

Full Length Research Paper

Influence of breeds genetic composition on the quality of milk from primiparous cows

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Forty-four crossbred primiparous cows participated in this study, namely: 15 1/2 animals corresponding to 1/2 Holstein (HO) x 1/2 Gyr; 15 3/4 animals corresponding to (3/4 HO x 1/4 Gyr) and 14 7/8 animals corresponding to (7/8 HO x 1/8 Gyr) raised under similar handling and feeding conditions. The sample collection was carried out between January and March 2013. To compare the quality of milk among breeds genetic compositions, the study was set up in a completely randomized design. Data of variables fat, protein, lactose contents, fat free dry matter (DDE), urea, somatic cell count, electrical conductivity, pH, titratable acidity and production were submitted to analysis of variance using the Tukey test at 5% probability for comparison of means between treatment 1 (1/2 HO x 1/2 Gyr), treatment 2 (3/4 HO x 1/4 Gyr) and treatment 3 (7/8 HO x 1/8 Gyr). Statistical analyses were performed using the SISVAR[®] - UFLA software. Correlation analysis between variables was performed using the ASSISTAT software. The results demonstrate that the genetic makeup of the different races holstein / Gyr primiparous cows did not affect the quality of the milk produced. The values of the chemical constituents of milk have been considered suitable for human consumption. Titratable acidity and milk production were higher for 3/4 Holstein/Gyr animals.

Key words: Protein, electrical conductivity, titratable acidity, Holstein, Gyr.

INTRODUCTION

In Brazil, the Holstein breed is the most exploited due to higher milk production compared with other breeds, especially in more intensive systems. According to Huang et al. (2009), the limiting factor for the use of Holstein

cows is that the higher the milk production, the lower the reproductive potential. High reproductive efficiency is an important factor to ensure profitable milk production.

Another aspect that has generated concern, particularly

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in Holstein herds of high productivity is the reduced productive efficiency in dairy herds caused by climatic factors (Almeida, 2007).

Gyr animals are adapted to tropical conditions and show lower incidence of diseases than breeds in temperate climates (Van Melis et al., 2007). The Gyr is one of the principal Zebu breeds, these breeds play an important role in the Brazilian dairy farming (Silva, 2012).

The Gyr breed stands out in relation to other breeds of Indian origin for the excellent productive and reproductive performances, which are associated with rusticity, good milk production performance, for manual as well as mechanical milking. A viable alternative is the crossing between breeds of Indian (Zebu) and breeds of European origin (Taureans), which combines the tropical climate, Indian breeds with the productive potential of taurine breeds (Vasconcellos et al., 2003). The crossing between Holstein and Gyr animals is the origin of the Girolando breed, a rustic animal adapted to the tropical climate and adequately efficient in milk production.

One of the frequent concerns in dairy farming is the order of deliveries of dairy cows. Soares et al. (2009) reported that the average milk production of adult cows (above 4 births) is higher than first- and second-order cows, which improves the economic value of the herd.

The high production of Holstein milk and the highest concentration of solids in the milk of animals of Zebu, is a factor to be considered for choosing the cross, that is, the Dutch Animal produce more milk with lower solids content, as the zebu cows produce less milk with higher solids content. Thus, the cross becomes indispensable, because we can gather the two characteristics in the same animal.

The production efficiency of cows with different breeds genetic compositions (Holstein/Gyr) is still unknown. There is a need to seek optimization of the productivity and quality of milk from cows that originated from the crossing of cows of European and Indian origins, justifying the conduction of studies in this area. Therefore, the aim of this study was to evaluate the physicochemical composition, production and somatic cell count (SCC) of milk from primiparous cows with different breeds genetic compositions (Holstein/Gyr).

MATERIALS AND METHODS

The study was conducted during the rainy season, between January and March 2013, on a cattle farm located in Rio Verde - Goiás, Brazil (17 56 '3:38 "S and 5 ° 2' 3.85" W). The average temperature during the experimental period was 32°C and relative humidity of 37%. The region has climate with two distinct seasons: the dry season (May to October) and rainy (November to April).

