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PARAQUAT DICHLORIDE ADSORPTION FROM AQUEOUS SOLUTION USING CARBONIZED BAMBARA GROUNDNUT (*Vigna subterranean*) SHELLS

Ayuba Abdullahi Muhammad and Nyijime Thomas Aondofa*

Department of Pure and Industrial Chemistry, Bayero University, Kano, Nigeria *Corresponding authors: thomasnyijime@gmail.com

ABSTRACT

Carbonized Bambara GroundNut Shell (CBGNS) was used as adsorbent for the adsorption of paraguat dichloride (PQ) from aqueous solution. The prepared adsorbent was characterized using scanning electron microscopy (SEM) and Fourier transform infrared (FTIR) spectroscopy methods. Several parameters that might affect the adsorption process including pH, contact time, adsorbent dosage, temperature and initial concentration were investigated and optimized using batch adsorption technique. Results of the study revealed that maximum removal efficiency (98%) was achieved using 0.05g adsorbent dosage, solution pH of 5 and 60 min of contact time. The equilibrium experimental result revealed that Langmuir model best described the adsorption process with R² value of 0.956.The heat of adsorption process was estimated from Temkin Isotherm model to be 19.99J/mol and the mean free energy was estimated from Duninin-Radushkevich (DRK) isotherm model to be 0.289KJ/mol indicating chemisorptions process. The kinetic and thermodynamic studies revealed that the adsorption processes followed pseudo-second-order kinetics with R² value of 0.999 and the value of ΔG (- 27.74 kJ mol¹), ΔH (13.145 kJ mol¹) indicate the spontaneous and endothermic nature of PO adsorption on CBGNS. The results suggested that CBGNS had the potential to become a promising material for PQ contaminated water treatment. Keywords: Adsorption, Paraquat dichloride, Carbonized Bambara Ground nut shell, Water treatment.

INTRODUCTION

Paraquat dichloride (1, 1-dimethyl-4, 4bipyridinium chloride) also known as Dragon (trade name) is a non selective herbicide widely used to control broad leaf weeds in field crops, orchards and non-cropped areas (Banaee et al., 2013). Due to its widespread use, long-term persistence in soil, greater leaching potential and relatively high solubility in water, paraquat dichloride is frequently detected in ground, surface and drinking water (Sylvester and Ogaga, 2013). Paraguat dichloride is toxic to human health and enters the body through inhalation, ingestion and damaged skin integrity (Arivu et al., 2016). According to Arivu et al., (2016) a farmer died after 3 and an half hours of spraying diluted paraquat dichloride using leaking knapsack sprayer, and several others have suffered from severe acute and chronic effects result from occupational use of paraguat dichloride. Paraguat dichloride contamination of surface and subsurface water has become a serious public concern over its environmental impact. Numerous physical, chemical and biological techniques have been employed for waste water cleanup. These include; chemical (Alfano et al., 2001), electrochemical (Brillas et al., 2000), photochemical and photocatalytic oxidation (Kamble et al., 2004) and adsorption on granular activated carbon (Kim et al., 2002). Several studies on the adsorption of herbicides on different adsorbents have been reported in literature. Ali et al., (2019) investigate the sorption of carbendazim and linuron from aqueous solutions with activated carbon produced from spent coffee grounds. They found that the adsorption characteristics of these herbicides were best described by the Langmuir adsorption model. Saidat et al., (2018) work on desert date shells as adsorbent for the removal of Atrazine from aqueous solution. Chemisorptions mechanism was confirmed for the adsorption of Atrazine onto desert date shell. The results of the isotherm studies revealed that the equilibrium data fitted to both Freundlich and Langmuir model. Other studies are those reported by Vijay et al., (2018) (Spectral, structural and energetic study of acephate, alyphosate, monocrotophos and phorate: an experimental and computational approach), Zuhra et al., (2014) (Adsorption of Selected Pesticides from Aqueous Solutions Using Cost effective Walnut Shells), Sebata et al., (2013) (Adsorptive Removal of Atrazine from Aqueous Solution Using Bambara Groundnut Hulls (Vigna Subterranean), Jude et al., (2012) investigate

