemical elements of the samples were analyzed by energy dispersive spectroscopy (EDS). The specific surface area was calculated on an Autosorb iQ N_2 adsorptiondesorption instrument using the Brunauer-Emmett-Teller (BET) method.

Preparation of sensor components for synthetic samples. First of all, a small amount of prepared sample is placed in an agate mortar with a mixture of deionized water and anhydrous ethanol (the ratio is 9:1) and ground to form a paste-like slurry, then the slurry was evenly coated with a brush on an alumina ceramic pavilion (size about 2.5×4.0 nm) to form a uniform film. The ceramic tube contains a pair of gold electrodes and two platinum wires at each end. The ceramic tubes coated with the material slurry were dried in an infrared drying oven until the slurry was cured, and then sintered at 500 °C for 2 h until the deionized water and anhydrous ethanol has completely evaporated. Following this, the Ni-Cr alloy coil was inserted into the tube as a heater, and the ceramic tube was welded to the base with six probes. To improve the stability of the gas sensor and the repeatability of the test, the soldered sensor element was placed on an aging table and aged at a temperature of 200 °C for 48 h. Eventually, a gas sensitivity test was performed on a CGS-8 intelligent gas analysis system. In this task, the sensor response (S) was defined as Ra/Rg, where Ra and Rg denote the resistance values of the sensor in air and target gas, respectively. The response and recovery times are defined as the time required to reach 90% of the total resistance change in the case of adsorption and desorption (referring to the target gas), respectively.

RESULTS AND DISCUSSION

X-ray diffraction (XRD) analysis

XRD patterns were used to examine the materials' crystal structure and physical phase composition. The XRD patterns of $g-C_3N_4$, SnO₂ and SnO₂/g-C₃N₄ composites are displayed in Figure 1. The $g-C_3N_4$ curve exhibits a distinctive peak around 27.5°, which corresponds to the compound's (002) crystal plane [18]. All diffraction peaks of $SnO₂$ and $SnO₂/g-C₃N₄$ composites correspond to SnO₂ with tetragonal rutile structure (JCPDS Card No. 41-1445), and three major diffraction peaks can be found at $2\theta \sim 26.6^{\circ}$, 33.9° and 51.8° , respectively, corresponding to (110),

 (101) and (211) of the SnO₂ crystal crystalline planes. The intensity of the characteristic peaks in the SnO₂/g-C₃N₄ composite is higher than that of pure SnO₂, indicating that the doping of g-C₃N₄ affected the crystallinity of the material, the crystalline phase is not changed. Except for the standard peaks corresponding to the standard spectra, the samples does not contain other impurity peaks or peaks of other compounds, which indicate that the purity of samples is high. However, compared with the XRD patterns of pure $SnO₂$, the diffraction peaks of $g-C₃N₄$ cannot be observed in the XRD patterns of $SnO₂/g-C₃N₄$ composites. This might be due to the relatively small amount of g-C₃N₄. Another reason could be that the peak of g-C₃N₄ at around 27.5° overlaps with the peak of $SnO₂$ at around 26.6°.

Figure 1. XRD patterns of $g - C_3N_4$, SnO₂ and SnO₂/g-C₃N₄ composites.

SEM studies

The morphology and microscopic surface morphology of g -C₃N₄, SnO₂ and SnO₂/g-C₃N₄ composites were observed using SEM. From Figure 2(a, e), it can be observed that the 3D flowerlike hierarchical structure of pure $SnO₂$ assembled from nanosheets, with a nanosheet thickness of approximately 5nm and a clustered morphology. Compared with pure $SnO₂, SnO₂/g-C₃N₄-2.5$ in Figure 2(b, f) gradually shows a flower-like morphology with nanosheet dispersion, which may be due to the fact that g-C₃N₄ plays a template-oriented role during the material synthesis, which has no adverse effect on the growth of $SnO₂$. Figure 2(c, g), with the amount of g-C₃N₄ increased further, $SnO_2/q-C_3N_4-5$ shows a unique flower-like graded structure assembled by uniformly sized and dispersed nanosheets, which can be clearly seen that the nanosheets are very thin with a thickness of about 20 nm, and many uniformly sized pores are also distributed on the nanosheets, which provides more reaction sites for gas adsorption and is beneficial to improving the gassensitive performance. When the content of $g-C_3N_4$ is 7.5 wt%, a large area of the nanosheets appears broken agglomeration and aggregates along with the formation of nanoparticles, as in Figure 2 (d, h). Therefore, adding appropriate amount of g-C₃N₄ results in better homogeneity and dispersion of the flower-like structure. However, because of the low content of $g-C_3N_4$, $g-C_3N_4$ nanosheets cannot be observed in the $SnO_2/g-C_3N_4$ microscopic surface morphology.