The herd consisted of 140 crossbred lactating cows, producing approximately 19.22 liters/cow/day. The animals used in the experiment had average age of 36 months, weighing between 350 kg and 490 kg in stage of lactation between 90 and 110 days.

The study included 15 animals mestizo 1/2 blood, that is F1 (50% of Holstein x Gyr 50%), 15 animal crossbred 3/4, that is, F2 (75% of Holstein x Gyr 25%) and 14 crossbred animals 7/8, or F3 (87.5%

Table 1. Chemical composition of *Brachiaria brizantha* cv Marandu pasture offered to lactating cows.

Composition	(%)	SD
Dry matter	28.33	1.72
Mineral matter	7.99	0.14
Crude protein	16.01	0.36
Neutral detergent fiber	55.75	2.68
Acid detergent fiber	33.68	1.94
Ether extract	2.80	0.36
Total digestible nutrients	67.39	1.82

Table 2. Chemical composition of the concentrate offered to primiparous lactating Holstein/Gyr cows.

Composition	(%)	SD
Dry matter	89.08	1.78
Mineral matter	6.39	0.45
Crude protein	22.12	0.22
Neutral detergent fiber	26.32	0.60
Acid detergent fiber	18.26	0.83
Ether extract	4.51	0.25
Total digestible nutrients	87.40	1.04

of Holstein x Gyr 12.5%), raised in similar handling and feeding conditions. The cows received all mandatory vaccinations (foot-and-mouth disease, brucellosis and anthrax) in accordance with recommendations of the veterinary and according to requirements of the vaccine schedule set by the Board of Agriculture and Livestock Defense of the State of Goiás.

For the development of this study, the dairy cows grazed on intensively managed *Brachiaria brizantha* cv Marandu pasture, whose chemical composition is shown in Table 1.

Cows had free access to the resting area with natural and artificial shade, water and mineral salt *ad libitum*. The assessment of the nutritional value of forage was performed after collection of samples, using a metal square with an area of 1 m². The square area was released at random in the area for measurement of pasture height with the aid of a ruler. The forage samples were collected once a week throughout the experimental period (January-March 2013). Shortly after, the material was collected with the aid of pruning shears, and then the samples were placed in properly labeled plastic bags for later analysis. Commercial protein concentrate was daily provided to cows in lactation at a ratio of 1 kg of concentrate per 4 L of milk produced (Table 2).

The assessment of the nutritional components of commercial protein concentrate was performed after collection of samples directly obtained from the storage bags. The concentrated samples were collected once a week during the entire experimental period (January-March 2013). The collected material was placed on properly labeled plastic bags. Then, a representative sample was collected for chemical composition assessment.

Dry matter (DM) of fodder and concentrate were determined in an oven with forced air circulation at 55°C. Subsequently, the samples were ground in a 1 mm sieve for analysis.

DM, crude protein (CP), neutral detergent fiber (NDF), acid detergent fiber (ADF), ether extract (EE) and mineral matter (MM)

Table 3. Mean values and standard deviation of fat (%), protein (%), lactose (%), fat free dry matter defatted dry extract (%), urea (mg/dL), somatic cells count (x1000 SCC/mL), electrical conductivity (mS/cm²), pH and titratable acidity (g of lactic acid/100 mL) of milk from Holstein/Gyr cows.