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the kinetics and equilibrium isotherms of pesticides adsorption onto boiler fly ash. Chemisorptions mechanism was confirmed for the adsorption of paraguat dichloride onto boiler fly ash. The adsorption process plays an important role in determining the fate of paraguat dichloride in the environment. Despite the extensive information available on paraguat dichloride adsorption from boiler fly ash, activated carbon (Jude et al., 2012), very little is known about the adsorption of paraguat dichloride onto carbonized Bambara groundnut shell. However, most of the reported studies on the adsorption of herbicides have not paid significant attention on the potential of Bambara groundnut shell as an adsorbent nor fully explored detailed mechanism for their adsorption process. Paraguat dichloride seems to have strong potentials to be adsorbed on CBGNS because it has hetro atoms, which can act as the adsorption centre onto CBGNS.

Although the uses of Bambara groundnut shells for the adsorption of paraguat dichloride has not been reported else were to the best of the knowledge of the authors, BNS is abundant in Nigeria and constitute a waste disposal problem. This material can be easily processed as a good adsorbent. Most of the reported work on the use of BGNS product is on the removal of dyes and has to do with the ability of these adsorbents in adsorbing the dyes. There are few reports on the specific mode of action of the adsorbent and the extent of adsorption: (Sebata et al., 2013; Nharingo et al., 2013; Akinola et al., 2016). Therefore, the present study is aimed at testing the efficiency of carbonized Bambara ground nut shell for the adsorption of paraguat dichloride in aqueous solution and possibly proposed the adsorption process. mechanism for the

Table 1 physical prope	
Active ingredient	276g/l paraquat dichloride
Chemical name	1,1-dimethyl-4,4-bipyridinium chloride
Molecular formula	$C_{12}H_{14}N_2CI_2$
Molecular weight	257.16g/mol
Density	1.25
Melting point	180°C
λ _{max}	257nm
Water solubility	Soluble
Usage	Used as contact Herbicide to control bread leaf and grassy weeds in plantation crops, fruits, orchards including non-crop land, aquatic weed control and as defoliant for cotton and hops
Adsorption	100000µg/g
coefficient	
Half life	1000days
Structure	NH ⁺ NH ₂ ⁺

Table 1 physical properties of paraquat dichloride

MATERIALS AND METHODS

All the reagents and chemicals used were of analytical grade and were not subjected to any further purification. Bambara groundnut shell (*Vigna subterranean*) (BGNS) were obtained from farm in Zaki-Biam, Ukum Local Government area of Benue State, Nigeria. The herbicide used; paraquat dichloride was obtained from Yankura market, Kano, Nigeria.

Preparation of Adsorbent

The BNS obtained, after removing the seeds from the pods, were thoroughly washed with water to remove dust and other impurities. The shells were then air-dried and oven-dried at 80 $^{\circ}$ C to constant weight in the laboratory.

The dried shells were then pulverized and sieved into fine particles as previously described by *Akinola et al.,* (2015). 100g of Bambara ground nut shell (BGNS) was carbonized in the muffle furnace at 450 $^{\circ}$ C for 1 hour. The carbon produced was washed with plenty of water and dried as described by Ash *et al.,* (2006) and was kept for further usage.

Preparation of paraquat dichloride solution

1000mg/l of the PQ solution was prepared by mixing 3.6ml of the 276mg/l paraquat dichloride solution in 1000ml standard volumetric flask and made up to mark. Serial dilution was carried out using distilled water to give solution concentration of 10, 20, 30, 40, 50 and 60mg/l of paraquat dichoride solution.