As illustrated in Figure 3, to further demonstrate the $SnO₂/g-C₃N₄$ composites have been successfully synthesized, the chemical composition of the $SnO_2/g-C_3N_4-5$ composites are analyzed by EDS, the result shows both Sn, O, C, and N elements exist, which means the composites have been successfully synthesized.

Figure 2. SEM images of (a, f) pure SnO_2 , (b, g) $SnO_2/g-C_3N_4-2.5$, (c, h) $SnO_2/g-C_3N_4-5$, (d, i) $SnO_2/g-C_3N_4-7.5$ and (e, f) g-C₃N₄

Figure 3. EDS spectra of $SnO_2/g-C_3N_4$ -5 samples for elemental analysis of Sn, O, C and N.

Nitrogen adsorption and desorption analysis

Figure 4 presents the N_2 adsorption-desorption isotherms and pore size distribution curves of g- C_3N_4 , SnO₂ and SnO₂/g-C₃N₄-5. As shown in Figure 4(a) and (c), the N₂ adsorption-desorption of the three samples display typical type IV curves with H3-type hysteresis lines according to IUPAC, which indicates mesoporous structure is present in the sample. The BET calculations yielded the specific surface areas of the $g-C_3N_4$, SnO₂ and SnO₂/g-C₃N₄-5 samples, which were 187.8 m²/g, 28.81 m²/g and 129.98 m²/g. The additional g-C₃N₄ increased the specific surface area of the composites, and the large specific surface provided more reaction sites for gas adsorption. In addition, the change in specific surface area is part of the complex phase transition and is accompanied by the growth of nanostructures with different morphologies. Figure 4 (b) and (d) show the pore size distribution curves of the three samples. It can be observed that all samples show relatively small pore sizes, the pore sizes of $g-C₃N₄$ are in the range of 3-7.5 nm, the pore sizes of $SnO₂$ and $SnO₂/g-C₃N₄-5$ are mainly in the range of 2-6 nm. Such a porous structure can promote gas transport and adsorption and improve gas-sensitive performance.

Gas-sensitive performance

One of the most critical factors for gas sensors is the temperature property. Because of the resistance of a metal oxide semiconductor varies with the adsorption-desorption behavior of the gas and the temperature will directly affect the adsorption and desorption behavior of the gas molecules on the material. As a result, the metal oxide semiconductor's response to gases will be varied with temperature.

Figure 4. (a) N_2 adsorption-desorption isotherms and (b) pore size distribution curves for g-C₃N₄; SnO₂ and SnO₂/g-C₃N₄-5 (c) N₂ adsorption-desorption isotherms and (d) pore size distribution curves for g-C₃N₄; SnO₂ and SnO₂/g-C₃N₄-5.

The gas-sensitive response of the sensor at various temperatures for an ethanol concentration of 100 ppm was examined to ascertain the ideal operating temperature of the sensor in order to explore the material's optimal operating temperature. As the operating temperature rises, all curves display the same pattern of "increasing, max, and decreasing," as seen in Figure 5. Due to the chemisorbed oxygen species obtaining the energy necessary to react with the ethanol gas molecules at 200 °C, the response values of the $SnO₂$ and $SnO₂/g-C₃N₄$ sensors achieve their maximum at this temperature. The resistance is dramatically changed as a result of this reaction, which essentially takes place on the metal oxide semiconductor's surface. Varying g-C₃N₄ doping amounts directly affects the gas-sensitive performance of the material to ethanol. At low level, the gas response is increased with increasing $g-C_3N_4$ doping due to the high conductivity of g- C_3N_4 , but it decreases when the doping amount is too large. When the $g-C_3N_4$ content in the composites exceed a certain value, the specific surface areas of the composites decrease and there are reduced active sites for adsorption oxygen and ethanol gas, leading to the degradation of gas

sensing properties. In addition, the response value of the $SnO_2/g-C_3N_4-5$ sensor is much higher than that of the pure SnO₂ sensor. At 200°C, the response of the SnO₂/g-C₃N₄ sensor to 100 ppm ethanol was 18.88, which was 2.09 times higher than the response of the pure $SnO₂$ sensor. The $g-C_3N_4$ reduces the bandgap width of SnO₂. The reduction of the bandgap width of the sample reduces the energy required for electrons to transition from the valence band to the conduction band, therefore, the operating temperature of the material is reduced. All subsequent tests were performed at 200 °C.