Parameter	Breeds genetic composition Holstein/Gyr			VC CV (%)	p-value
	½ (n=75)	¾ (n=75)	7/8 (n=70)		
Fat	3.33 ±0.59	3.27 ±0.60	3.39 ±0.68	18.73	0.4895
Protein	3.16 ±0.35	3.07 ±0.27	3.12 ±0.35	10.51	0.2186
Lactose	4.57 ±0.31	4.59 ±0.22	4.58 ±0.20	5.44	0.8704
DDE FFDM	8.76 ±0.42	8.66 ±0.40	8.70 ±0.34	4.44	0.3140
Urea	17.77 ±3.16	18.13 ±5.19	18.73 ±4.93	24.77	0.4333
SCC	382 ±538	293 ±455	460 ±655	147.02	0.1959
EC	4.89 ±0.49	4.81 ±0.35	4.80 ±0.31	8.09	0.3274
pH	6.35 ±0.45	6.30 ±0.53	6.30 ±0.50	7.82	0.7804
TA	0.163 ±0.018ab	0.167 ±0.020a	0.159 ±0.019b	11.20	0.0290

Means followed by different letters in the row differ significantly ($p < 0.05$) in accordance with 5% Tukey test. n = number of samples collected. VC CV = variation coefficient. DDE = defatted dry extract; FFDM = fat free dry matter; SCC = somatic cells count; EC = electrical conductivity; TA = titratable acidity.

of fodder and concentrate were determined as described by Silva and Queiroz (2002).

Total digestible nutrients (TDN) were determined using the following mathematical equation: TDN (%) = $105.3 - (0.68 \times \% \text{NDF})$, according to NRC (1996).

Cows were milked twice a day; the first milking was performed at 6:00 am and the second at 4:00 pm. The production of animal milk used in the study were measured only at baseline.

Milk samples of lactating cows were collected once a week for a period of three months (January-March 2013), at the first milking of the day. Milk samples were always collected from the same animals throughout the experimental period.

At the time of milking, the first three jets of milk were collected in a mug of black bottom for detection of clinical mastitis, positive animals were not milked.

Milk of each cow was collected in individual milk meters provided with a valve. Before collection, the milk was stirred for 5 s. Then, the milk sample was taken by positioning the valve in the emptying option, transferring the content to the milk collector.

Sterilized bottles with capacity of 40 ml containing Bronopol[®] were used for analysis of chemical composition and somatic cell count (SCC). All bottles were previously identified with labels containing barcodes corresponding to the code of each animal. Milk volume (L), of each animal was measured at the beginning of the experimental period.

After collection, milk samples were stored in isothermal boxes containing ice and sent for analyses to the Laboratory of Milk Quality - Food Research Centre, School of Veterinary and Animal Science, Federal University of Goiás.

The fat, protein, lactose and defatted dry extract (DDE) fat free dry matter content were determined using the MilkoScan 4000 equipment (Foss Electric A/S. Hillerød Denmark). According to IDF (2000); the results were expressed as mass percentage (%); urea contents were determined by differential Fourier transform infrared spectroscopy (FTIR) using Lactoscope equipment (Delta Instruments). The results were expressed as mg/dL. Somatic cell counts (SCC) were determined by flow cytometry according to IDF (2006); results were expressed as SC/mL. The electrical conductivity of milk was determined using a conductivity meter TECNOPON[®] model mCA - 150, with results expressed as mS/cm². pH was measured using bench microprocessor W3B pH meter from Bel Engineering[®]. Acidity was determined by titration according to the method of AOAC (1995) and the results were expressed as

grams of lactic acid per 100 mL of milk.

The study was set up in a completely randomized design (CRD). For comparison of the milk quality between breeds genetic compositions of cows, data of variables fat, protein, lactose contents, fat free dry matter DDE, urea, SCC, electrical conductivity, pH, titratable acidity and production were analyzed by ANOVA using the Tukey test at 5% probability. For comparison of means between treatments, statistical analyses were performed using the SISVAR[®] - UFLA software. Correlation pearson analysis between variables (breeds, production, fat, protein, lactose contents, fat free dry matter, urea, SCC, electrical conductivity, pH, titratable acidity) was performed using the ASSISTAT software (Silva and Azevedo, 2009).

RESULTS AND DISCUSSION

The average results and standard deviations of the physicochemical composition and SCC of milk from primiparous Holstein /Gyr crossbred cows are shown in Table 3.