Characterization of the Adsorbent Determination of bulk density

The bulk density of CBGNS was determined using Archimedes's principle by weighing 10cm³ measuring cylinder before and after filling with the samples. The measuring cylinder was then dried and the sample was packed inside the measuring cylinder, leveled and weighed. The weight of the sample packed in the measuring cylinder was determined from the difference in weight of the filled and empty measuring cylinder. The volume of water in the container was determined by taking the difference in weight of the empty and water filled measuring cylinder. The bulk density was determined using the equation (1) (ASTM, 2008)

Bulk density $=\frac{W_2-W_1}{V}$ (1)

Were; W_1 is weight of empty measuring cylinder, W_2 is Weight of cylinder filled with sample and V is Volume.

Moisture Content Determination

This was done by the gravimetric method as described by AOAC, (2005) and Onwuka, (2018). 5g of CBNS was weighed and put into a weighed crucible. The crucible and its sample content were dried in the oven at 105 °C for 3 hours in the first instance. It was cooled in desiccator and reweighed. The weight was recorded while the sample was returned to the oven for further drying. Sample was heated for the second time at 105 °C for 30 min, cooled in desiccator and weighed again. The procedure was repeated several times at the same temperature for 15 min until a constant weight was obtained. The percentage moisture content of each sample was calculated from using equation (2):

% moisture content= $\frac{W_2 - W_3}{W_2 - W_1}$

$$\frac{2-W_3}{-W}$$
 X 100

(2)

Were; W_1 is Weight of crucible, W_2 is Initial weight of crucible with sample, W_3 is Final weight of crucible with sample

Pore (Void) Volume Determination:

In order to determine the pore volume of the CBGNS, 2.0 g of the sample was immersed in water and boiled for 15 min. After the air in the pores had been displaced, the sample was superficially dried and reweighed. The increase in weight divided by the density of water gave the pore volume (Saidat *et al.*, 2018).

Scanning Electron Microscope (SEM)

The surface morphological change of CBGNS samples were investigated using Scanning Electron Microscope (Phenom World Eindhoven) Scanned micrographs of CBNS before and after adsorption were taken at an accelerating voltage of 15.00 kV and x500 magnification.)

Fourier transform infrared (FT-IR) analysis

FTIR analysis of CBGNS before and after adsorption was carried out using Cary 630 Fourier Transform Infrared Spectrophotometer Agilent Technology. The resulting residue collected was dried for FTIR analysis. The analysis was done by scanning the sample through a wave number range of 650 – 4000 cm⁻¹; 32 scans at 8cm⁻¹resolution.

Batch adsorption experiments

Batch experiment was carried out to determine the optimum conditions for the equilibrium adsorption of paraquat dichloride by the carbonized Bambara ground nut shells. The effect of pH on the amount of PQ removal was analyzed between the pH ranges of 3 to 9, adsorbent dosage, 0.05 to 1.2g, contact time, 20 to 120min, initial PQ concentration, 10 to 60mg/l respectively. For each parameter 10 cm³ of 50 mg/I PQ solution was transferred into a stoppered conical flask containing 0.1g of CBGNS and the pH was maintained at optimized value. The mixture was agitated (150 rpm) at room temperature for 2h. After reaching adsorption equilibrium, the content was filtered through Whatmann No 1 filter paper. The filtrate was analyzed using Perkin-Elemer Uv-visible spectrophotometer at maximum absorbance wavelength of 257nm and the residual amount adsorbed was calculated from the difference between the initial and adsorbed paraquat dichloride solution. The same method was used while varying the initial concentration, the contact time and adsorbent dosage (Mitiku, Paraguat dichloride concentration 2015). retained in the adsorbent phase was calculated according to mass balance of the equation (3) (Adekola *et al.*, 2011). Paraquat dichloride uptake, $q_e = \frac{(Co-Ce)V}{m}$ (3)

Where: C_o and C_e are the initial and equilibrium concentration (mg/l) respectively of paraquat dichloride solution, V is the volume of paraquat dichloride in solution (L), and m is the mass (g) of the adsorbent. The percentage of removed paraquat dichloride concentrations (R_{em} %) in solution was calculated using equation (4) (Abia and Asuquo, 2006).