Figure 5. Response of $SnO₂$ and $SnO₂/g-C₃N₄$ sensors to 100 ppm ethanol at different operating temperatures.

Figure 6(a) displays the dynamic response-recovery curves of the pure $SnO₂$ and $SnO₂/g-$ C3N4-5 sensors for different concentrations of ethanol, each with a response-recovery period of 150 s, a response interval of 75 s, and a recovery interval of 75 s. It can be observed that the responses amplitude of both sensors increase significantly once they are exposed to ethanol gas and then return to their initial values, which indicates that they have good response-recovery characteristics for ethanol gas. As shown in Figure 6(b), the concentration-dependent response of the sensors at 200 °C is plotted to show the relationship between the response and the gas concentration, and the response values of both sensors increase with increasing ethanol concentration in the range of 10-500 ppm. The response of the $SnO_2/g-C_3N_4-5$ sensor to the same concentration of ethanol was significantly higher than that of the pure $SnO₂$ sensor, and the gassensitive performance of the composite material is greatly improved, as expected from the composite. In Figure 6(c), the response of $SnO_2/g-C_3N₄-5$ to 100-500 ppm ethanol increases linearly with the relational equation and correlation coefficient of $y = 5.80275+0.1288$ and $R^2 =$ 0.96219, respectively, which implies that the prepared $SnO_2/q-C_3N_4-5$ sensor has great potential to detect ethanol. The response-recovery time is one of the important factors to affect the response of the affected gas sensor. From the curve in Figure $6(d)$, it can be seen that the response of the $SnO_2/g-C_3N_4-5$ sensor increases and decreases rapidly when exposed to ethanol and separated from ethanol, respectively. The response and recovery time are 2 s and 13 s. This good responserecovery can be attributed to the unique porous, flower-like, graded structure of $SnO_2/g-C_3N_4$, which not only gives it a high specific surface area but also accelerates the adsorption of ethanol molecules. The high electrical conductivity of g -C₃N₄ also promotes the adsorption of gas molecules on the SnO2 surface, thus shortening the response time.

Figure 6. (a) Dynamic response-recovery curves and (b) curve relationships of $SnO₂$ and $SnO₂/g C_3N_4$ -5 sensors for different ethanol concentrations at 200 °C; (c) linear fit curves of $SnO₂/g-C₃N₄ - 5$ sensors for different ethanol concentrations; (d) response-recovery curves of $SnO_2/g-C_3N_4-5$ sensors for 100 ppm ethanol at 200 °C Time

Both repeatability and stability are key factors affecting gas-sensitive performance. Figure 7(a) displays the SnO₂/g-C₃N₄-5 sensor's repeatability at 200 °C for 100 ppm ethanol. The curve depicts that after four response cycles, the response value stays nearly constant at 18.88. The developed $SnO_2/g-C_3N_4-5$ sensor has good repeatability for sensing ethanol gas, it can be said. The persistent response of the $SnO_2/g-C_3N_4-5$ sensor to 100 ppm is evaluated for 30 days to confirm the stability of the sensor, as shown in Figure 7(b), the response value to 100 ppm ethanol keeps about 18.88 at 200 °C. Therefore, $SnO_2/g-C_3N_4$ sensors have excellent stability.

Another important element in determining a gas sensor's level of quality is selectivity. Figure 8 shows the results of selectivity tests for six different gases using pure $SnO₂$ and $SnO₂/g-C₃N₄-5$ sensors (including methanol, acetone, ethanol, xylene, trimethylamine and formaldehyde). As can be shown, the SnO₂/g-C₃N₄-5 sensor has greater ethanol selectivity at 200 °C than pure SnO₂. The stronger reaction to ethanol might be because the hydroxyl group (-OH) is more readily oxidized at the ideal operating temperature, whereas ethanol is more likely to lose electrons via the redox process of adsorbed oxygen. The ethanol sensing performance of the prepared SnO_2/g - C_3N_4 -5 sample is compared with other SnO₂-based ethanol sensors reported in the literature. As shown in Table 1, the prepared $SnO_2/g-C_3N_4-5$ nanomaterial exhibits a higher response at lower operating temperature, which indicate that they are the ideal candidates for ethanol sensors.

Figure 7. Repeatability (a) and stability (b) of $SnO_2/g-C_3N_4-5$ sensor at 200 °C for 100 ppm ethanol.