According to the values in Table 3, no significant differences ($p > 0.05$) in milk fat content between breeds genetic groups were observed. The variation coefficient (VCCV) was 18.73%. The fat content of samples ranged from 3.27 to 3.39% (Table 3). The results were above the limit established by Brazilian legislation, which recommends a minimum fat value of 3.0% (Brasil, 2011). These results were lower than those observed by Lima et al. (2006), who found fat contents from 3.34 to 3.56% for C-type pasteurized milk produced in the semiarid region of the state of Pernambuco.

Better results than those obtained in this study were reported. Higher results than those obtained in this study have been reported by Mendes et al. (2010), who determined fat contents up to 3.8% when evaluating the quality of cow's milk sold in the city of Mossoró, RN, Brazil.

Varying amounts of nutrients daily ingested by lactating

cows can cause oscillations in the major milk components such as fat, protein and lactose. We can observe that milk fat values were close to the protein, explaining that animals consume a larger amount of concentrate, or roughage to concentrate in the diet is low, increasing milk protein content and decreasing the fat content.

There was no significant difference ($p>0.05$) in the protein content of milk between breeds genetic groups, and the variation coefficient (VC)CV was 10.51%. The average protein values of milk from primiparous Holstein x Gyr cows ranged from 3.07 to 3.16%. These results were higher than those proposed by Normative Instruction 62/2011, which calls for minimum levels of crude protein 2.9%. Values similar to those obtained in this study were observed by Mota et al. (2008), who assessed production performance and milk composition of Holstein cows in late phase of lactation and found protein contents ranging from 2.97 to 3.16%.

An important factor that influences the protein content in milk is the phase of lactation of cows. Lactating cows aged over seven years tend to produce milk with higher protein content and compared to first-parity cows (Noro et al., 2006).

To investigate production and quality of milk from Holstein cows according to the parity order, Souza et al. (2010) found no significant effect of the number of lactation on protein content, with mean value of 3.23%.

The lactose results did not differ significantly, with average values of 4.57, 4.59 and 4.58%, for primiparous Holstein/Gyr, 1/2, 3/4 and 7/8 cows respectively. Regardless of breed genetic composition, lactose was synthesized by the mammary gland of cows in similar amounts.

Lactose results similar to those obtained in the present study (4.42%), were found by Botaro et al. (2011) in a study aimed at evaluating the composition and protein fraction of milk from commercial herds in the state of São Paulo, while Fukumoto et al. (2010) reported an average of 4.2% lactose when assessing milk production and composition, dry matter intake and stocking rate in tropical grass pasture managed under rotational grazing system.

The fat free dry matter content defatted dry extract (DDE) did not differ significantly ($p>0.05$) between breeds genetic groups, and the VC CV was 4.44%. The values were 8.76% for milk from 1/2 primiparous cows; 8.66 % for milk from 3/4 cows and 8.70% for milk from 7/8 cows. These results were consistent with the IN 62/2011 values, which establishes minimum fat free dry matter DDE value of 8.4% in milk.

DDE fat free dry matter contents values similar to those obtained in this study have been reported by Cerdótes et al. (2004), which ranged between 8.55 and 8.75% when investigating the production and composition of milk from cows of four breeds genetic groups submitted to two feeding managements.

The urea concentrations in milk produced by breeds genetic groups 1/2, 3/4 and 7/8 were 17.77, 18.13 and 18.73 mg/dL, respectively, and no significant difference ($p>0.05$) in the urea levels among these groups was observed. The CV variation coefficient (VC) was 24.77%.

According to Wang et al. (2007), increased urea levels in milk are influenced by metabolizable protein present in the diet offered to lactating cows. Fluctuations in the crude protein levels in the diet and the way it is provided to lactating cows considerably alter the concentrations of ruminal ammonia and consequently the level of nitrogen in the form of urea in blood and also in milk (Hojman et al., 2005).