% Paraquat dichloride Removal $=\frac{(Co-Ce)}{Co} \times 100$ (4)

RESULTS AND DISCUSSION FTIR spectra Analysis

The FTIR spectra of CBGNS before adsorption on paraquat dichloride is given in figure (1a). The broad band at 3391cm^{-1} is attributed to the stretching vibration of -OH group. The stretching of the -OH group bond to methyl radicals is attributed to the signal at 2877cm^{-1} . Also, peaks at 2344cm^{-1} and 2110cm^{-1} are associated with the stretched vibration of alkynes C=C, while the peak at 1994cm^{-1} is ascribed to be C=O group which is affected by minor overlapping with C-C aromatic ring stretched vibrations. The broad peak at 1033cm⁻¹ is associated to C-O group which confirms the lignin structure of CBNS. The peaks at 1562cm⁻¹ and 1402cm⁻¹ are associated with stretching vibrations of aromatic and C-H in alkane, while the peak at 747cm⁻¹ and 870cm⁻¹ are due to stretched vibration of C-O in aromatic, esters and ethers. Figure 1b shows FTIR spectra of CBGNS after adsorption. There was a shift and broadening of adsorption peaks after adsorption. The shift of the -OH peak from 3391cm⁻¹ to 3272cm⁻¹ shows the engagement of the -OH group in adsorption. The shift of the carbonyl group peak from 1033cm⁻¹ to 1011cm⁻¹ shows that carbonyl group participated in the adsorption of PQ. The presence of these functional groups and their enhancement in adsorption abilities of CBGNS agrees with the findings of (Sugumaran *et al.*, 2012).



Figure (1a-b). FTIR spectrum of CBGNS before and after adsorption on PQ



Figure (2a-b) SEM micrographs of CBGNS before and after adsorption on PQ The SEM micrograph of the CBGNS before and after adsorption on PQ is shown in (figure 2a-b) Results showed that the surface structure of CBGNS before and after adsorption on PQ obtained are different from each other. The surface shows cracks, patches and pores after adsorption. Probably, due to the deposition of PQ by physical adsorption or progressive change in CBGNS surface mineralogy.

Physical Properties of the Produced Activated Carbon

Some physical properties of the activated carbon produced are given in the Table 3. The value of the moisture content, pore volume and the bulk density of the produced activated carbon revealed that it had good adsorptive properties. It was noticed from the properties of the carbonized carbon that, though it might not give up to 100% adsorption, it will be good for adsorption of organic substances to a very large extent (Prahas *et al.*, 2008).

Table 3 physicio-chemical properties of the CBGNS

Method	Moisture content	Density	Pore volume
CBGNS	16.8%	0.199g/cm ³	1.89cm

Effect of Various Parameters on Adsorption of Paraquat Dichloride onto CBGNS

Various parameters such as pH, contact time, initial concentration of paraquat dichloride solution, and adsorbent dosage of the solution were monitored and varied for their effects on the adsorption of paraquat dichloride from aqueous solution using the produced CBGNS.

Effect of pH

Effect of pH was studied by varying the pH from 3 to 9 while keeping other parameters constant. Figure 4 shows plots for the variation of the amount of PQ adsorbed with pH. The plots clearly show that the amount of PQ adsorbed increases with increase in pH before decreasing. PQ removal was somewhat evidently dependent on pH with the better adsorption occurring under acidic conditions (pH 5) and decreased with increase in pH solution. This shows that the adsorbed amount of PQ decreases as pH increased from 5 to 9 due to electrostatic repulsion between adsorbent and negatively charged species in solution (Ozacar, 2006). A

similar trend was observed in the studies of zinc (II) on magnetite, baobab (*Adansonia digitata*) and magnetite–baobab composite (Abdus-salam and Adekola, 2018).