Figure 8. Histogram of response of SnO₂ and SnO₂/g-C₃N₄-5 sensors at 200 °C for different gases at 100 ppm.

Gas-sensitive materials	Operating	Ethanol (ppm)	Response	Ref.
	temperature $(^{\circ}C)$		(R_a/R_g)	
SnO ₂ /CuO	320	100	8.0	[19]
nanoparticles				
$SnO2$ hollow sphere	350	100	10.5	[20]
SnO2/ZnO graded nano	400	100	6.2	[21]
structure				
$Au@SnO2$ graded hollow	240	100	23.93	$[22]$
microspheres				
Flower-like grading	200	100	18.88	Present
structure SnO ₂ /g-C ₃ N ₄				work

Table 1. Comparison of the gas-sensitive performance of SnO2-based ethanol sensors based on different morphologies.

Gas-sensitive mechanism

The mechanism of metal oxide semiconductor gas sensors is related to the space charge layer theory. For a single SnO2 sensitive material, the gas-sensitive mechanism can be described by the space charge layer model, and the resistance change of the sensitive material is related to the adsorption and desorption of the test gas on the material surface. Generally, the doping of 2D g- C_3N_4 in SnO₂/g-C₃N₄ composites plays an important role in preventing the aggregation of SnO₂ particles, that promote the self-assembly of SnO₂ nanoparticles into a 3D flower-like hierarchical structure. The high specific surface area of the composite sample is due to the heterojunction of g-C3N4 nanosheets and SnO2 spheres, which facilitates the reaction of gases on the sensing layer surface, especially the adsorption and diffusion processes of ethanol molecules. 2D g -C₃N₄ nanosheets can provide more active sites to adsorb O_2 and ethanol molecules. The improved gassensitive performance of the $SnO_2/g-C_3N_4$ composite sensor for ethanol is attributed to the heterojunction in the interfacial region between $g - C_3N_4$ and SnO_2 . It is well known that SnO_2 and $g-C_3N_4$ are n-type semiconductors with band gaps of 3.6 eV and 2.7 eV. The conduction band energy level of g-C₃N₄ is lower than that of SnO₂. Coupling SnO₂ with g-C₃N₄ to construct the heterojunction structure could be an efficient way to lead electrons flow from the conduction band of g -C₃N₄ to that of SnO₂, which results in an increase in the width of the potential barrier and results in the high resistance of the sensor (Ra). As a result, a higher response due to the increased conductivity of the heterojunction structure. As shown in Fig. 9, when the sensor is exposed to air, oxygen molecules will be adsorbed on the surface of SnO₂ and the electrons are tapped from the conduction band of SnO₂. The oxygen molecules are ionized into 0^2 , 0^- and 0^-_2 , as in the following Eq. (1-4):

 $O_2(ads) + e^- \rightarrow O_2^-(ads) (100°C < T)$ (2)

 O_2^- (ads) + $e^- \rightarrow 20^-(ads)$ (100°C <T < 300°C) (3)

$$
0^-(ads) + e^- \rightarrow 0^{2-}(ads) (300^{\circ}C < T)
$$
\n
$$
\tag{4}
$$

The formation of the electron-withdrawal layer leads to an increase in the resistance of the composite sensor. Nevertheless, when the sensor is exposed to ethanol gas, the ethanol molecules react with the oxygen ions absorbed on the sensor surface. The ethanol molecules react with the adsorbed oxygen ions to form carbon dioxide and water. As follows:

$$
C_2H_5OH(gas) + 60^- = 2CO_2 + 3H_2O + 6e^-
$$
\n(5)

Consequently, the captured electrons are released back into the depletion layer of the sensing system which leads to a reduction in the resistance of the composite sensor.

Figure 9. The schematic diagram of acetone sensing mechanism for $SnO_2/g-C_3N_4$ based sensor.

CONCLUSION

In this paper, $SnO_2/g-C_3N_4$ composites with the flower-like grading structure were prepared by hydrothermal process and which were assembled by irregular nanosheets with a thickness of 20- 40 nm. The gas sensing study indicates that the response of $SnO_2/g-C_3N_4$ to 100 ppm ethanol at 200 °C is 18.8, with response and recovery time of 2 s and 13 s, respectively. It shows excellent selectivity for ethanol gas compared with other gases and also exhibits good repeatability and stability. The excellent gas-sensitive performance is attributed to the flower-like graded structure, the n-n heterojunction, and the interaction between $SnO₂$ and $g-C₃N₄$. This experiment provides new ideas and insights for the design and fabrication of MOS sensors with flower-like hierarchical structures.

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