Urea levels below 12 mg/dL and above 18 mg/dL may result from improper nutrition management. Based on the chemical analyses of concentrate and fodder, (Tables 1 and 2), concentrate and fodder were excellent protein sources for lactating cows.

Aquino et al. (2007) observed urea concentrations in milk ranging from 16.59 to 17.97 mg/dL when studying the effect of increasing urea levels in the diet of dairy cows on milk production and physicochemical composition.

The average SCC did not differ significantly ($p>0.05$). The variation coefficient CV was 147.02%, with values of 382,000, 293,000 and 460,000 SC/mL, obtained from primiparous Holstein/Gyr, 1/2, 3/4 and 7/8 cows, respectively. These values are below limits established by Brazilian legislation. The high variation coefficient of the SCC was due to the large amplitude of counts, whose standard deviations were 538,000, 455,000 and 655,000 SC/mL for the three breeds genetic compositions studied.

The SCC of milk should not exceed the limit of 600,000 SC/mL of milk, as described in the Normative Instruction IN 62 (Brasil, 2011) for the period from January 1, 2012 to June 30, 2014, in the region under study, which is the southwestern state of Goiás, located in the Mid-western region of Brazil.

The gradual increase in somatic cells count causes a decline in production and influences the physicochemical characteristics of milk, in enzymatic activity, coagulation time, yield and quality of dairy products (Arashiro et al., 2006).

Cunha et al. (2008) evaluated the relationship between subclinical mastitis and SCC with number of lactations, production and chemical composition of milk from Holstein cows and observed that animals with larger number of lactations had higher SCC values and cows that had SCC above 100,000 SC/mL had lower milk production.

Besides SCC, there are other features also related to the occurrence of mastitis, among those changes in the concentration of anions and cations in milk, which is determined by the electrical conductivity and deserves attention for being a relatively easy and inexpensive method for the diagnosis of subclinical mastitis (Zafalon et al., 2005).

Table 4. Milk production variation of primiparous Holstein/Gyr cows.

Parameter	Breeds genetic composition Holstein/Gyr			VC CV (%)	P-value
	½ (n=75)	¾ (n=75)	7/8 (n=70)		
Milk production (L)	18.41 ±3.24b	20.25 ±2.92a	19.01 ±3.32b	16.44	0.0016
Mean production (L)	19.22				

Means followed by different letters in row are statistically different ($p < 0.05$) by the Tukey test. n = number of samples collected. VC CV = variation coefficient.

Electrical conductivity measures the ability of a solution to conduct electrical current between two electrodes and is given in milliSiemens per centimeter (mS/cm).

As described in Table 3, no significant difference ($p > 0.05$) for the average electrical conductivity values between the breeds genetic groups was observed, with values of 4.89, 4.81 and 4.80 mS/cm, obtained from primiparous Holstein/Gyr, 1/2, 3/4 and 7/8 cows, respectively. The CV was 8.09%.

The electrical conductivity of milk ranges from 4.61 mS/cm to 4.92 mS/cm (Ferreira, 2007), therefore, the means of this study are within the allowable limit for EC. According to Santos (2005), the EC values of milk increase to 5.37 mS/cm in subclinical cases and to 6.73 mS/cm for clinical cases of mastitis.

In a study by Della Libera et al. (2011) evaluating methods for detection of mastitis, the results indicated that when used for this purpose, the EC must be used with caution, because this parameter may be influenced by age, stage of lactation, production, season of year, milk fraction collected and pathogenic agents.

According to Zafalon et al. (2005), major changes in the physicochemical characteristics of milk occur in cows with mastitis, especially regarding electrical conductivity and pH.

pH has great importance in milk technology because all fermentative phenomena, processes of butter formation, protein precipitation and pasteurization results depend on milk pH (Ferreira, 2007).