Effect of initial concentration

The effect of initial PQ concentration was investigated by varying the concentration from 10 to 60mg/L. Figure 5 shows plots for the variation of the equilibrium amount of PQ adsorbed. It is evident from the plots that the amounts of PQ adsorbed by CBGNS increases with increasing concentration while the % removal of the adsorbate reduced. At low concentration, the available driving force for transfer of PQ molecules onto the adsorbent particle is low. While at high concentration, there is a corresponding increase in the driving force, thereby, enhancing the interaction between the PQ molecules in the aqueous phase and the active sites of the adsorbent. As a result of this, there was an increase in PO uptake. Similar trends were reported by Abdus-salam and Adekola, (2018).



Figure 4 Effect of pH on the adsorption process Figure 5 Effect of initial concentration on the adsorption process

Effect of adsorbent dosage

Figure 6 shows a plot for the variation of equilibrium amount of PQ with adsorbent dosage. It was studied by varying amounts of adsorbent dosage from (0.05 to 1.2g) while other parameters were kept constant. Figure 6 revealed that the amount of PQ adsorbed first The decrease in adsorption per unit mass with increasing dosage of adsorbent is attributed to

increased with an increase in adsorbent dosage due to increased surface area and more adsorption sites available for binding of PQ (Ahalya and Kanamadi, 2006). Maximum removal was attained at 0.05g. After 0.05g of adsorbent dosage there was no significant change in the amount of PQ removed. possible overlapping of adsorption sites as adsorbent dosage increases which will equally

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reduce the effective adsorption sites. It was observed that as the adsorbent dosage decreased from 1.2 to 0.05g the quantity adsorbed (mg/g) decreased from 9.816 to 0.3731 mg/g. Similar trends were reported by (Yusuf *et al.*, (2009); Sebata *et al.*, 2013).

Effect of contact time

On the other hand, variation of the amount of PQ adsorbed with time is shown in Figure 7, from the plots, it is evident that the rate increased guickly with time, and then reached

equilibrium. The contact time to reach equilibrium was 60 min. At this time, removal efficiency reached was 69.5%. This can be explained due to the fact that a large number of vacant surface sites are available for adsorption at the initial stage, and after a lapse of time, the remaining vacant surface sites are not easy to be occupied due to repulsive forces between the solute molecules on the solid and bulk phases. Similar findings were reported by (Naghizadeh *et al.*, 2011).



Fig. 6 Effect of adsorbent dosage on the adsorption process Fig. 7 Effect of contact timeon the adsorption process

Adsorption isotherm

Curve fittings to identify best isotherms, for the adsorption of PQ on CBNS was fitted in Langmuir, Freundlich, Temkin and Dubunin-Radushkevich isotherms.

Langmuir adsorption isotherm

The Langmuir adsorption equation can be written as,

$$\frac{1}{q_e} = \frac{1}{Q_o} + \frac{1}{Q_{oKLC_e}}$$
(5)

the R²value is 0.928.

Where; Ce is the equilibrium concentration of adsorbate (mg/L), qe is the amount of PQ adsorbed per gram of the adsorbent at equilibrium (mg/g), Qo is maximum monolayer coverage capacity (mg/g), K_L is Langmuir isotherm constant (L/mg). The values of q_{max} and K_L were computed from the slope and intercept of the Langmuir plot of $\frac{1}{qe}$ versus $\frac{1}{Ce}$ (Langmuir *et al.*, 1918). The values of Q_o and k were calculated from slope and intercepts of the plots and listed in Table 4. The value was used to conclude that the maximum adsorption corresponds to a saturated monolayer of adsorbate molecules on adsorbent surface with constant energy and no diffusion of adsorbate in plane of the adsorbent surface. The fact that the

plane of the adsorbent surface. The fact that the Langmuir isotherm fits the experimental data very well may be due to the homogenous distribution of active sites on the adsorbent since If n lies between one and ten, this indicates a favorable adsorption process (Goldberg, 2005). From the data in table 4, that value of 1/n = 0.880 while n=1.128 indicating that the adsorption of PQ onto CBGNS is favourable and

the Langmuir equation assumes that the surface is homogenous. The separation factor $R_{\rm L}$ for the isotherm can be used to predict the shape and the favourability condition of the adsorption process. The result of the separation factor ($R_{\rm L}$) presented in Table 4 from this research work showed that the values are within the range (0 $< R_{\rm L} <$ 1) which indicates that the adsorption of PQ onto CBGNS is favourable.

Freundlich adsorption isotherm

Freundlich adsorption isotherm, can be expressed as,

$$Log Q_e = log kf + \frac{1}{n} log C_e$$
 (6)

Where; $K_{\rm f}$ is Freundlich isotherm constant (mg/g), n is adsorption intensity, C_e is the equilibrium concentration of adsorbate (mg/L), Qe is the amount of PQ adsorbed per gram of the adsorbent at equilibrium (mg/g). The constant K_f is an approximate indicator of adsorption capacity, while 1/n is a function of the strength of adsorption in the adsorption process (Voudrias *et al*, 2002). If n = 1 then the partition between the two phases are independent of the concentration. If value of 1/n is below one it indicates a normal adsorption. On the other hand, 1/n being above one indicates cooperative adsorption (Mohan and Karthikeyan, 1997).

Temkin adsorption isotherm

This isotherm contains a factor that explicitly taking into the account of adsorbent-adsorbate interactions. By ignoring the extremely low and large value of concentrations, the model assumes that heat of adsorption (function of temperature) of all molecules in the layer would decrease linearly rather than logarithmic with coverage (Temkin and Tyzhey, 1940; Aharoni and Ungarish, 1977). As implied in the equation, its derivation is characterized by a uniform distribution of binding energies (up to some maximum binding energy) was carried out by plotting the quantity adsorbed ge against InC eand the constants were determined from the slope and intercept. The model is given by the following equation (7)

$$q_e = \frac{RT}{b_T} ln A_{T+} \left(\frac{RT}{b}\right) ln C_e \qquad (7)$$

Where; $A_{\rm T}$ is Temkin isotherm equilibrium binding constant (L/g), $b_{\rm T}$ is Temkin isotherm constant

R is universal gas constant (8.314J/mol/K), T is Temperature at 298K, B is Constant related to heat of adsorption *(J/mol)*. From the Temkin plots the following values were evaluated: $A_T = 0.304 \text{ L/g}$, B=19.99J/mol and the $R^2 = 0.912$.

Dubinin- Radushkevich adsorption isotherm (DRK)

Dubinin–Radushkevich isotherm is generally applied to express the adsorption mechanism with a Gaussian energy distribution onto a heterogeneous surface (Gunay et al., 2007; Dabrowski, 2012). It can be expresses *as;* $lnq_{e=} ln (q_s)-(k_{ads^2})$ (8)

From the linear plot of DRK model, qs was determined to 34.23mg/g, the mean free energy, E= 0.289KJ/mol and the $R^2 = 0.912$ the same to that of Temkin. The R² value of the Langmuir model is greater than the R² values of other models for PQ adsorption onto CBGNS indicating chemisorptions process.