According to the results in Table 3, average pH values of 6.35, 6.30 and 6.30, corresponding to primiparous Holstein/Gyr, 1/2, 3/4 and 7/8 cows, respectively, did not differ ($p > 0.05$). The high SCC milk, demonstrating that animals showed subclinical mastitis regardless of the race, that is, these microorganisms present in the milk directly influenced pH drop.

Average values for titratable acidity were significantly different ($p < 0.05$) between breeds genetic groups, 3/4 Holstein/Gyr cows produced milk with higher acidity (0.167 g of lactic acid/100 mL) compared to 1/2 and 7/8 cows (0.163 and 0.159 g of lactic acid/100 mL, respectively).

According to Normative Instruction N° 62 (Brasil, 2011), bovine milk is considered of good quality when showing acidity values between 0.14 and 0.18 g of lactic acid/100 mL of milk, which can be evidenced in this study because

all breeds genetic groups evaluated showed normal values.

According to Santos and Fonseca (2006), soon after milking, milk has a slightly acid reaction due to some of the components. This acidity, called natural or apparent, is caused by albumin (1st D), citrate (1st D), carbon dioxide (1st D), caseins (5th D and 6th D) and phosphate (5th D).

The results of physicochemical parameters of milk from primiparous Holstein/Gyr, 1/2, 3/4 and 7/8 cows, indicated good quality and compliance with standards established by law.

The mean estimates of daily milk production of different breeds genetic groups are shown in Table 4, expressed as liters of milk/day.

Among the genotypes evaluated, 3/4 Holstein/Gyr animals were more productive than in 7/8 and 1/2 animals, and this result can be partly explained due to the condition of primiparous cows, which are still under development, being one of the variables that affect production (Coffey et al., 2006).

Lower results were described by Vilela et al. (2007) evaluating Holstein cows in lactation up to 200 days grazing on coast-cross grass and supplemented with 3 kg or 6 kg concentrate/cow/day, with production of 15.5 kg and 19.1 kg of milk/cow/day. Milk production values higher than those obtained in this study were reported by Silva et al. (2011) evaluating the production of milk from multiparous Holstein cows of small, medium and large size, with values from 30.56 to 31.07 kg/milk/day and average of 23.27 kg.

Glória et al. (2006) evaluated the effects of breeds genetic composition and environmental factors on milk production of Holstein-Gyr crossbred cows and observed that the breeds genetic composition directly reflects the increase in total milk production with increased contribution from Holstein breed.

The linear correlation results between breeds, milk volume produced, SCC, electrical conductivity, pH, titratable acidity and chemical components of milk are presented in Table 5.

There was no significant linear correlation ($p > 0.05$) between breeds genetic composition and milk production, content, protein, lactose, fat free dry matter DDE, SCC, urea, EC, pH and acidity, indicating that blood degree did not influence the physicochemical characteristics of milk

Table 5. Linear correlation between quality variables and milk production of crossbred Holstein/Gyr cows.

Parameter	Production	Fat	Protein	Lactose	DDEFFDM	SCC	Urea	EC	pH	TA
GC Breeds	0.12 ^{ns}	0.02 ^{ns}	-0.07 ^{ns}	0.01 ^{ns}	-0.08 ^{ns}	0.03 ^{ns}	0.08 ^{ns}	-0.10 ^{ns}	-0.04 ^{ns}	-0.05 ^{ns}
Production	-	0.08 ^{ns}	-0.02 ^{ns}	-0.22 ^{**}	-0.17 [*]	-0.09 ^{ns}	0.09 ^{ns}	0.03 ^{ns}	0.09 ^{ns}	-0.07 ^{ns}
Fat	-	-	0.28 ^{**}	-0.14 [*]	0.19 ^{**}	0.08 ^{ns}	-0.05 ^{ns}	-0.11 ^{ns}	-0.01 ^{ns}	-0.07 ^{ns}
Protein	-	-	-	-0.17 [*]	0.75 ^{**}	0.35 ^{**}	0.29 ^{**}	0.04 ^{ns}	0.17 [*]	-0.07 ^{ns}
Lactose	-	-	-	-	0.48 ^{**}	-0.47 ^{**}	0.21 ^{**}	-0.54 ^{**}	-0.11 ^{ns}	0.36 ^{**}
DDE FFDM	-	-	-	-	-	0.03 ^{ns}	0.39 ^{**}	-0.30 ^{**}	0.06 ^{ns}	0.15 [*]
SCC	-	-	-	-	-	-	-0.02 ^{ns}	0.32 ^{**}	0.13 ^{ns}	-0.26 ^{**}
Urea	-	-	-	-	-	-	-	-0.14 [*]	-0.03 ^{ns}	0.03 ^{ns}
EC	-	-	-	-	-	-	-	-	0.09 ^{ns}	-0.16 [*]
pH	-	-	-	-	-	-	-	-	-	-0.12 ^{ns}