Table 4 Langmuir, Freundlich, Temkin and Dubinin–Radushkevich Isotherm constants for the adsorption of paraquat dichloride onto CBGNS

Isotherm		Numerical values
Parameters		
Langmuir	Q₀(mg/g)	55.55
		2.4×10 ⁻²
K _L (L/mg)		
	R_L	0.49
	R ²	0.956
Freundlich	1/n	0.880
	n	1.128
		1.380
K _f (mg/l)	_	
	R^2	0.928
Temkin		0.304
A _T (l/mg)		
	b⊤	123.9
	В	19.99
	R ²	0.912
Dubini-Raduskevich	q₅ (mg/g)	34.23
		6×10 ⁻⁰
K _{ad} (mol ² /K ²		
		0.289
E(KJ/mol)	2	
	R ²	0.912

Kinetic study

The study of adsorption kinetic describes the solute uptake rate and evidently this rate controls the residence time of adsorbate uptake at the solid-solution interface. Effects of adsorption kinetics on PQ were studied by varying the contact time as 5, 10, 15, 20, 30, 40, 50, 60, 80, 100 and 120min. by keeping all other parameters (pH=5, adsorbent dosage 0.05g, initial PQ concentration= 60mg/l) at optimized values. The kinetics of PQ adsorption onto CBGNS were analysed using pseudo firstorder (Lagergren, 1898), pseudo second-order (Ho et al., 2000), Elovich model (Guo et al., 2010) and intra particle diffusion (Weber and Morries, 1963) kinetic models. The conformity between experimental data and the model predicted values were expressed by the correlation coefficients (R^2 , values close or equal to 1). A relatively high \vec{R}^2 value indicates that the model successfully describes the kinetics of PQ adsorption. Linear forms of pseudo first and

second order kinetics are given in equation (9) and (10).

$$\log (q_e - q_t) = \log(q_e) - \frac{\kappa_1}{2.303} t$$
(9)
$$\frac{t}{q_t} = \frac{1}{\kappa_2 q_e^2} + \frac{1}{q_e} (t)$$
(10)

From equation (9), a plot of $log(q_e-q_t)$ versus t, pseudo first- order kinetics is obeyed. Also from equation (10), plots of (t/q_t) vs t is linear for data obeying a pseudo second order kinetics. Kinetic data obtained from slopes and intercepts of the plots are presented in Table 5. The results contain evidences on the existent of significant differences between calculated and experimental equilibrium amount of PQ that are adsorbed on CBGNS surface. However, these values are in better agreement with the pseudo second-order kinetics than for the pseudo first-order and Elovich model. Calculated values of R² also confirm that the adsorption of PQ favours pseudo second-order kinetics better than pseudo first-order and Elovich kinetics.

Table 5 Kinetic parameters for the adsorption of PQ onto CBGNS				
Kinetic model				
Pseudo first-order	q _e (mg/g) _{cal} 0.487	q _e (mg/g) _{Exp} 10.91	K ₁ 0.035	

Pseudo first-order	q _e (mg/g) _{cal} 0.487	q _e (mg/g) _{Exp} 10.91	K ₁ 0.035	R ² 0.795
Pseudo-second order	q _e (mg/g) _{cal}	Q _e (mg/g) _{EXP}	K ₂	R ²
	10.75	10.91	0.0169	0.999
Elovich	a	β		R ²
	2.1×10 ²⁷	6.369		0.589
Intra particle diffusion	K ₃ (mg/(g.mi n ^{1/2})	C(mg/g)		R ²
	10.75	108.9		0.602

Elovich Equation

The Elovich kinetic model is described by the following relation (Guo et al., 2010).

 $dt = 1/\beta \ln (a\beta) + (1/\beta) \ln t$ (11)

This model gives useful information on the extent of both surface activity and activation energy for chemisorptions process. The parameters (a) and (β) can be calculated from the slope and intercept of the linear plot of qt versus ln(t). The obtained R^2 value of this model (Table 5) is 0.589. The deviation from linearity reflects that this model suggested by Elovich does not fit kinetic data.

Intraparticle Diffusion Equation

Possibility of involvement of intra particle diffusion model as the sole mechanism was investigated according to Weber- Moris Eq. (11) (Weber and Morries, 1963):

$$ae = C + kint^{1/2}$$
(12)

Where the constant k_{int} (mg/g min^{0.5}) is the intra particle diffusion rate and C is the boundary The thermodynamic constants such as changes in free energy (ΔG_{\circ}), enthalpy (ΔH_{\circ}) and entropy

laver thickness. If the rate-limiting step is only due to the intra particle diffusion, then *qt* versus $t^{1/2}$ will be linear and the plot passes through the origin. Otherwise, some other mechanisms along with the intra particle diffusion mechanism is also involved. Table 5 shows that the intra particle diffusion model is not applicable for PQ removal by CBNS. Since the plots of *qt* versus t^{1/2} do not pass through origin with zero intercept, it can be concluded that the intra particle diffusion is not the rate-determining step of the adsorption mechanism.

Thermodynamic study

Thermodynamic parameters give advantageous information about the adsorption nature of this work. The effect of temperature on the adsorption of PQ onto CBGNS were studied by varying the temperature from 303 to 333k while keeping all other parameters (pH=5, adsorbent dosage 0.05g, initial PQ concentration=60mg/l, t=60min) at optimized values. (ΔS_{\circ}) give useful view about the feasibility and the spontaneous nature of the adsorption

process and generally can be obtained from equation (13)

 $\Delta G^{\circ} = -RT \ln K_{c}$ (13) $\ln k_{c} = -\Delta G^{\circ}/RT = -(\Delta H^{\circ}/RT) + (\Delta S^{\circ}/R)$ (14)

Where *R* is the gas constant (8.314 J/molK), *T* is the absolute temperature (*K*), and k_c is the thermodynamic equilibrium constant and can be obtained from the relation (Calvete *et al.*, 2010): $k_c = C_a/C_e$ (15) Where C_a is mg of PQ adsorbed per liter and C_e is the equilibrium PQ concentration of solution (mg/L). Both ΔH_{\circ} and ΔG_{\circ} can be obtained from the slope and intercept of van't Hoff plot of $\ln K_c$ versus 1/*T*. The data are tabulated in Table 6. As can be seen on the Table 6, the positive value of ΔH° indicates that the adsorption of the PO onto CBGNS is an endothermic reaction, and adsorption occurs easily at higher the temperature. The negative ΔS° indicate decreased randomness at the solid-liquid interface during adsorption of PQ (Guang et al., 2009). The negative values of ΔG° show the adsorption is thermodynamically feasible and spontaneous. Also, the ΔG° value increase as the temperature is being increased from 303 to 333 K. The magnitude of ΔH_{\circ} describes the type of adsorption, where the heat of Physical adsorption falls within the range of 2.1-20.9 kJ/mol, while chemisorptions generally falls into a higher range of 80-200 kJ/mol (Abdelkreem and Husein, 2012). This suggests that the adsorption of the PQ on the CBGNS is physisorption.

Table 6 Thermodynamic parameters for the adsorption of PQ on CBNS

Т(К)	Q _e (mg/l)	% Rem	∆G°(KJ/mol)	ΔH°(KJ/mol)	ΔS°(J/mol.k)
303	37.51	62.51	-1287.28	13.145	-47.59
313	39.98	66.63	-1800.78		
323	41.17	68.61	-2100.01		
333	43.89	73.15	-2774.09		

CONCLUSION

CBGNS were used for the removal of paraquat dichloride from aqueous solution using batch adsorption method. The experimental result revealed that the removal of PQ was dependent on pH, initial concentration and contact time. The rate of adsorption is always high at the beginning of each experiment. In addition, the higher the initial PQ concentration, the higher the amount of PQ adsorbed. Chemisorptions mechanism favors the adsorption of PQ on CBGNS as the adsorption characteristic was found to follow the pseudo second-order kinetics model and Langmuir adsorption isotherm model

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with R^2 -value 0.999 and 0.956 respectively. Thermodynamic studies showed that the adsorption processes were endothermic and mostly spontaneous Therefore; CBGNS can be used as adsorbents for the removal of PQ and structurally related herbicides from waste water and industrial effluents.

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