**Significant at 1% probability level ($p < 0.01$). * Significant at 5% probability ($p < 0.05$). ns = not significant ($p \geq 0.05$). T-test was applied levels of 5% and 1%. GC = genetic composition; DDE = defatted dry extract; FFDM = fat free dry matter contents; SCC = somatic cells count (x1000 SC/ml); EC = electrical conductivity; TA = titratable acidity.

from primiparous Holstein/Gyr cows. In addition, there was no linear correlation between milk production and fat, protein, SCC, urea, EC, pH and acidity of milk from primiparous cows.

In Brazil, milk production and fat content are the most productive features for dairy industries in relation to milk payment. The protein content is extremely important, especially for the manufacture of cheese and other dairy products, since protein is determinant of the yield of the final product.

The linear correlation between fat and protein content ($r = 0.28$) of milk produced by primiparous Holstein/Gyr cows was significant and positive. The higher the fat content of milk produced by crossbred cows, the higher the protein content.

There was a negative correlation at 5% probability ($p < 0.05$) between fat and lactose ($r = -0.14$), indicating that the higher the fat content of milk produced by primiparous cows, the lower the lactose content.

The linear correlation between fat content and fat free dry matter DDE ($r = 0.19$) was positive at 1% probability ($p < 0.01$), showing that the higher the fat content of milk, the higher the fat free dry matter DDE levels, corroborating the results of Oliveira et al. (2010), who evaluated the physicochemical composition of milk at different stages of lactation and found that the fat content, fat free dry matter DDE and lactose were the variables that most varied during the lactation period.

The correlation between fat content and SCC ($r = 0.08$), urea ($r = -0.05$), electrical conductivity ($r = -0.11$), pH ($r = -0.01$), and titratable acidity ($r = -0.07$) was not significant ($p > 0.05$).

Different results were reported by Santos, (2005), who observed a negative correlation between EC and fat content, because fat has low capacity to conduct current. According to Rodrigues, (1998), the increased fat content inhibits the EC not only due to the reduction of ions, but

also to the physical barrier that fat globules represent for them.

The linear correlation between protein and lactose was negative at 5% probability ($p < 0.05$) ($r = -0.17$); these results suggest that the higher the protein content of milk produced by primiparous cows, the lower the lactose content.

The linear correlation between protein content and fat free dry matter DDE ($r = 0.75$), SCC ($r = 0.35$), urea ($r = 0.29$) and pH ($r = 0.17$) was positive. Under the conditions of this study, increased protein contents has led to a progressive increase in defatted dry extract fat free dry matter, urea, SCC and pH and milk produced by primiparous cows, corroborating the results obtained in this study. Cunha et al. (2008) observed positive correlation between SCC and protein content of milk from Holstein cows.

Ventura et al. (2006) evaluated the SCC and the effects on milk constituents and found that a minimal increase in the protein content led increase in the SCC values with correlation of 0.2563.

There was no significant correlation ($p \geq 0.05$) between protein content, EC and titratable acidity of milk.

There was a positive correlation ($p < 0.01$) between lactose, fat free dry matter DDE ($r = 0.48$), urea ($r = 0.21$) and titratable acidity ($r = 0.36$) and negative for SCC ($r = -0.47$), electrical conductivity ($r = -0.54$) and pH ($r = -0.11$), the latter being not significant ($p \geq 0.05$). This shows that the greater the synthesis of lactose, the greater fat free dry matter content DDE, urea, and TA and the lower the SCC and EC in milk, thus indicating the large number of cows affected with mastitis.

Rajcevic et al. (2003) observed a significant negative correlation between SCC and lactose content ($r = -0.42$). On average SCC is high, thereby affecting on the correlations, making them significant.

The linear correlation between SCC, fat free dry matter

DDE and pH was not significant ($r = 0.03$) and ($r = 0.06$), respectively. The linear correlation of fat free dry matter DDE with urea ($r = 0.39$) was positive and significant at the 1% level of probability ($p < 0.01$), negative and significant at 1% with electrical conductivity ($r = 0.30$), positive and significant ($p < 0.05$) with titratable acidity ($r = 15$).

The correlation between SCC and electrical conductivity ($r = 0.32$) of milk from primiparous Holstein/Gyr cows was positive and significant at 1% probability ($p < 0.01$). The increase in electrical conductivity of milk is directly proportional to increased inflammation of the udder and SCC. Tavares and Rodrigues, (2010) used the electrical conductivity of milk to assess the health of the udder of dairy cows and found a correlation between EC and SCC of 0.257; and according to the author, the correlation between EC and SCC is in general positive.

The correlation between SCC, urea and pH was not significant ($p \geq 0.05$), but the linear correlation between SCC and titratable acidity was negative but significant at 1% probability ($p < 0.01$).

There was no correlation ($p \geq 0.05$) between urea, pH ($r = -0.03$) and titratable acidity ($r = 0.03$). The correlation between urea and EC ($r = -0.14$) was negative and significant at 5% probability ($p < 0.05$), but significantly decreased the electrical conductivity of milk.

There was no significant linear correlation ($p \geq 0.05$) between EC and pH ($r = 0.09$). The correlation between EC and titratable acidity of milk from primiparous cows was negative and significant ($p < 0.05$). This demonstrates that the electrical conductivity does not change the pH but negatively influence the titratable acidity of milk from Holstein/Gyr cows.

Due to the fact that milk has electrolytes that favor the passage of electric current, the electrical conductivity values of milk can be used to detect abnormal milk, that is, with subclinical mastitis (Zafalon et al., 2005).

Santos (2005) reported that this type of mastitis diagnosis can reach around 80% sensitivity (correct identification of infected cows) and 75% specificity (correct identification of healthy cows), that is the use of EC to determine SCC is reliable. However, for greater accuracy, association with SCC results is required.

There was no significant linear correlation between pH and titratable acidity ($r = -0.12$). The difficulty of obtaining a good correlation is related to the fact that in determining the acidity, free (ions) and accessible (ionizable/dissociable) hydrogen protons are measured, on the other hand, only free hydrogen protons (ions) are quantified in pH determination (Silva, 2004).

Primiparous cows originated from the crossing between Holstein and Gyr stood out for efficient production. Accordingly, it was observed that the milk produced had met the quality requirements set by Brazilian legislation.

Although the values of the chemical components of milk are in accordance with the values required by

Brazilian law, it should be noted that SCC possesses high positive correlation with EC, showing that some animals have subclinical mastitis, with that, the dairy derivatives from milk with high SCC can have their shelf life and their low income, directly influencing the quality of the final product.

Conclusion

The blood degrees of primiparous Holstein/Gyr cows did not influence the chemical quality of milk. The values of the chemical constituents of milk were considered suitable for human consumption. Titratable acidity and milk production were higher for 3/4 Holstein/Gyr animals.

Conflict of interests

The authors did not declare any conflict of interest.

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